

INSTALLATION INSTRUCTIONS

AIR HANDLERS

FEATURING INDUSTRY STANDARD R-410A REFRIGERANT: 

(-)H1P Standard Efficiency with Aluminum Coil

(-)H1T High Efficiency with Aluminum Coil



RECOGNIZE THIS SYMBOL AS AN INDICATION OF IMPORTANT SAFETY INFORMATION!

WARNING

These instructions are intended as an aid to qualified licensed service personnel for proper installation, adjustment and operation of this unit. Read these instructions thoroughly before attempting installation or operation. Failure to follow these instructions may result in improper installation, adjustment, service or maintenance possibly resulting in fire, electrical shock, property damage, personal injury or death.



ISO 9001:2008

Certificate Number: 30164

DO NOT DESTROY THIS MANUAL

PLEASE READ CAREFULLY AND KEEP IN A SAFE PLACE FOR FUTURE REFERENCE BY A SERVICEMAN



92-20521-110-00
(BASED ON 92-20521-66-09)

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WARNING

(SEE SECTION 4.0:
ELECTRICAL WIRING)

Disconnect all power to unit before installing or servicing. More than one disconnect switch may be required to de-energize the equipment. Hazardous voltage can cause severe personal injury or death.



WARNING

(SEE SECTION 12.5: BLOWER
ASSEMBLY REMOVAL &
REPLACEMENT)

If removal of the blower assembly is required, all disconnect switches supplying power to the equipment must be de-energized and locked (if not in sight of unit) so the field power wires can be safely removed from the blower assembly. Failure to do so can cause electrical shock resulting in personal injury or death.



WARNING

Because of possible damage to equipment or personal injury, installation, service, and maintenance should be performed by a trained, qualified service personnel. Consumer service is recommended only for filter cleaning/replacement. Never operate the unit with the access panels removed.

1.0 SAFETY INFORMATION



WARNING

Duct leaks can create an unbalanced system and draw pollutants such as dirt, dust, fumes and odors into the home causing property damage. Fumes and odors from toxic, volatile or flammable chemicals, as well as automobile exhaust and carbon monoxide (CO), can be drawn into the living space through leaking ducts and unbalanced duct systems causing personal injury or death (see Figure 1).

- If air-moving equipment or ductwork is located in garages or off-garage storage areas - all joints, seams, and openings in the equipment and duct must be sealed to limit the migration of toxic fumes and odors including carbon monoxide from migrating into the living space.
- If air-moving equipment or ductwork is located in spaces containing fuel burning appliances such as water heaters or boilers - all joints, seams, and openings in the equipment and duct must also be sealed to prevent depressurization of the space and possible migration of combustion byproducts including carbon monoxide into the living space.



WARNING

These instructions are intended as an aid to qualified, licensed service personnel for proper installation, adjustment and operation of this unit. Read these instructions thoroughly before attempting installation or operation. Failure to follow these instructions may result in improper installation, adjustment, service or maintenance possibly resulting in fire, electrical shock, property damage, personal injury or death.



WARNING (SEE SECTION 3.2.2: VERTICAL DOWNFLOW)

The RXHB-17, RXHB-21 or RXHB-24 combustible floor base is required when some units with electric heat are applied downflow on combustible flooring. Failure to use the base can cause a fire resulting in property damage, personal injury or death. See **CLEARANCES** for units requiring a combustible floor base. See the accessory section in this manual for combustible floor base RXHB.



WARNING (SEE SECTION 3.13.2: GROUNDING)

The unit must be permanently grounded. Failure to do so can result in electrical shock causing personal injury or death.



WARNING (SEE SECTION 7.0: MAINTENANCE)

Units with circuit breaker(s) meet requirements as a service disconnect switch, however, if access is required to the line side (covered) of the circuit breaker, this side of the breaker(s) will be energized with the breaker(s) de-energized. Contact with the line side can cause electrical shock resulting in personal injury or death.



WARNING (SEE SECTION 3.6: DUCTWORK)

Do not, under any circumstances, connect return ductwork to any other heat producing device such as fireplace insert, stove, etc. Unauthorized use of such devices may result in fire, carbon monoxide poisoning, explosion, personal injury or property damage.

Continued on next page >

WARNING

PROPOSITION 65: This appliance contains fiberglass insulation. Respirable particles of fiberglass are known to the State of California to cause cancer.

All manufacturer products meet current Federal OSHA Guidelines for safety. California Proposition 65 warnings are required for certain products, which are not covered by the OSHA standards.

California's Proposition 65 requires warnings for products sold in California that contain or produce any of over 600 listed chemicals known to the State of California to cause cancer or birth defects such as fiberglass insulation, lead in brass, and combustion products from natural gas.

All "new equipment" shipped for sale in California will have labels stating that the product contains and/or produces Proposition 65 chemicals. Although we have not changed our processes, having the same label on all our products facilitates manufacturing and shipping. We cannot always know "when, or if" products will be sold in the California market.

You may receive inquiries from customers about chemicals found in, or produced by, some of our heating and air-conditioning equipment, or found in natural gas used with some of our products. Listed below are those chemicals and substances commonly associated with similar equipment in our industry and other manufacturers.

- Glass Wool (Fiberglass) Insulation
- Carbon Monoxide (CO).
- Formaldehyde
- Benzene

More details are available at the websites for OSHA (Occupational Safety and Health Administration), at www.osha.gov and the State of California's OEHHA (Office of Environmental Health Hazard Assessment), at www.oehha.org. Consumer education is important since the chemicals and substances on the list are found in our daily lives. Most consumers are aware that products present safety and health risks, when improperly used, handled and maintained.

WARNING (SEE SECTION 3.7: AIR FILTER)

Do not operate the system without filters. A portion of the dust entrained in the air may temporarily lodge in the duct runs and at the supply registers. Any circulated dust particles could be heated and charred by contact with the heating elements. This residue could soil ceilings, walls, drapes, carpets and other articles in the house.

Soot damage may occur even with filters in place when certain types of candles, oil lamps or standing pilots are burned.

WARNING

The first 36 inches of supply air plenum and ductwork must be constructed of sheet metal as required by NFPA 90B. The supply air plenum or duct must have a solid sheet metal bottom directly under the unit with no openings, registers or flexible air ducts located in it. If flexible supply air ducts are used they may be located only in the vertical walls of a rectangular plenum, a minimum of 6 inches from the solid bottom. Metal plenum or duct may be connected to the combustible floor base, if not, it must be connected to the unit supply duct flanges such that combustible floor or other combustible material is not exposed to the supply air opening from the downflow unit. Exposing combustible (non-metal) material to the supply opening of a downflow unit can cause a fire resulting in property damage, personal injury or death.

Exceptions to downflow warnings:

- Installations on concrete floor slab with supply air plenum and ductwork completely encased in not less than 2 inches of concrete (See NFPA 90B).

CAUTION (SEE SECTION 3.2.2: VERTICAL DOWNFLOW & HORIZONTAL RIGHT DISCHARGE)

Unit must be reconfigured for vertical down or horizontal right supply air discharge applications. The coil must be repositioned so the vertical drainpan is on the bottom for vertical down discharge applications or the horizontal drip pan is below coil for horizontal right discharge applications. Failure to reconfigure the unit for these applications can result in property damage and poor system performance.

CAUTION (SEE SECTION 3.3: AUXILIARY OVERFLOW PAN)

In compliance with recognized codes, an auxiliary drain pan must be installed under all equipment containing evaporator coils that are located in any area of a structure where damage to the building or building contents may occur as a result of an overflow of the coil drain pan or a stoppage in the primary condensate drain piping. See Section 6.3 of this manual for auxiliary horizontal overflow pan accessory information (model RXBM).

NOTICE

When used in cooling applications, excessive sweating may occur when unit is installed in an unconditioned space. This can result in property damage.

NOTICE

Improper installation, or installation not made in accordance with the Underwriters Laboratory (UL) certification or these instructions, can result in unsatisfactory operation and/or dangerous conditions and are not covered by the unit warranty.

! WARNING



Carbon Monoxide (CO) Poisoning Can Cause Severe Injury or Death.

Carbon Monoxide from the exhaust of motor vehicles and other fuel burning devices can be drawn into the living space by the operation of the central heating and air conditioning system.

Exhaust from motor vehicles, generators, garden tractors, mowers, portable heaters, charcoal and gas grills, gasoline powered tools, and outdoor camping equipment contains carbon monoxide, a poisonous gas that can kill you. You cannot see it, smell it, or taste it.

- Do NOT operate an automobile or any engine in a garage for more than the few seconds it takes to enter or exit the garage.
- Do NOT operate any fuel-burning device in an enclosed or partly enclosed space, or near building windows, doors or air intakes.

The U.S. Consumer Product Safety Commission (CPSC) and Health Canada recommend the installation of UL or CSA certified Carbon Monoxide Alarm(s) in every home.

! NOTICE

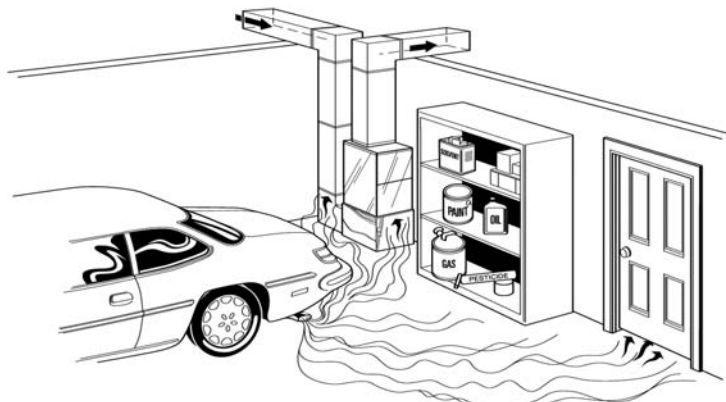
Use of this air-handler during construction is not recommended. If operation during construction is absolutely required, the following temporary installation requirements must be followed:

Installation must comply with all Installation Instructions in this manual including the following items:

- Properly sized power supply and circuit breaker/fuse
- Air-handler operating under thermostatic control;
- Return air duct sealed to the air-handler;
- Air filters must be in place;
- Correct air-flow setting for application
- Removing the coil and storing it in a clean safe place is highly recommended until construction is completed and the outdoor unit is installed.
- Clean air-handler, duct work, and components including coil upon completion of the construction process and verify proper air-handler operating conditions according as stated in this instruction manual.
- NOTE: Electric strip heater elements tend to emit a burning odor for a few days if dust has accumulated during construction. Heater elements are easily damaged. Take great care when cleaning them. Low pressure compressed air is recommended for cleaning elements.

FIGURE 1

MIGRATION OF DANGEROUS SUBSTANCES, FUMES, AND ODORS INTO LIVING SPACES



Adapted from Residential Duct Diagnostics and Repair, with permission of Air Conditioning Contractors of America (ACCA).

! WARNING

Duct leaks can create an unbalanced system and draw pollutants such as dirt, dust, fumes and odors into the home causing property damage. Fumes and odors from toxic, volatile or flammable chemicals, as well as automobile exhaust and carbon monoxide (CO), can be drawn into the living space through leaking ducts and unbalanced duct systems causing personal injury or death (see Figure 1).

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- If air-moving equipment or ductwork is located in spaces containing fuel burning appliances such as water heaters or boilers - all joints, seams, and openings in the equipment and duct must also be sealed to prevent depressurization of the space and possible migration of combustion byproducts including carbon monoxide into the living space.

! NOTICE

Improper installation, or installation not made in accordance with the Underwriters Laboratory (UL) certification or these instructions, can result in unsatisfactory operation and/or dangerous conditions and are not covered by the unit warranty.

2.0 GENERAL INFORMATION

2.1 IMPORTANT INFORMATION ABOUT EFFICIENCY & INDOOR AIR QUALITY

Central cooling and heating equipment is only as efficient as the duct system that carries the cooled or heated air. To maintain efficiency, comfort and good indoor air quality,

it is important to have the proper balance between the air being supplied to each room and the air returning to the cooling and heating equipment.

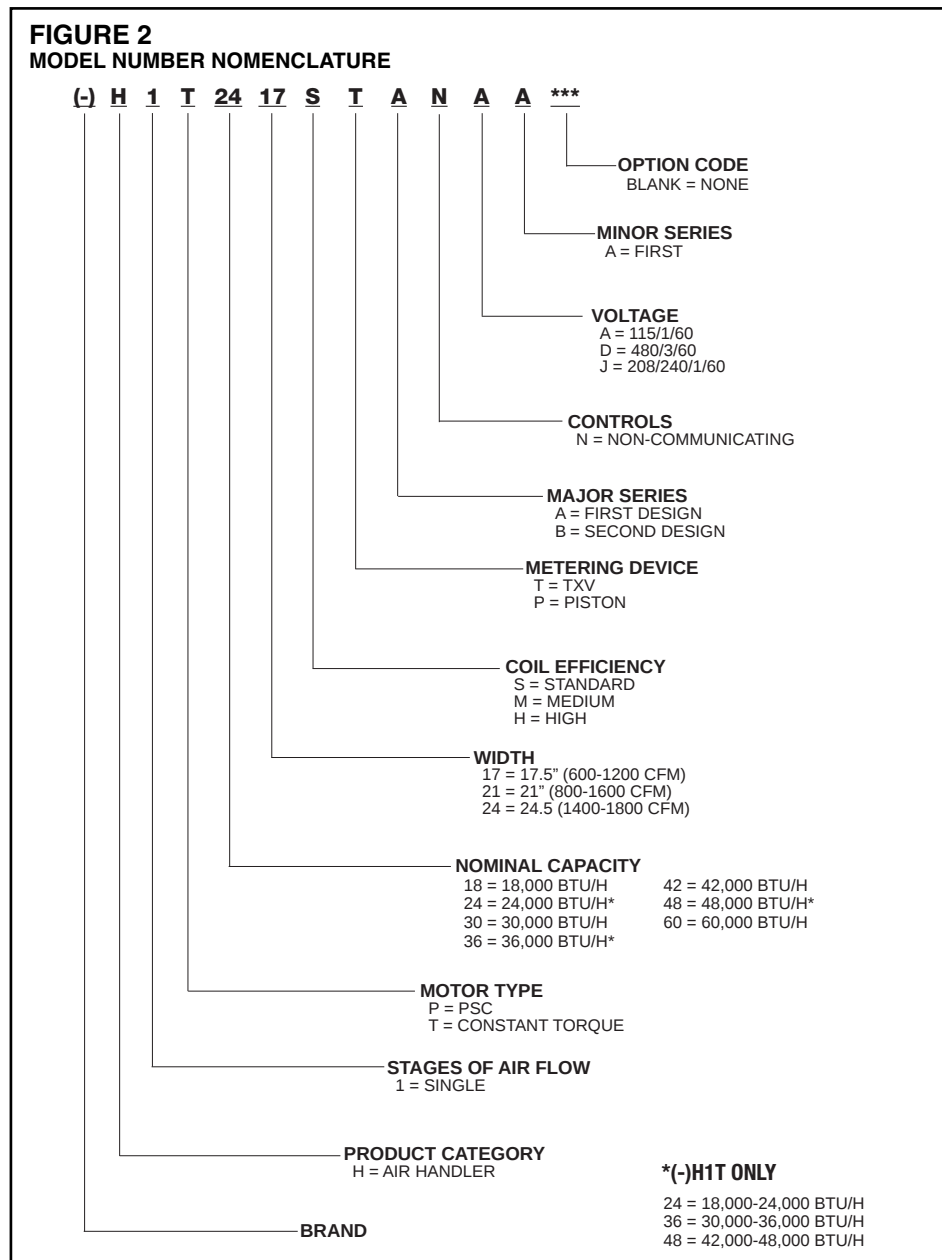
Proper balance and sealing of the duct system improves the efficiency of the heating and air conditioning system and improves the indoor air quality of the home by reducing the amount of airborne pollutants that enter homes from spaces where the ductwork and/or equipment is located. The manufacturer and the U.S. Environmental Protection Agency's Energy Star Program recommend that central duct systems be checked by a qualified contractor for proper balance and sealing.

2.2 CHECKING PRODUCT RECEIVED

Immediately upon receipt, all cartons and contents should be inspected for transit damage. Units with damaged cartons should be opened immediately. If damage is found, it should be noted on the delivery documents and a damage claim filed with the delivering carrier.

After unit has been delivered to the job site, remove the unit from the carton taking care not to damage the unit. Check the unit rating plate for unit model number, unit size, coil model, voltage, phase, etc. to assure the unit matches the job specifications.

2.3 MODEL NUMBER NOMENCLATURE



2.4 AVAILABLE MODELS

AVAILABLE 115V MODELS

(-)H1T2417STANAA
(-)H1T3617STANAA
(-)H1T3621MTANAA
(-)H1T3621HTANAA
(-)H1T4821STANAA
(-)H1T4821MTANAA
(-)H1T4824STANAA
(-)H1T6021STANAA
(-)H1T6024STANAA

(-)H1T2417SPBNAA
(-)H1T3617SPBNAA
(-)H1T4821SPBNAA
(-)H1P1817STANAA
(-)H1P2417STANAA
(-)H1P3017STANAA
(-)H1P3617STANAA
(-)H1P4221STANAA
(-)H1P4821STANAA

AVAILABLE 208/240V MODELS

(-)H1T2417STANJA
(-)H1T3617STANJA
(-)H1T3621MTANJA
(-)H1T3621HTANJA
(-)H1T4821STANJA
(-)H1T4821MTANJA
(-)H1T4824STANJA
(-)H1T6021STANJA
(-)H1T6024STANJA
(-)H1T4821SPBNJA
(-)H1T2417SPBNJA
(-)H1T3617SPBNJA

(-)H1P1817STANJA
(-)H1P2417STANJA
(-)H1P3017STANJA
(-)H1P3617STANJA
(-)H1P3621STANJA
(-)H1P4221STANJA
(-)H1P4821STANJA
(-)H1P4824STANJA
(-)H1P6024STANJA

AVAILABLE 480V MODELS

(-)H1T3617STANDA
(-)H1T4821STANDA
(-)H1T4824STANDA
(-)H1T6021STANDA
(-)H1T6024STANDA

(-)H1P3617STANDA
(-)H1P4221STANDA
(-)H1P4821STANDA

(-)H1P4824STANDA
(-)H1P6024STANDA

Notes:

- J Voltage (208/240V) single phase air handler is designed to be used with single or three phase 208/240V power. When connecting 3-phase power to the air handler terminal block, bring only two leads to the terminal block. Cap, insulate and fully secure the third lead.
- The air handlers are shipped from the factory with the proper indoor coil installed, and cannot be ordered without a coil.
- These air handlers do not have an internal filter rack. An external filter rack or other means of filtration of return air is required.
- Electric resistance heaters are field installed items. (See Section 6.1)

2.5.1 DIMENSIONS & WEIGHTS: (-)H1P MODELS

FIGURE 3A
DIMENSIONS AND WEIGHTS

NOTE: 24" CLEARANCE REQUIRED
IN FRONT OF UNIT FOR FILTER
AND COIL MAINTENANCE.

ELECTRICAL CONNECTIONS MAY EXIT TOP OR EITHER SIDE

HIGH VOLTAGE CONNECTION 7/8",
1 3/32", 1 31/32" DIA. KNOCK OUTS.

LOW VOLTAGE CONNECTION
5/8" AND 7/8" KNOCK OUT
(OUTSIDE OF CABINET)

SUPPLY AIR

FLANGES ARE PROVIDED
FOR FIELD INSTALLATION
(SEE DUCT FLANGES,
SECTION 3.5, FOR
INSTRUCTIONS)

Return Air Opening Dimensions

Model Cabinet Size	Return Air Opening Width (Inches)	Return Air Opening Depth/Length (Inches)
17	15 ⁷ / ₈	19 ³ / ₄
21	19 ³ / ₈	19 ³ / ₄
24	22 ⁷ / ₈	19 ³ / ₄

AUXILIARY DRAIN CONNECTION
3/4" FEMALE PIPE THREAD (NPT)
HORIZONTAL APPLICATION ONLY

PRIMARY DRAIN CONNECTION
3/4" FEMALE PIPE THREAD (NPT)

AUXILIARY DRAIN CONNECTION
3/4" FEMALE PIPE THREAD (NPT)
UPFLOW/DOWNFLOW APPLICATION
ONLY

LIQUID LINE CONNECTION
COPPER (SWEAT)

VAPOR LINE CONNECTION
COPPER (SWEAT)

UPFLOW UNIT SHOWN;
UNIT MAY BE INSTALLED UPFLOW, DOWNFLOW,
HORIZONTAL RIGHT, OR LEFT AIR SUPPLY.

A-1038-01

DIMENSIONAL DATA

MODEL SIZE (-)H1P	REFRIGERANT CONNECTIONS		UNIT HEIGHT IN. [mm]	UNIT WIDTH “W” IN. [mm]	SUPPLY DUCT “A” IN. [mm]	NOMINAL CFM [L/s]	UNIT WEIGHT / SHIPPING WEIGHT (LBS.) [kg]
	SWEAT (IN.) [MM] ID						UNIT WITH COIL (MAX. kW.)
	LIQUID	VAPOR					
1817S/2417S	3/8" [9.53]	3/4" [19.05]	42 1/2" [1080]	17 1/2" [444.5]	16" [406.4]	600/800 [283/378]	81/95 [37/43]
3017S/3617S	3/8" [9.53]	3/4" [19.05]	42 1/2" [1080]	17 1/2" [444.5]	16" [406.4]	1000/1200 [472/566]	90/104 [41/47]
3621S	3/8" [9.53]	7/8" [22.23]	42 1/2" [1080]	21" [533.4]	19 1/2" [495.3]	1200 [566]	109/124 [49/56]
4221S/4821S	3/8" [9.53]	7/8" [22.23]	50 1/2" [1283]	21" [533.4]	19 1/2" [495.3]	1400/1600 [661/755]	130/146 [59/66]
4824S	3/8" [9.53]	7/8" [22.23]	50 1/2" [1283]	24 1/2" [622.3]	23" [584.2]	1600 [755]	143/161 [65/73]
6024S	3/8" [9.53]	7/8" [22.23]	55 1/2" [1410]	24 1/2" [622.3]	23" [584.2]	1800 [850]	164/181 [75/82]

2.5.2 DIMENSIONS & WEIGHTS: (-)H1T MODELS

FIGURE 3B
DIMENSIONS AND WEIGHTS

HIGH VOLTAGE CONNECTION 7/8",
1 3/32", 1 31/32" DIA. KNOCK OUTS.

ELECTRICAL CONNECTIONS MAY
EXIT TOP OR EITHER SIDE

LOW VOLTAGE CONNECTION
5/8" AND 7/8" KNOCK OUT
(OUTSIDE OF CABINET)

**NOTE: 24" CLEARANCE REQUIRED
IN FRONT OF UNIT FOR FILTER
AND COIL MAINTENANCE.**

FLANGES ARE PROVIDED
FOR FIELD INSTALLATION

(SEE DUCT FLANGES, SECTION 3.5,
FOR INSTRUCTIONS)

Return Air Opening Dimensions

Model Cabinet Size	Return Air Opening Width (Inches)	Return Air Opening Depth/Length (Inches)
17	15 ⁷ / ₈	19 ³ / ₄
21	19 ³ / ₈	19 ³ / ₄
24	22 ⁷ / ₈	19 ³ / ₄

AUXILIARY DRAIN CONNECTION
3/4" FEMALE PIPE THREAD (NPT)
HORIZONTAL APPLICATION ONLY

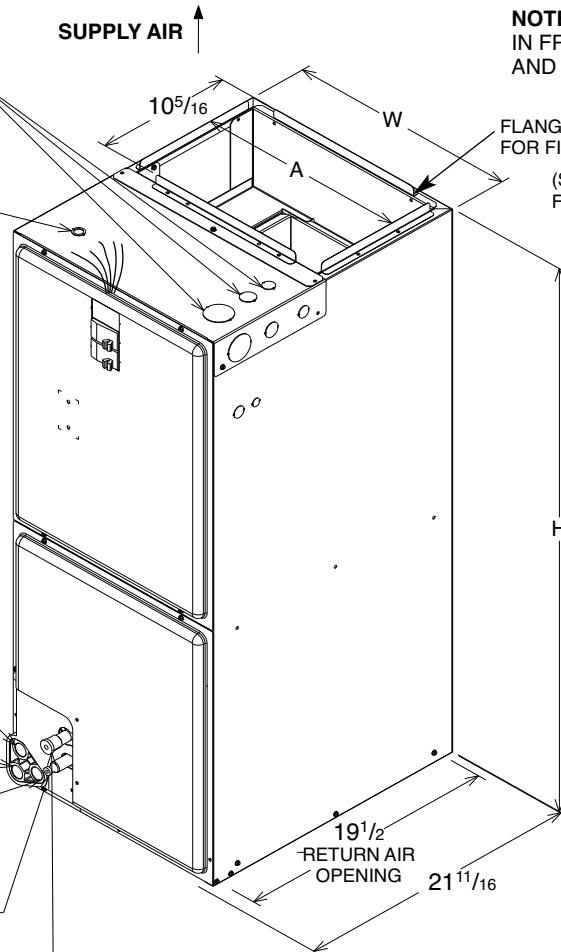
PRIMARY DRAIN CONNECTION
3/4" FEMALE PIPE THREAD (NPT)

AUXILIARY DRAIN CONNECTION
3/4" FEMALE PIPE THREAD (NPT)
UPFLOW/DOWNFLOW APPLICATION
ONLY

LIQUID LINE CONNECTION
COPPER (SWEAT)

VAPOR LINE CONNECTION
COPPER (SWEAT)

SUPPLY AIR ↑



A-1038-01

**UPFLOW UNIT SHOWN;
UNIT MAY BE INSTALLED UPFLOW, DOWNFLOW, HORIZONTAL RIGHT, OR LEFT AIR SUPPLY.**

DIMENSIONAL DATA

MODEL SIZE (-)H1T	REFRIGERANT CONNECTIONS		UNIT HEIGHT IN. [mm]	UNIT WIDTH “W” IN. [mm]	SUPPLY DUCT “A” IN. [mm]	NOMINAL CFM [L/s]		UNIT WEIGHT / SHIPPING WEIGHT (LBS.) [kg]
	SWEAT (IN.) [mm] ID					LO	HI	UNIT WITH COIL (MAX. KW.)
	LIQUID	VAPOR						
2417S	3/8" [9.53]	3/4" [19.05]	42 1/2" [1080]	17 1/2" [445]	16" [409]	600 [283]	800 [378]	92/106 [42/48]
3617S	3/8" [9.53]	3/4" [19.05]	42 1/2" [1080]	17 1/2" [445]	16" [409]	1000 [472]	1200 [566]	96/110 [44/50]
3621M	3/8" [9.53]	7/8" [22.23]	50 1/2" [1282]	21" [533]	19 1/2" [495]	1000 [472]	1200 [566]	126/142 [57/64]
3621H	3/8" [9.53]	7/8" [22.23]	57 [1448]	21" [533]	19 1/2" [495]	1000 [472]	1200 [566]	137/149 [62/68]
4821S	3/8" [9.53]	7/8" [22.23]	50 1/2" [1282]	21" [533]	19 1/2" [495]	1400 [661]	1600 [755]	128/144 [56/65]
4821M	3/8" [9.53]	7/8" [22.23]	57 [1448]	21" [533]	19 1/2" [495]	1400 [661]	1600 [755]	139/151 [63/68]
4824S	3/8" [9.53]	7/8" [22.23]	50 1/2" [1282]	24 1/2" [622]	23" [585]	1600 [755]	—	142/160 [64/72]
6021S	3/8" [9.53]	7/8" [22.23]	57 [1448]	21" [533]	19 1/2" [495]	1600 [755]	1725 [814]	139/151 [63/68]
6024S	3/8" [9.53]	7/8" [22.23]	55 1/2" [1410]	24 1/2" [622]	23" [585]	—	1800 [850]	159/176 [72/80]

2.6 IMPORTANCE OF PROPER INDOOR/OUTDOOR MATCH-UPS

To assure many years of reliable operation and optimum customer comfort and to assure the outdoor unit warranty remains valid, an air-handler model should be selected that is properly matched to the outdoor unit. This is especially critical for heat pump systems to assure proper refrigerant charge balance between the cooling and heating modes. The recommended approach is to select an air-handler model that has an AHRI match with the outdoor unit. Refer to the AHRI directory at www.ahridirectory.org to confirm the air-handler and outdoor unit are a certified combination in the AHRI Directory.

2.7 IMPORTANCE OF QUALITY INSTALLATION

A quality installation is critical to assure safety, reliability, comfort, and customer satisfaction. Strict adherence to applicable codes, the information in this installation manual, the outdoor unit installation manual, and the thermostat installation manual are key to a quality installation. Read the entire instruction manuals before starting the installation.

IMPORTANT: This product has been designed and manufactured to meet certified AHRI capacity and efficiency ratings with the appropriate outdoor units. However, proper refrigerant charge, proper airflow, and refrigerant line sizing are critical to achieve optimum capacity and efficiency and to assure reliable operation. Installation of this product should follow the manufacturer's refrigerant charging and airflow instructions located in the outdoor unit installation instructions and the charging chart label affixed to the outdoor unit. Failure to confirm proper charge and airflow may reduce energy efficiency and shorten equipment life.

The equipment has been evaluated in accordance with the Code of Federal Regulations, Chapter XX, Part 3280.

Install the unit in accordance with applicable national, state, and local codes. Latest editions are available from: "National Fire Protection Association, Inc., Batterymarch Park, Quincy, MA 02269." These publications are:

- ANSI/NFPA No. 70-(Latest Edition) National Electrical Code.
- NFPA90A Installation of Air Conditioning and Ventilating Systems.
- NFPA90B Installation of warm air heating and air conditioning systems.

Install the unit in such a way as to allow necessary access to the coil/filter rack and blower/control compartment.

3.0 INSTALLATION

3.1 TOOLS & REFRIGERANT

3.1.1 TOOLS REQUIRED FOR INSTALLING AND SERVICING R-410A MODELS

Manifold Sets:

- Up to 800 PSIG High-Side
- Up to 250 PSIG Low-Side
- 550 PSIG Low-Side Retard

Manifold Hoses:

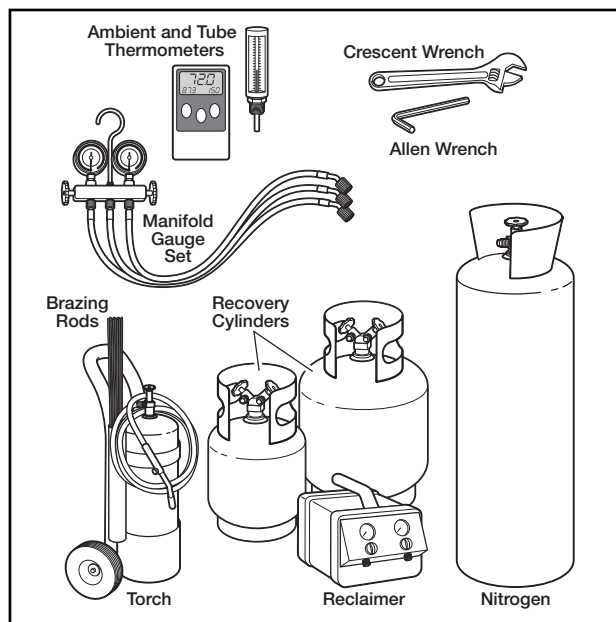
- Service Pressure Rating of 800 PSIG

Recovery Cylinders:

- 400 PSIG Pressure Rating
- Dept. of Transportation 4BA400 or BW400

NOTICE

R-410A systems operate at higher pressures than R-22 systems. Do not use R-22 service equipment or components on R-410A equipment.



3.1.2 SPECIFICATIONS OF R-410A

Application: R-410A is not a drop-in replacement for R-22. Equipment designs must accommodate its higher pressures. It cannot be retrofitted into R-22 heat pumps.

Physical Properties: R-410A has an atmospheric boiling point of -62.9°F [-52.7°C] and its saturation pressure at 77°F [25°C] is 224.5 psig.

Composition: R-410A is a near-azeotropic mixture of 50% by weight difluoromethane (HFC-32) and 50% by weight pentafluoroethane (HFC-125).

Pressure: The pressure of R-410A is approximately 60% (1.6 times) greater than R-22. Recovery and recycle equipment, pumps, hoses, and the like must have design pressure ratings appropriate for R-410A. Manifold sets need to range up to 800 psig high-side and 250 psig low-side with a 550 psig low-side retard. Hoses need to have a service pressure rating of 800 psig. Recovery cylinders need to have a 400 psig service pressure rating, DOT 4BA400 or DOT BW400.

Combustibility: At pressures above 1 atmosphere, a mixture of R-410A and air can become combustible. R-410A and air should never be mixed in tanks or supply lines or be allowed to accumulate in storage tanks. Leak checking should never be done with a mixture of R-410A and air. Leak-checking can be performed safely with nitrogen or a mixture of R-410A and nitrogen.

3.1.3 QUICK-REFERENCE GUIDE FOR R-410A

- R-410A refrigerant operates at approximately 60% higher pressure (1.6 times) than R-22. Ensure that servicing equipment is designed to operate with R-410A.
- R-410A refrigerant cylinders are light rose in color.
- R-410A, as with other HFCs, is only compatible with POE oils.
- Vacuum pumps will not remove moisture from POE oil used in R-410A systems.
- R-410A systems are to be charged with liquid refrigerants. Prior to March 1999, R-410A refrigerant cylinders had a dip tube. These cylinders should be kept upright for equipment charging. Post-March 1999 cylinders do not have a dip tube and should be inverted to ensure liquid charging of the equipment.
- Do not install a suction line filter drier in the liquid line.
- A factory-approved outdoor liquid line filter drier is shipped with every unit and must be installed in the liquid line at the time of installation. If only the air-handler is being replaced on an existing system, the existing filter drier must be replaced at the time of installation with a field supplied filter drier. **IMPORTANT:** A bi-flow filter drier must be used for heat pump applications. Filter driers must be rated for minimum working pressure of 600 psig. The filter drier will only have adequate moisture-holding capacity if the system is properly evacuated.
- Desiccant (drying agent) must be compatible for POE oils and R-410A refrigerant.

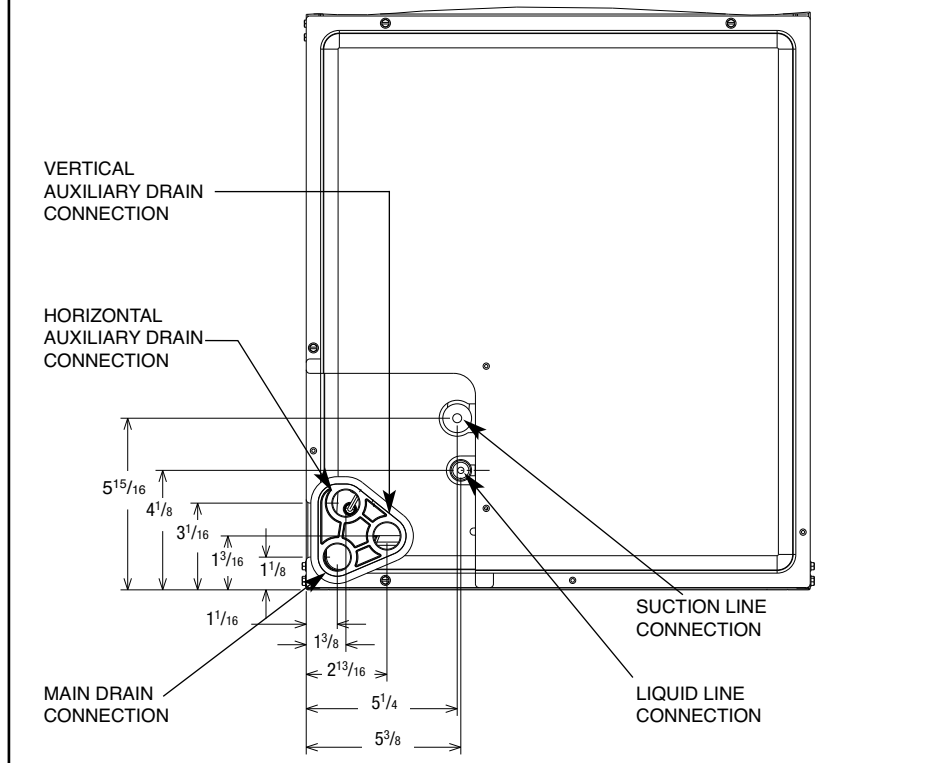
3.2 APPLICATIONS AND ORIENTATION

3.2.1 VERTICAL UPFLOW & HORIZONTAL LEFT DISCHARGE

- Vertical Upflow & Horizontal Left Discharge is the factory configuration for all models (see Figure 4).
- The return air plenum must be large enough to supply unit and strong enough to support unit weight.
- If return air is to be ducted through the floor, install duct flush with floor. Use fireproof resilient gasket 1/8 to 1/4 in. thick between duct, unit and floor. Set unit on floor over opening.

IMPORTANT: Do not cut the side out of air-handler cabinet for a side return duct as this will result in the return air bypassing the coil. Instead, install air-handler on top of a field supplied sheet metal or wooden box and run the side return duct into the side of the box.

FIGURE 4
DIMENSIONS FOR REFRIGERANT-TUBING & DRAIN CONNECTIONS



3.2.2 VERTICAL DOWNFLOW & HORIZONTAL RIGHT DISCHARGE

The unit as shipped from the factory is not configured for vertical down or horizontal right discharge applications and must be converted in the field to work in those applications. To make this conversion, remove the coil door and slide the indoor coil out of the cabinet.

When converting the air-handler for vertical down and horizontal right discharge applications, an additional set of 2 coil support rails must be installed before the coil can be reinstalled. These additional rails are supplied with the air-handler and are packaged with the duct flanges. Six screws are also provided for mounting the rails and can be found in the installation hardware bag. Clearance holes must be drilled in the sides of the cabinet for the mounting screws using the provided dimples as guides. Note that the shorter coil support rail with no notch must be mounted on the left-hand side to provide clearance for the drainpan condensate connection boss.

The vertical down/horizontal right coil support rails were not installed at the factory so the insulation under them would not be compressed which could result in exterior cabinet sweating in humid environments due to that location being in the cold downstream side of the indoor coil in vertical up and horizontal left discharge applications. The coil support rails installed at the factory should be left in place to help retain the cabinet insulation. They will be located on the warmer return side of the air-handler for down and horizontal right discharge applications and will therefore not pose a risk for cabinet sweating.

Once the additional coils support rails are installed, slide the coil back into the cabinet 180° from its original position, ensuring the retaining channel is fully engaged with the coil rail. (See Figure 6, Detail A.) Leave the coil door off until after the refrigerant tubing is brazed to the refrigerant stubs to allow TXV to be wrapped with a wet rag or heat sink compound during the brazing process. If the air-handler is not already in position, it can now be positioned so the blower discharge is either down or to the right depending on the application.

FIGURE 5
ROTATING CIRCUIT BREAKER



DRIP LOOP NOTE: When installing the unit in down or horizontal right discharge applications, make sure the wires going to the blower motor form a proper drip loop to force any condensate that might form on the wires to drip off the lowest point of the wiring instead of entering the motor or motor control. This may require cutting the wire-tie and installing a new wire-tie to form a new drip loop.

IMPORTANT: To comply with certification agencies and the National Electric Code for down discharge applications, the circuit breaker(s) on field-installed electric heater kits must be re-installed per procedure below so that the breaker switch “on” position and marking is up and the “off” position and marking is down.

- To turn breaker(s): Rotate one breaker pair (circuit) at a time starting with the one on the right. Loosen both lugs on the load side of the breaker. Wires are bundles with wire ties, one bundle going to the right lug and one bundle going to the left lug.
- Using a screwdriver or pencil, lift white plastic tab with hole away from breaker until breaker releases from mounting opening (see Figure 5).
- With breaker held in hand, rotate breaker so that “on” position is up and the “off” position is down with unit in the vertical mounting position. Insert right wire bundle into top right breaker lug, ensuring all strands of all wires are inserted fully into lug, and no wire insulation is caught in lug.
- Tighten lug as tight as possible while holding circuit breaker. Check wires and make sure each wire is secure and none are loose. Repeat for left wire bundle in left top circuit breaker lug.

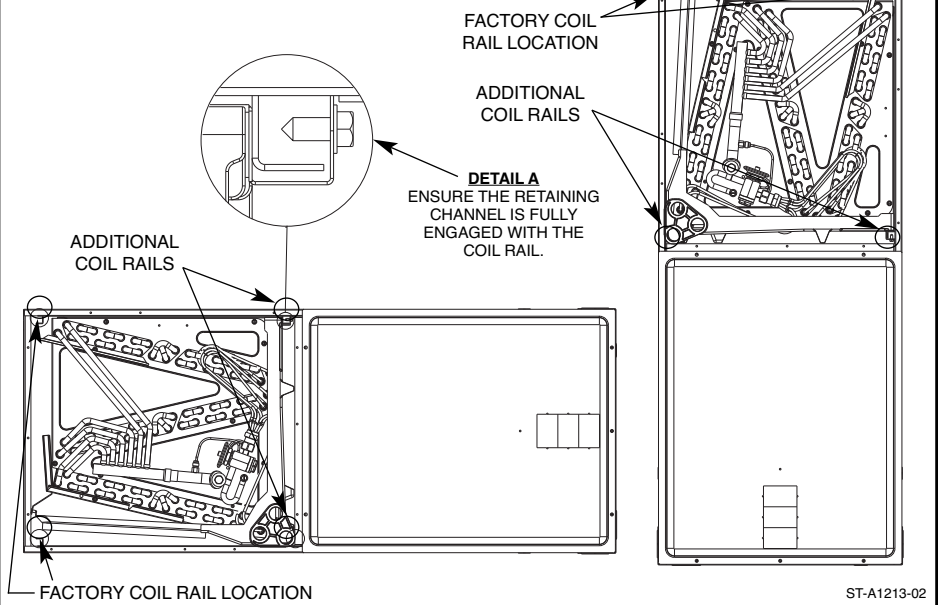
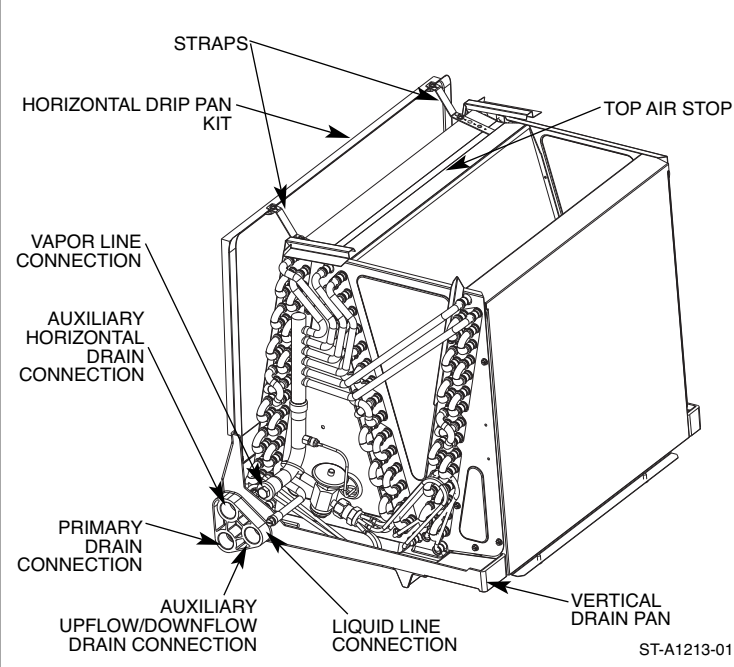
IMPORTANT: Failure to securely hold the breaker will result in the plastic mounting boss on the breaker to be broken off when the lug is tightened.

- Replace breaker by inserting breaker mounting tab opposite white pull tab in opening, hook mounting tab over edge in opening.
- With screwdriver or pencil, pull white tab with hole away from breaker while setting that side of breaker into opening. When breaker is in place, release tab, locking circuit breaker into location in opening.
- Repeat above operation for remaining breaker(s) (if more than one is provided).
- If one is used, replace the single point wiring jumper bar on line side of breaker and tighten securely.
- Double check wires and lugs to make sure all are secure and tight. Check to make sure unit wiring to circuit breaker load lugs match that shown on the unit wiring diagram.

WARNING

The RXHB-17, RXHB-21 or RXHB-24 combustible floor base is required when some units with electric heat are applied downflow on combustible flooring. Failure to use the base can cause a fire resulting in property damage, personal injury or death. See CLEARANCES (Section 3.4) for units requiring a combustibile floor base. See the accessory section in this manual for combustibile floor base RXHB.

IMPORTANT: Units cannot be installed horizontally laying on or suspended from the back of the unit.

FIGURE 6**VERTICAL DOWNFLOW & HORIZONTAL RIGHT APPLICATIONS****FIGURE 7****INDOOR COIL AND DRAIN PAN DETAILS**

CAUTION

Auxiliary horizontal overflow pan kits RXBM- (or equivalent) are required when the unit is configured for the horizontal position over a finished ceiling and/or living space. (See Sections 3.3 and 6.3.) Failure to install overflow pan can result in property damage.

3.2.3 INSTALLATION IN AN UNCONDITIONED SPACE

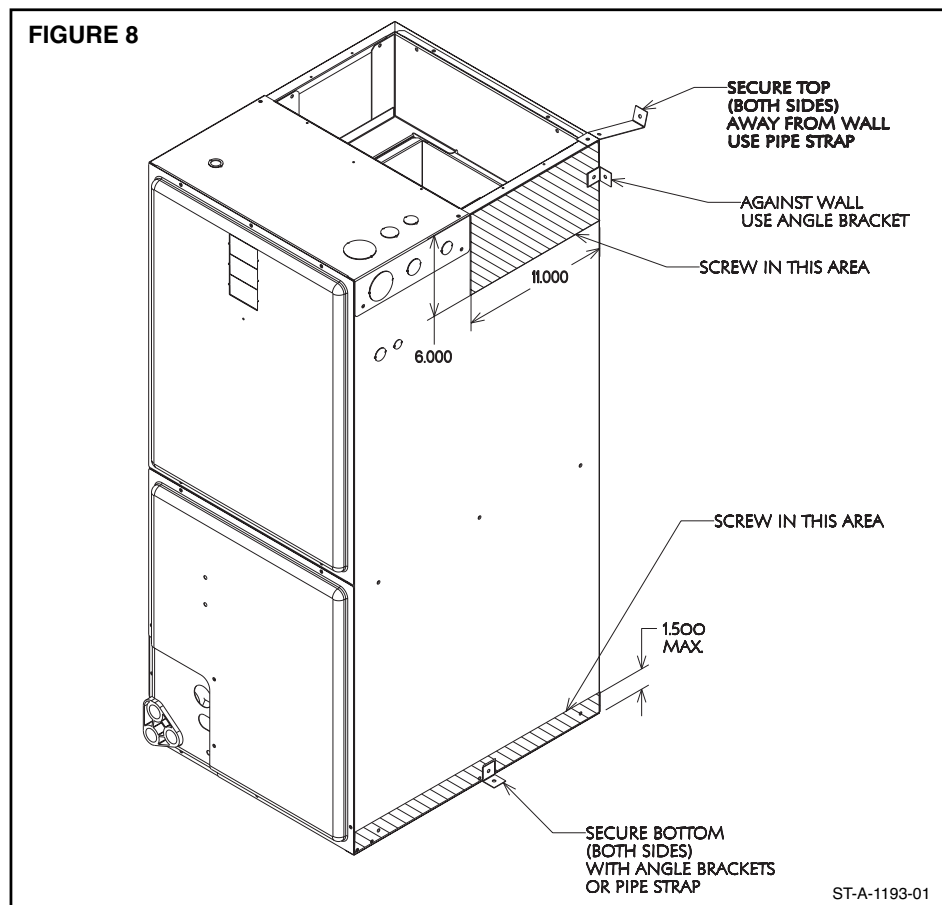
The exterior cabinet of an air handler has a greater risk of sweating when installed in an unconditioned space than when it is installed in the conditioned space. This is primarily due to the temperature of the conditioned air moving through the air handler and the air circulating around the unit where it is installed. For this reason, the following is recommended for all air handler applications, but special attention should be paid to those installed in unconditioned spaces:

- Duct sizing and airflow are critical and must be based on the equipment selected.
- Supply and return duct attachment: If other than the factory flanges are used, the attachment of ducting must be insulated and tight to prevent sweating.

- No perimeter supply flanges are provided. If a full perimeter supply duct is used, it is the responsibility of the installer to provide duct flanges as needed, to secure and seal the supply duct to prevent air leakage and the sweating that will result.
- Apply caulking around all cabinet penetrations such as power wires, control wires, refrigerant tubing and condensate line where they enter the cabinet. Seal the power wires on the inside where they exit conduit opening. Sealing is required to prevent air leakage into the unit which can result in condensate forming inside the unit, control box, and on electrical controls. Take care not to damage, remove or compress insulation when applying the caulk.
- In some cases, the entire air handler can be wrapped with insulation. This can be done as long as the unit is completely enclosed in insulation, sealed and service access is provided to prevent accumulation of moisture inside the insulation wrap.
- An auxiliary overflow pan is recommended to protect the structure from excessive cabinet sweating or a restricted coil drain line. (See Section 3.3)
- If an electric heater kit is installed, be sure the breaker or disconnect cover is sealed tightly to the door panel.

3.2.4 INSTALLATION IN MOBILE/MANUFACTURED HOMES

1. Air handler must be secured to the structure using "L" brackets or pipe strap.
2. Allow a minimum of 24 inches (610 mm) front clearance required to access doors.
3. Recommended method for securing air handler:
 - A. If air handler is against the wall, secure top of air handler to wall stud using two 16ga thick angle brackets one on each side. Attach brackets with No. 10 self-tapping $\frac{1}{2}$ " long screws to air handler and use $\frac{5}{16}$ " lag screws $1\frac{1}{2}$ " long to wall stud. Secure bottom of unit with two 16ga "L" brackets with No. 10 self-tapping $\frac{1}{2}$ " long screws to air handler and use $\frac{5}{16}$ " lag screws $1\frac{1}{2}$ " long to floor.
 - B. If air handler is away from wall attach pipe strap to top of air handler using No. 10 $\frac{1}{2}$ " long self-tapping screws on both sides. Angle strap down and away from back of air handler, remove all slack, and fasten to wall stud of structure using $\frac{5}{16}$ " lag screws $1\frac{1}{2}$ " long. Secure bottom of unit with two 16ga "L" brackets with No. 10 self-tapping screws to air handler and use $\frac{5}{16}$ " lag screws $1\frac{1}{2}$ " long to floor.



3.2.5 INSTALLATION IN CORROSIVE ENVIRONMENTS

The metal parts of this unit may be subject to rust or deterioration if exposed to a corrosive environment which can shorten its life. In addition to exposure to the exterior of the cabinet, chemical contaminants inside the building that can be drawn into the unit from the return air grille and attack structural metal parts, electrical components and the indoor coil, causing premature failure of the unit. If the unit is to be installed in an area where contaminants are likely to be a problem, special attention should be given to isolate the unit and return grille from contaminants.

3.3 AUXILIARY OVERFLOW PAN

In compliance with recognized codes, an auxiliary overflow pan must be installed under all equipment containing evaporator coils that are located in any area of a structure where damage to the building or building contents may occur as a result of an overflow of the coil drain pan or a stoppage in the primary condensate drain piping. See Section 6.3 of this manual for information regarding the recommended auxiliary horizontal overflow pan (model RXBM) for this air-handle.

3.4 CLEARANCES

- All units are designed for “0” inches clearance to combustible material on all cabinet surfaces except for downflow application with higher kW electric heat as noted below.
- Some units require a combustibile floor base depending on the heating kW if installed in the downflow configuration on a combustibile surface. The following table should be used to determine these requirements.

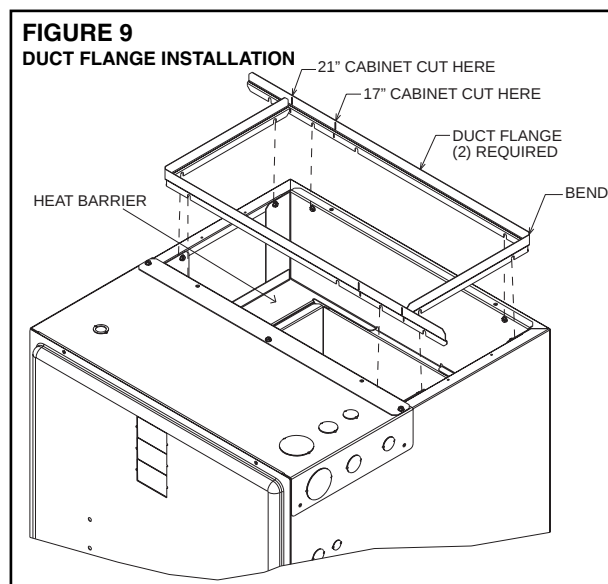
Model Cabinet Size	17	21	24
Maximum Model Designation kW	15	18	20

- Units with electric heating kW equal to or less than the values listed in the table do not require a combustibile floor base. See Section 6.5 for Combustibile Floor Base RXHB-XX.
- Units with electric heat require a one inch clearance to combustibile material for the first three feet of supply plenum and ductwork.
- Vertical downflow applications require clearance on at least one side of the unit for electrical connections. Refrigerant and condensate drain connections are made on the front of the unit.
- All units require 24 inches minimum access to the front of the unit for service.
- These units may be installed in either ventilated or nonventilated spaces.

3.5 DUCT FLANGES

Duct flanges (4 pieces) are shipped with the unit and are to be field installed on the top of the air-handler using the following procedure and referring to Figure 9.

1. Loosen the screws attaching the heat barrier to the cabinet.
2. Form a 90° bend with the short leg length at approximately 9.9” from the end where the slot is cut in the flange to facilitate bending. The duct flanges are shipped sized for the 24.5” wide cabinet. For the 17.5” and 21” wide cabinets, cut the long leg as shown in Figure 9 to match the cabinet width.
3. Slide the duct flanges onto the screws loosened in step one above. Tighten the screws to secure the flanges.



3.6 DUCTWORK

Field ductwork must comply with the National Fire Protection Association NFPA 90A, NFPA 90B and any applicable local ordinance.

WARNING

Do not, under any circumstances, connect return ductwork to any other heat producing device such as fireplace insert, stove, etc. Unauthorized use of such devices may result in fire, carbon monoxide poisoning, explosion, personal injury or property damage.

Sheet metal ductwork run in unconditioned spaces must be insulated and covered with a vapor barrier. Fibrous ductwork may be used if constructed and installed in accordance with SMACNA Construction Standard on Fibrous Glass Ducts. Ductwork must comply with National Fire Protection Association as tested by U/L Standard 181 for Class I Air Ducts. Check local codes for requirements on ductwork and insulation.

- Duct system must be designed within the range of external static pressure the unit is designed to operate against. It is important that the system airflow be adequate. Make sure supply and return ductwork, grills, filters, accessories, etc. are accounted for in total resistance. Refer to the airflow performance tables in this manual to determine the available external static pressure for the particular air-handler model being installed.
- Design the duct system in accordance with "ACCA" Manual "D" Design for Residential Winter and Summer Air Conditioning and Equipment Selection. Latest editions are available from: "ACCA" Air Conditioning Contractors of America, 1513 16th Street, N.W., Washington, D.C. 20036. If duct system incorporates **flexible air duct**, be sure **pressure drop** information (straight length plus all turns) shown in "ACCA" Manual "D" is accounted for in system.
- Supply plenum is attached to the duct flanges supplied with the unit. See Section 3.5.
- **IMPORTANT:** If an elbow is included in the plenum close to the unit, it must not be smaller than the dimensions of the supply duct flange on the unit.
- **IMPORTANT:** The front flange on the return duct if connected to the blower casing must not be screwed into the area where the power wiring is located. Drills or sharp screw points can damage insulation on wires located inside unit.
- Secure the supply and return ductwork to the unit flanges, using proper fasteners for the type of duct used and tape or caulk the duct-to-unit joint as required to prevent air leaks.

3.7 RETURN AIR FILTER

An internal filter rack is not provided with this air-handler. Therefore, an external means of filtering the return air is required. External filters should be sized for a maximum of 300 feet/min air velocity or the maximum velocity recommended by the type of filter installed. One or more return air filter grilles, a filter rack attached to unit return air intake, or a filter rack installed between a sealed return air platform and the return duct are all acceptable means of filtration. All return ducts must be filtered, either at each return grille or at a common filter near the unit.

Important: Do not install a return air filter grille and a filter rack at the unit and do not install a filter in the supply duct system.

Filter type, sizing, and placement are critical to heating and cooling system performance. Reduced air-flow can shorten the life of system components such as the compressor, indoor coil, heater elements, over temperature limits, and relays. As filters near the end of their useful life, the pressure drop through them increases. Therefore, it is important to factor the "end of life" (dirty) pressure drop of filters into the external static pressure of the duct system when selecting blower speeds and designing ductwork to assure the system is operating at the design CFM and system reliability is not compromised. Always verify that the system's air-flow is within specifications by performing a temperature rise (heating mode) and/or temperature drop (cooling mode) with all filters in place.

Important: High efficiency pleated filters and electronic air cleaners typically have significantly higher pressure drop than standard efficiency fiberglass filters, especially when they get dirty. Do not use high efficiency filters or electronic air cleaners unless adequate filter area is provided to lower the filter pressure drop to an acceptable level.

WARNING

Do not operate the system without filters. A portion of the dust entrained in the air may temporarily lodge in the duct runs and at the supply registers. Any circulated dust particles could be heated and charred by contact with the heating elements. This residue could soil ceilings, walls, drapes, carpets and other articles in the house. Operating the system without a filter will also allow lint and dirt particles to accumulate on the indoor coil fin and restrict air-flow through the coil. Soot damage may occur even with filters in place when certain types of candles, oil lamps or standing pilots are burned.

3.8 ORIFICE SIZE

The piston model air handler comes standard with a flow check piston installed. The piston may need to be changed to a different orifice size depending upon the outdoor unit. The following table lists the recommended orifice size for various outdoor units.

*Piston size installed at factory. Correct piston for other tonnages will be included with the matching outdoor unit.

Indoor	Nominal Tons	Refrigerant	Piston
2417	1½ Ton	R-410A	.049
	2 Ton		.057*
3617	2½ Ton	R-410A	.062
	3 Ton		.067*
4821	3½ Ton	R-410A	.074
	4 Ton		.078*

3.9 REFRIGERANT LINE CONNECTIONS & CHARGING

3.9.1 PREPARATION

The coil is shipped with a low pressure (5-10 psig) charge of dry nitrogen which will be released when the rubber plugs are removed. Leave the rubber plugs in the refrigerant connection stubs on the air-handler until the refrigerant lines are ready to be brazed to the refrigerant connection stubs to prevent contaminants from entering the coil. Clean the ends of the tubing and coil connection stubs (inside and outside) with an alcohol wipe before inserting the line set tubes into the coil connection stubs to assure a quality leak-free braze joint.

Refer to the outdoor unit installation instructions for details on refrigerant line sizing and installation. Be sure to follow long line length guidelines if they apply.

Route the refrigerant tubing in a manner than does not block service access to the front of the air-handler.

3.9.2 LIQUID LINE FILTER DRIER

A new liquid filter drier must be installed every time any part of the system has been open to the atmosphere, even if it's for a short period of time. The filter drier should be installed close to the air-handler for a system started up in the cooling mode and near the outdoor unit for a heat pump system started up in the heating mode. This allows the filter drier to catch any contaminants in the liquid line before they can enter the indoor or outdoor TXV inlet screen.

3.9.3 BRAZING

Air inside the tubing and coil should be displaced with dry nitrogen prior to the brazing process to prevent the formation of harmful copper oxide inside the tubing. It is very important not to pressurize the system with nitrogen while brazing or pin-hole leaks will form in the braze joint. This is accomplished by removing the gauge port valve core on one of the outdoor unit service valves to allow the pressure to be relieved as the heated nitrogen expands. Fill the system with dry nitrogen through the other service valve gauge port and then turn the nitrogen flow off just before brazing is begun.

Protect the TXV, copper to aluminum suction header joint, and outdoor unit service valves from overheating using a wet rag or heat sink compound. Leave the wet rag or heat sink material in place until the joint and surrounding tubing cools down to a safe temperature. Double tip torches can help minimize brazing time and heat conduction to the heat sensitive components if the flame is turned down and held on the joint just long enough to make the braze joint. With both single and double tip torches, turning the flame up too much and keeping the flame on the joint too long will damage the heat sensitive components even when a wet rag or heat sink compound is used.

Use a sheet metal shield to protect the cabinet's paint from the torch flames during the brazing process. The vapor line insulation should be pushed back on the line about 12 inches from the joint and retained to prevent it from igniting or melting during the brazing process.

After the refrigerant brazed connections are made at the air-handler and the tubing has cooled down sufficiently, replace the coil section access panel if it has been removed and seal the air gap around the connection stubs with the foam rubber gasket included in the air-handler parts bag. Peel the self-adhesive backing off of the foam gasket and position it around the stubs with the adhesive side toward the cabinet, then press it firmly against the cabinet. The gasket is split to allow it to go over the stubs after the refrigerant tubes are brazed to the stubs. (See Figure 11 in Section 3.10)

After the foam gasket has been installed, the vapor line insulation should be pulled back in place so it contacts the air-handler cabinet to prevent condensate from forming on the cold tube and dripping off. A loosely fitting zip-tie placed around the insulation ½" from the end can be used to hold it in place so it doesn't move away from the cabinet. For air-handlers with TXV's, a section of the insulation will need to be cut out to make room for the externally mounted TXV bulb. (See Section 3.10) Once the bulb is mounted, insulate the bulb with the foam insulation included in the air-handler parts bag, making sure none of the vapor line is uninsulated.

3.9.4 LEAK TESTING

After all braze joints are completed, replace the valve core removed when purging with nitrogen and then leak test the system by pressurizing to 150 psig with dry nitrogen and allow the system to sit for at least 15 minutes (longer if possible) to assure the pressure does not drop.

3.9.5 EVACUATION

If no leaks are detected, evacuate the system down to 500 microns or below before charging the system or opening the service valves on the outdoor unit which will release the charge stored in the outdoor unit into the line set and air-handler coil. Failure to reach 500 microns of vacuum is a sign of a leak or excessive moisture inside the system.

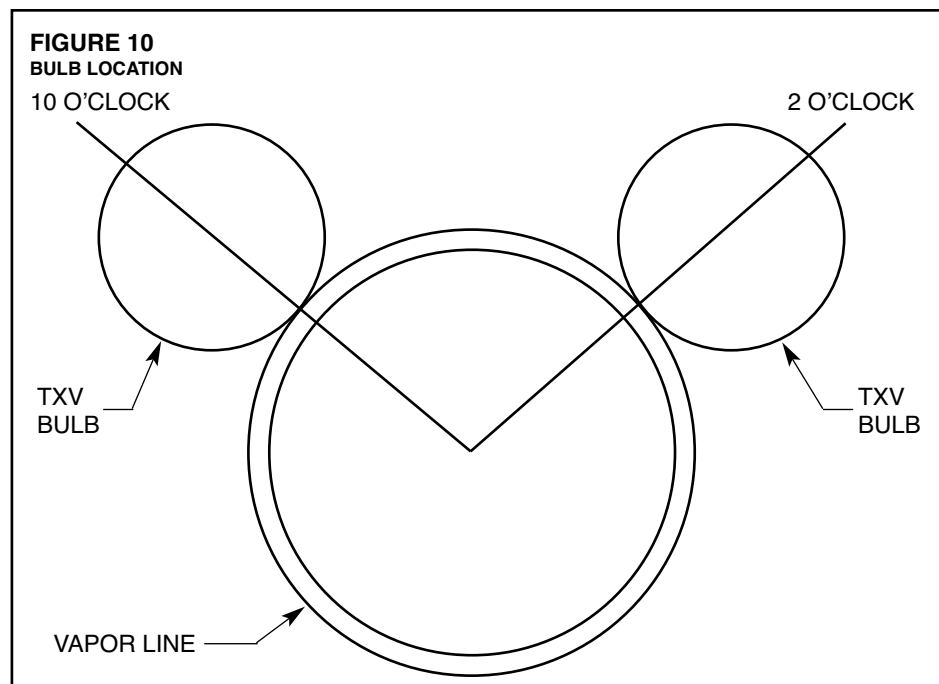
3.9.6 REFRIGERANT CHARGING

Once the evacuation process is completed, break the vacuum with the refrigerant from a refrigerant cylinder or with refrigerant stored in the outdoor unit by opening the outdoor unit service valves. The charging process cannot be completed until the remaining steps in the installation process are completed and the indoor air-flow is adjusted to the proper level. See Section 4.7 for further details.

3.10 TXV SENSING BULB ATTACHMENT

IMPORTANT: DO NOT perform any brazing with the TXV bulb attached to the vapor line. After brazing operations have been completed and the tubing has cooled to the touch, clamp the TXV bulb securely on the vapor line at the 10 to 2 o'clock position (see Figures 10 and 11) with the strap provided in the parts bag. Insulate the TXV sensing bulb and suction line with the provided pressure sensitive insulation (size 4" x 7") and secure with provided wire ties.

IMPORTANT: TXV sensing bulb should be located on a horizontal section of suction line, just outside of coil box. The copper sensing bulb must never be placed on any aluminum tube as this will result in galvanic corrosion and eventual failure of the aluminum tube.



3.11 CONDENSATE DRAIN

Consult local codes or ordinances for specific requirements.

IMPORTANT: When making drain fitting connections to the drain pan, use a thin layer of Teflon paste, silicone or Teflon tape and install hand tight.

IMPORTANT: When making drain fitting connections to drain pan, do not overtighten. Overtightening fittings can split pipe connections on the drain pan.

- Install drain lines so they do not block service access to front of the unit. Minimum clearance of 24 inches is required for filter, coil or blower removal and service access.
- Although the condensate drain pan is designed to be self draining, it is recommended that the air-handler cabinet be pitched slightly downward toward the primary drain connection to assure the condensate drains completely from the drain pan. The downward pitch should be approximately 1/8" per foot and in both axes.

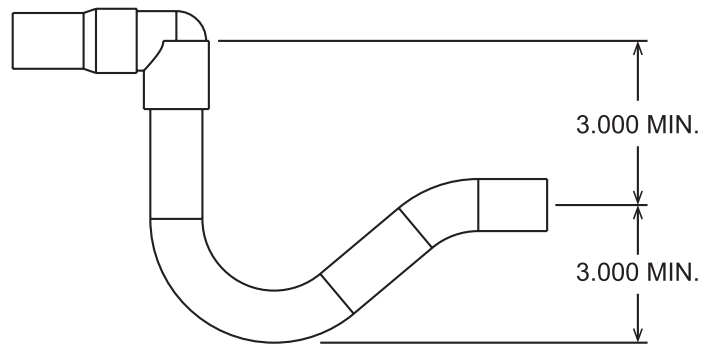
FIGURE 11
TXV BULB & FOAM GASKET LOCATION

FOAM GASKET

TXV BULB

ST-A1278-01

FIGURE 12
CONDENSATE DRAIN TRAP



ST-A1244-01-01

- Do not reduce drain line size less than connection size provided on condensate drain pan.
- All drain lines must be pitched downward away from the unit a minimum of 1/8" per foot of line to ensure proper drainage.
- Do not connect condensate drain line to a closed or open sewer pipe. Run condensate to an open drain or outdoors.
- The drain line should be insulated where necessary to prevent sweating and damage due to condensate forming on the outside surface of the line.
- Make provisions for disconnecting and cleaning of the primary drain line should it become necessary. Install a 3 in. trap in the primary drain line as close to the unit as possible. Make sure that the top of the trap is below connection to the drain pan to allow complete drainage of pan (See Figure 12).
- The auxiliary drain line should be run to a place where it will be noticeable if it becomes operational. The building occupant should be warned that a problem exists if water should begin running from the auxiliary drain line. An auxiliary drain shut-off switch can be installed in lieu of an auxiliary drain line. The shut-off switch should be wired into the control circuit so the outdoor unit shuts down should the switch detect water.
- Plug the unused drain connection with the plugs provided in the parts bag, using a thin layer of teflon paste, silicone or teflon tape to form a water tight seal.
- Test the condensate drain pan and drain line after installation is complete. Pour water into drain pan, enough to fill drain trap and line. Check to make sure drain pan is draining completely, no leaks are found in drain line fittings, and water is draining from the open end of the primary drain line.

3.12 THERMOSTAT

See instructions for the condensing unit or heat pump for recommended room thermostats.

- On units with one electric heat sequencer (TD₁) (see wiring diagram for electric heater), heat anticipator setting should be .16.
- On units with two electric heat sequencers (TD₁ & TD₂) (see wiring diagram for electric heater), heat anticipator setting should be .32 if both are connected to same stage on thermostat. Setting should be .16 if (TD₁ & TD₂) are connected to separate stages.

NOTE: Some thermostats contain a fixed, non-adjustable heat anticipator. Adjustment is not permitted.

- The thermostat should be mounted 4 to 5 feet above the floor on an inside wall of the living room or a hallway that has good air circulation from the other rooms being controlled by the thermostat. It is essential that there be free air circulation at the location of the same average temperature as other rooms being controlled. Movement of air should not be obstructed by furniture, doors, draperies, etc. The thermostat should not be mounted where it will be affected by drafts, hot or cold water pipes or air ducts in walls, radiant heat from fireplace, lamps, the sun, T.V. or an outside wall. See instruction sheet packaged with thermostat for mounting and installation instructions.

3.13 ELECTRICAL WIRING

Field wiring must comply with the National Electric Code (C.E.C. in Canada) and any applicable local ordinance.

3.13.1 CONFIGURING UNIT FOR 208 VOLT POWER

The control transformer in 208/240V air-handlers must be configured in the field to operate on a 208 volt electrical supply to assure adequate control voltage (24+ volts) with the reduced supply voltage. The units are shipped from the factory for 220-240 volt applications. For 208 volt applications, disconnect electrical power to the unit and remove the blower access panel and then the control box cover located on the blower housing. Then remove the insulated cap from the 208 volt transformer terminal and move the BLACK wires that are connected to the 240 volt transformer terminal to the 208 volt transformer terminal. Plug the insulated cap onto the transformer 240V terminal.

The indoor blower motor in 208/240V versions of the (-)H1P air-handlers must also be configured for 208 volt applications to assure full air-flow delivery at the reduced voltage. This step is not required on (-)H1T air-handlers since they have constant torque ECM motors. To configure the PSC motor in (-)H1P air-handlers for 208 volt applications, unplug the PURPLE motor lead connected to the insulated terminal on the end of the ORANGE wire coming from the transformer. Pull the cap out of the insulated terminal on end of the YELLOW motor lead and plug the cap into the terminal on the end of the PURPLE motor lead to eliminate the possibility of an electrical short. Plug the YELLOW motor lead into the terminal on the end of the ORANGE wire from the transformer. Secure the indoor blower motor wiring with zip ties to assure they can't come in contact with the blower wheel. Replace the control box cover and blower access panel.

3.13.2 GROUNDING

- This product must be sufficiently grounded in accordance with National Electrical Code (C.E.C. in Canada) and any applicable local ordinance.

WARNING

The unit must be permanently grounded. Failure to do so can result in electrical shock causing personal injury or death.

- Grounding may be accomplished by grounding metal conduit when installed in accordance with electrical codes to the unit cabinet.
- Grounding may also be accomplished by attaching ground wire(s) to ground lug(s) provided in the unit wiring compartment.
- Ground lug(s) are located close to wire entrance on left side of unit (upflow). Lug(s) may be moved to marked locations near wire entrance on right side of unit (upflow), if alternate location is more convenient.
- Use of multiple supply circuits require grounding of each circuit to lug(s) provided in unit.

3.13.3 POWER WIRING

It is important that proper electrical power is available for connection to the unit model being installed. See the unit nameplate, wiring diagram and electrical data in the installation instructions.

- If required, install a branch circuit disconnect of adequate size, located within sight of, and readily accessible to the unit.
- **IMPORTANT:** Units with electric heater kits installed may be equipped with one, two, or three 30/60 amp circuit breakers. These breaker(s) protect the internal wiring in the event of a short circuit and serve as a disconnect. Circuit breakers installed within the unit do not provide over-current protection of the supply wiring and therefore may be sized larger than the branch circuit protection.

- Supply circuit power wiring must be 75°C minimum copper conductors only. See Electrical Data in Sections 3.13.5 and 3.13.6 for ampacity, wire size and circuit protector requirement. Supply circuit protective devices may be either fuses or “HACR” type circuit breakers.
- Field power wiring may be connected to either the right, left side or top. Three $\frac{7}{8}$ ”, $1\frac{3}{32}$ ”, $1\frac{31}{32}$ ” dia. concentric knockouts are provided for connection of power wiring to unit.
- Field power wiring is to be connected to the power terminal block in unit control compartment.
- For units equipped with an electric heater kit, field power wiring is to be connected to the heater kit breaker, terminal block, or pullout disconnect terminals and the power wiring pigtail from the heater kit is to be connected to the unit power terminal block in the unit control compartment. Refer to installation instructions provided with the heater kit for additional details.

3.13.4 COPPER WIRE SIZE - AWG. (3% VOLTAGE DROP)

SUPPLY WIRE	LENGTH FEET	200 [61]	12	10	8	8	8	6	6	6	4	4	3	3	2	2	1	0	00
		150 [46]	12	10	10	10	8	8	6	6	6	4	4	3	3	2	1	0	00
		100 [30]	14	12	10	10	8	8	8	6	6	4	4	3	3	2	1	0	00
		50 [15]	14	12	10	10	8	8	8	6	6	4	4	3	3	2	1	0	00
			15	20	25	30	35	40	45	50	60	70	80	90	100	110	125	150	175
SUPPLY CIRCUIT AMPACITY																			
NOTE: WIRE BASED ON COPPER CONDUCTORS 75°C MINIMUM RATING. FOR MORE THAN 3 CONDUCTORS IN A RACEWAY OR CABLE, SEE N.E.C. FOR DERATING THE AMPACITY OF EACH CONDUCTOR.																			

3.13.5.1 ELECTRICAL DATA – BLOWER MOTOR ONLY – WITHOUT ELECTRIC HEAT: (-)H1P

MODEL (-)H1P	VOLTAGE	PHASE*	HERTZ	HP	RPM	SPEEDS	MOTOR AMPS	MINIMUM CIRCUIT AMPACITY	MAXIMUM OVERCURRENT PROTECTION
1817S	115	1	60	1/5	1075	2	2.3	3.0	15
2417S				1/5	1075	2	3.8	5.0	15
3017S				1/4	1075	2	4.7	6.0	15
3617S				1/3	1075	2	6.1	8.0	15
4221S				1/2	1075	2	7.9	10.0	15
4821S				3/4	1075	2	8.4	11.0	15
1817S	208/240	1 & 3	60	1/5	1075	2	1.7	3.0	15
2417S				1/5	1075	2	1.7	3.0	15
3017S				1/4	1075	2	2.5	4.0	15
3617S/3621S				1/3	1075	2	2.5	4.0	15
4221S				1/2	1075	2	5.2	7.0	15
4821S/4824S				3/4	1075	2	5.2	7.0	15
6024S				3/4	1075	2	5.2	7.0	15
3617S	480	3	60	1/3	1075	2	1.4	2.0	15
4221S				1/2	1075	2	2.2	3.0	15
4821S/4824S				3/4	1075	2	2.2	3.0	15
6024S				3/4	1075	2	2.2	3.0	15

*Blower motors are all single phase motors.

3.13.5.2 ELECTRICAL DATA – BLOWER MOTOR ONLY – WITHOUT ELECTRIC HEAT: (-)H1T

MODEL (-)H1T	VOLTAGE	PHASE*	HERTZ	HP	RPM	SPEEDS	MOTOR AMPS	MINIMUM CIRCUIT AMPACITY	MAXIMUM OVERCURRENT PROTECTION
2417S	115	1	60	1/3	300-1100	4	4.8	6	15
3617S/3621M/3621H				1/2	300-1100	4	6.8	9	15
4821S/4821M/4824S				3/4	300-1100	4	9.3	12	15
6021S/6024S				3/4	300-1100	4	9.3	12	15
2417S	208/240	1 & 3	60	1/3	300-1100	4	1.6	2	15
3617S/3621M/3621H				1/2	300-1100	4	2.8	4	15
4821S/4821M				3/4	300-1100	4	4.0	5	15
6021S/6024S/4824S				3/4	300-1100	4	4.6	6	15
3617S	480	3	60	1/2	300-1100	4	2.1	4.0	15
4821S/4824S				3/4	300-1100	4	3.2	4.0	15
6021S/6024S				3/4	300-1100	4	3.2	4.0	15

3.13.6.1 ELECTRICAL DATA – WITH ELECTRIC HEAT: (-)H1P

Installation of the UL Listed original equipment manufacturer provided heater kits listed in the following table is recommended for all auxiliary heating requirements.

AIR HANDLER MODEL (-)H1P	HEATER MODEL NO.	HEATER KW (208/240V ^①) (480V)	PH/HZ	NO. ELEMENTS - KW PER	TYPE SUPPLY CIRCUIT SINGLE CIRCUIT MULTIPLE CIRCUIT	HEATER AMPS	MOTOR AMPS	MINIMUM CIRCUIT AMPACITY	MAXIMUM OVERCURRENT PROTECTION
1817S 2417S	RXBH-17?03J	2.25/3.0	1/60	1-3.0	SINGLE	10.8/12.5	1.7	16/18	20/20
	RXBH-1724?03J	2.25/3.0	1/60	1-3.0	SINGLE	10.8/12.5	1.7	16/18	20/20
	RXBH-1724?05J	3.6/4.8	1/60	1-4.8	SINGLE	17.3/20.0	1.7	24/28	25/30
	RXBH-1724?07J	5.4/7.2	1/60	2-3.6	SINGLE	26.0/30.0	1.7	35/40	35/40
	RXBH-1724?10J	7.2/9.6	1/60	2-4.8	SINGLE	34.6/40.0	1.7	46/53	50/60
	RXBH-1724A13J	9.4/12.5	1/60	3-4.17	SINGLE	45.1/52.1	1.7	59/68	60/70
	RXBH-1724A13J	3.1/4.2	1/60	1-4.17	MULTIPLE CKT 1	15.0/17.4	1.7	21/24	25/25
		6.3/8.3	1/60	2-4.17	MULTIPLE CKT 2	30.1/34.7	0	38/44	40/45
	RXBH-1724A07C	5.4/7.2	3/60	3-2.4	SINGLE	15.0/17.3	1.7	21/24	25/25
	RXBH-1724A10C	7.2/9.6	3/60	3-3.2	SINGLE	20.0/23.1	1.7	28/31	30/35
	RXBH-1724A13C	9.4/12.5	3/60	3-4.17	SINGLE	26.1/30.1	1.7	35/40	35/40
3017S/3617S	RXBH-17?03J	2.25/3.0	1/60	1-3.0	SINGLE	10.8/12.5	2.5	17/19	20/20
3017S 3617S 3621S	RXBH-1724?03J	2.25/3.0	1/60	1-3.0	SINGLE	10.8/12.5	2.5	17/19	20/20
	RXBH-1724?05J	3.6/4.8	1/60	1-4.8	SINGLE	17.3/20.0	2.5	25/29	25/30
	RXBH-1724?07J	5.4/7.2	1/60	2-3.6	SINGLE	26.0/30.0	2.5	36/41	40/45
	RXBH-1724?10J	7.2/9.6	1/60	2-4.8	SINGLE	34.6/40.0	2.5	47/54	50/60
	RXBH-1724A13J	9.4/12.5	1/60	3-4.17	SINGLE	45.1/52.1	2.5	60/69	60/70
	RXBH-1724A13J	3.1/4.2	1/60	1-4.17	MULTIPLE CKT 1	15.0/17.4	2.5	22/25	25/25
		6.3/8.3	1/60	2-4.17	MULTIPLE CKT 2	30.1/34.7	0	38/44	40/45
	RXBH-1724A15J	10.8/14.4	1/60	3-4.8	SINGLE	51.9/60.0	2.5	68/79	70/80
	RXBH-1724A15J	3.6/4.8	1/60	1-4.8	MULTIPLE CKT 1	17.3/20.0	2.5	25/29	25/30
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0	44/50	45/50
	RXBH-1724A18J	12.8/17.0	1/60	3-5.68	SINGLE	61.6/70.8	2.5	81/92	90/100
	RXBH-1724A18J	4.3/5.7	1/60	1-5.68	MULTIPLE CKT 1	20.5/23.6	2.5	29/33	30/35
		8.5/11.3	1/60	2-5.68	MULTIPLE CKT 2	41.1/47.2	0	52/59	60/60
	RXBH-1724A07C	5.4/7.2	3/60	3-2.4	SINGLE	15.0/17.3	2.5	22/25	25/25
	RXBH-1724A10C	7.2/9.6	3/60	3-3.2	SINGLE	20.0/23.1	2.5	29/32	30/35
	RXBH-1724A13C	9.4/12.5	3/60	3-4.17	SINGLE	26.1/30.1	2.5	36/41	40/45
	RXBH-1724A15C	10.8/14.4	3/60	3-4.8	SINGLE	30.0/34.6	2.5	41/47	45/50
	RXBH-1724A18C	12.8/17.0	3/60	3-5.68	SINGLE	35.5/41.0	2.5	48/55	50/60
3017S 3617S	RXBH-17A07D	7.2	3/60	3-2.4	SINGLE	8.7	1.4	13	15
	RXBH-17A10D	9.6	3/60	3-3.2	SINGLE	11.6	1.4	17	20
	RXBH-17A15D	14.4	3/60	3-4.8	SINGLE	17.3	1.4	24	25
	RXBH-17A18D	17	3/60	3-5.68	SINGLE	20.4	1.4	28	30
3621S	RXBH-24A07D	7.2	3/60	3-2.4	SINGLE	8.7	1.4	13	15
	RXBH-24A10D	9.6	3/60	3-3.2	SINGLE	11.6	1.4	17	20
	RXBH-24A15D	14.4	3/60	3-4.8	SINGLE	17.3	1.4	24	25
	RXBH-24A18D	17	3/60	6-2.84	SINGLE	20.4	1.4	28	30

? Heater Kit Connection Type A=Breaker B=Terminal Block C=Pullout Disconnect

3.13.6.1 ELECTRICAL DATA – WITH ELECTRIC HEAT: (-)H1P - continued

AIR HANDLER MODEL (-)H1P	HEATER MODEL NO.	HEATER KW (208/240V ^①) (480V)	PH/HZ	NO. ELEMENTS - KW PER	TYPE SUPPLY CIRCUIT SINGLE CIRCUIT MULTIPLE CIRCUIT	HEATER AMPS	MOTOR AMPS	MINIMUM CIRCUIT AMPACITY	MAXIMUM OVERCURRENT PROTECTION
4221S 4821S 4824S	RXBH-1724705J	3.6/4.8	1/60	1-4.8	SINGLE	17.3/20.0	5.2	29/32	30/35
	RXBH-1724707J	5.4/7.2	1/60	2-3.6	SINGLE	26.0/30.0	5.2	39/44	40/45
	RXBH-1724710J	7.2/9.6	1/60	2-4.8	SINGLE	34.6/40.0	5.2	50/57	50/60
	RXBH-1724A15J	10.8/14.4	1/60	3-4.8	SINGLE	51.9/60.0	5.2	72/82	80/90
	RXBH-1724A15J	3.6/4.8	1/60	1-4.8	MULTIPLE CKT 1	17.3/20.0	5.2	29/32	30/35
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0.0	44/50	45/50
	RXBH-1724A18J	12.8/17.0	1/60	3-5.68	SINGLE	61.6/70.8	5.2	84/95	90/100
	RXBH-1724A18J	4.3/5.7	1/60	1-5.68	MULTIPLE CKT 1	20.5/23.6	5.2	33/36	35/40
		8.5/11.3	1/60	2-5.68	MULTIPLE CKT 2	41.1/47.2	0.0	52/59	60/60
	RXBH-24A20J	14.4/19.2	1/60	4-4.8	SINGLE	69.2/80	5.2	93/107	100/110
	RXBH-24A20J	7.2/9.6	1/60	2-4.8	MULTIPLE CKT 1	34.6/40.0	5.2	50/57	50/60
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0.0	44/50	45/50
	RXBH-24A25J	18.0/24.0	1/60	6-4.0	SINGLE	86.4/99.9	5.2	115/132	125/150
	RXBH-24A25J (4-ton only)	6.0/8.0	1/60	2-4.0	MULTIPLE CKT 1	28.8/33.3	5.2	43/49	45/50
		6.0/8.0	1/6	2-4.0	MULTIPLE CKT 2	28.8/33.3	0.0	36/42	40/45
		6.0/8.0	1/60	2-4.0	MULTIPLE CKT 3	28.8/33.3	0.0	36/42	40/45
	RXBH-1724A07C	5.4/7.2	3/60	3-2.4	SINGLE	15.0/17.3	5.2	26/29	30/30
	RXBH-1724A10C	7.2/9.6	3/60	3-3.2	SINGLE	20.0/23.1	5.2	32/36	35/40
	RXBH-1724A15C	10.8/14.4	3/60	3-4.8	SINGLE	30.0/34.6	5.2	44/50	45/50
	RXBH-1724A18C	12.8/17.0	3/60	3-5.68	SINGLE	35.6/41.0	5.2	51/58	60/60
	RXBH-24A20C*	14.4/19.2	3/60	6-3.2	SINGLE	40.0/46.2	5.2	57/65	60/70
	RXBH-24A20C	7.2/9.6	3/60	3-3.2	MULTIPLE CKT 1	20.0/23.1	5.2	32/36	35/40
		7.2/9.6	3/60	3-3.2	MULTIPLE CKT 2	20.0/23.1	0.0	25/29	25/30
	RXBH-24A25C*	18.0/24.0	3/60	6-4.0	SINGLE	50.0/57.8	5.2	69/79	70/80
	RXBH-24A25C (4-ton only)	9.0/12.0	3/60	3-4.0	MULTIPLE CKT 1	25.0/28.9	5.2	38/43	40/45
		9.0/12.0	3/60	3-4.0	MULTIPLE CKT 2	25.0/28.9	0.0	32/37	35/40
	RXBH-24A07D	7.2	3/60	3-2.4	SINGLE	8.7	2.2	14	15
	RXBH-24A10D	9.6	3/60	3-3.2	SINGLE	11.6	2.2	18	20
	RXBH-24A15D	14.4	3/60	3-4.8	SINGLE	17.3	2.2	25	25
	RXBH-24A18D	17	3/60	6-2.84	SINGLE	20.4	2.2	29	30
	RXBH-24A20D	19.2	3/60	6-3.2	SINGLE	23.2	2.2	32	35
	RXBH-24A25D (4-ton only)	24.0	3/60	6-4.0	SINGLE	28.8	2.2	39	40
6024S	RXBH-1724705J	3.6/4.8	1/60	1-4.8	SINGLE	17.3/20.0	5.2	29/32	30/35
	RXBH-1724707J	5.4/7.2	1/60	2-3.6	SINGLE	26.0/30.0	5.2	39/44	40/45
	RXBH-1724710J	7.2/9.6	1/60	2-4.8	SINGLE	34.6/40.0	5.2	50/57	50/60
	RXBH-1724A15J	10.8/14.4	1/60	3-4.8	SINGLE	51.9/60.0	5.2	72/82	80/90
	RXBH-1724A15J	3.6/4.8	1/60	1-4.8	MULTIPLE CKT1	17.3/20.0	5.2	29/32	30/35
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0	44/50	45/50
	RXBH-1724A18J	12.8/17.0	1/60	3-5.68	SINGLE	61.6/70.8	5.2	84/95	90/100
	RXBH-1724A18J	4.3/5.7	1/60	1-5.68	MULTIPLE CKT 1	20.5/23.6	5.2	33/36	35/40
		8.5/11.3	1/60	2-5.68	MULTIPLE CKT 2	41.1/47.2	0	52/59	60/60
	RXBH-24A20J	14.4/19.2	1/60	4-4.8	SINGLE	69.2/80	5.2	93/107	100/110
	RXBH-24A20J	7.2/9.6	1/60	2-4.8	MULTIPLE CKT 1	34.6/40.0	5.2	50/57	50/60
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0	44/50	45/50
	RXBH-24A25J	18.0/24.0	1/60	6-4.0	SINGLE	86.4/99.9	5.2	115/132	125/150
	RXBH-24A25J	6.0/8.0	1/60	2-4.0	MULTIPLE CKT 1	28.8/33.3	5.2	43/49	45/50
		6.0/8.0	1/60	2-4.0	MULTIPLE CKT 2	28.8/33.3	0	36/42	40/45
		6.0/8.0	1/60	2-4.0	MULTIPLE CKT 3	28.8/33.3	0	36/42	40/45
	RXBH-24A30J	21.6/28.8	1/60	6-4.8	SINGLE	103.8/120	5.2	137/157	150/175
	RXBH-24A30J	7.2/9.6	1/60	2-4.8	MULTIPLE CKT 1	34.6/40.0	5.2	50/57	50/60
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0	44/50	45/50
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 3	34.6/40.0	0	44/50	45/50

? Heater Kit Connection Type A = Breaker B = Terminal Block C = Pullout Disconnect

3.13.6.1 ELECTRICAL DATA – WITH ELECTRIC HEAT: (-)H1P - continued

AIR HANDLER MODEL (-)H1P	HEATER MODEL NO.	HEATER KW (208/240V ^①) (480V)	PH/HZ	NO. ELEMENTS - KW PER	TYPE SUPPLY CIRCUIT SINGLE CIRCUIT MULTIPLE CIRCUIT	HEATER AMPS	MOTOR AMPS	MINIMUM CIRCUIT AMPACITY	MAXIMUM OVERCURRENT PROTECTION
6024S	RXBH-1724A07C	5.4/7.2	3/60	3-2.4	SINGLE	15.0/17.3	5.2	26/29	30/30
	RXBH-1724A10C	7.2/9.6	3/60	3-3.2	SINGLE	20.0/23.1	5.2	32/36	35/40
	RXBH-1724A15C	10.8/14.4	3/60	3-4.8	SINGLE	30.0/34.6	5.2	44/50	45/50
	RXBH-1724A18C	12.8/17.0	3/60	3-5.68	SINGLE	35.6/41.0	5.2	51/58	60/60
	RXBH-24A20C*	14.4/19.2	3/60	6-3.2	SINGLE	40.0/46.2	5.2	57/65	60/70
	RXBH-24A20C	7.2/9.6	3/60	3-3.2	MULTIPLE CKT 1	20.0/23.1	5.2	32/36	35/40
		7.2/9.6	3/60	3-3.2	MULTIPLE CKT 2	20.0/23.1	0	25/29	25/30
	RXBH-24A25C*	18.0/24.0	3/60	6-4.0	SINGLE	50.0/57.8	5.2	69/79	70/80
	RXBH-24A25C	9.0/12.0	3/60	3-4.0	MULTIPLE CKT 1	25.0/28.9	5.2	38/43	40/45
		9.0/12.0	3/60	3-4.0	MULTIPLE CKT 2	25.0/28.9	0	32/37	35/40
	RXBH-24A30C*	21.6/28.8	3/60	6-4.8	SINGLE	60.0/69.4	5.2	82/94	90/100
	RXBH-24A30C	10.8/14.4	3/60	3-4.8	MULTIPLE CKT 1	30.0/34.7	5.2	44/50	45/50
		10.8/14.4	3/60	3-4.8	MULTIPLE CKT 2	30.0/34.7	0	38/44	40/45
	RXBH-24A07D	7.2	3/60	3-2.4	SINGLE	8.7	2.2	14	15
	RXBH-24A10D	9.6	3/60	3-3.2	SINGLE	11.6	2.2	18	20
	RXBH-24A15D	14.4	3/60	3-4.8	SINGLE	17.3	2.2	25	25
	RXBH-24A18D	17	3/60	6-2.84	SINGLE	20.4	2.2	29	30
	RXBH-24A20D	19.2	3/60	6-3.2	SINGLE	23.2	2.2	32	35
	RXBH-24A25D	24.0	3/60	6-4.0	SINGLE	28.8	2.2	39	40
	RXBH-24A30D*	28.8	3/60	6-4.8	SINGLE	34.6	2.2	46	50

? Heater Kit Connection Type A=Breaker B=Terminal Block C=Pullout Disconnect

① D Voltage = 480 Volts.

*Values only. No single point kit available.

NOTES:

- Electric heater BTUH - (heater watts + motor watts) x 3.412 (see airflow table for motor watts.)
- Supply circuit protective devices may be fuses or "HACR" type circuit breakers.
- Motor load is included in single circuit or circuit 1 of multiple circuits.
- Heater loads are balanced on 3 phase models with 3 or 6 heating elements only.
- Electric heater kits are not permitted for use with 115 volt air-handlers (A voltage).
- J Voltage (208/240V) single phase air-handlers are designed to be used with single or three phase 208/240V electric heaters. To connect 3 phase power to the air handler terminal block, bring only two leads to terminal block, cap, insulate, and fully secure the third lead.
- Do not install 480V electric heaters in 208/240V air-handlers.
- Do not install 208/240V electric heaters in 480V air-handlers.
- If the heater kit is listed under both single and multiple circuits, the heater kit is shipped from factory as multiple circuits. For single phase applications, Jumper bar kit RXBJ-A21 and RXBJ-A31 can be used to convert multiple circuits to a single supply circuit. See Section 6.2 for details.

3.13.6.2 ELECTRICAL DATA – WITH ELECTRIC HEAT (-)H1T

Installation of the UL Listed original equipment manufacturer provided heater kits listed in the following table is recommended for all auxiliary heating requirements.

AIR HANDLER MODEL (-)H1T	HEATER MODEL NO.	HEATER KW (208/240V) (480V)	PH/HZ	NO. ELEMENTS - KW PER	TYPE SUPPLY CIRCUIT SINGLE CIRCUIT MULTIPLE CIRCUIT	HEATER AMPS	MOTOR AMPS	MINIMUM CIRCUIT AMPACITY	MAXIMUM OVERCURRENT PROTECTION
2417S	RXBH-17203J	2.25/3.0	1/60	1-3.0	SINGLE	10.8/12.5	1.6	16/18	20/20
	RXBH-172403J	2.25/3.0	1/60	1-3.0	SINGLE	10.8/12.5	1.6	16/18	20/20
	RXBH-172405J	3.6/4.8	1/60	1-4.8	SINGLE	17.3/20.0	1.6	24/27	25/30
	RXBH-172407J	5.4/7.2	1/60	2-3.6	SINGLE	26.0/30.0	1.6	35/40	35/40
	RXBH-172410J	7.2/9.6	1/60	2-4.8	SINGLE	34.6/40.0	1.6	46/52	50/60
	RXBH-1724A13J	9.4/12.5	1/60	3-4.17	SINGLE	45.1/52.1	1.6	59/68	60/70
	RXBH-1724A13J	3.1/4.2	1/60	1-4.17	MULTIPLE CKT 1	15.0/17.4	1.6	21/24	25/25
		6.3/8.3	1/60	2-4.17	MULTIPLE CKT 2	30.1/34.7	0	38/44	40/45
	RXBH-1724A07C	5.4/7.2	3/60	3-2.4	SINGLE	15.0/17.3	1.6	21/24	25/25
	RXBH-1724A10C	7.2/9.6	3/60	3-3.2	SINGLE	20.0/23.1	1.6	27/31	30/35
	RXBH-1724A13C	9.4/12.5	3/60	3-4.17	SINGLE	26.1/30.1	1.6	35/40	35/40
3617S	RXBH-17203J	2.25/3.0	1/60	1-3.0	SINGLE	10.8/12.5	2.8	17/20	20/20
3617S 3621M 3621H	RXBH-172403J	2.25/3.0	1/60	1-3.0	SINGLE	10.8/12.5	2.8	17/20	20/20
	RXBH-172405J	3.6/4.8	1/60	1-4.8	SINGLE	17.3/20.0	2.8	26/29	30/30
	RXBH-172407J	5.4/7.2	1/60	2-3.6	SINGLE	26.0/30.0	2.8	36/41	40/45
	RXBH-172410J	7.2/9.6	1/60	2-4.8	SINGLE	34.6/40.0	2.8	47/54	50/60
	RXBH-1724A13J	9.4/12.5	1/60	3-4.17	SINGLE	45.1/52.1	2.8	60/69	60/70
	RXBH-1724A13J	3.1/4.2	1/60	1-4.17	MULTIPLE CKT 1	15.0/17.4	2.8	23/26	30/30
		6.3/8.3	1/60	2-4.17	MULTIPLE CKT 2	30.1/34.7	0	38/44	40/45
	RXBH-1724A15J	10.8/14.4	1/60	3-4.8	SINGLE	51.9/60.0	2.8	69/79	70/80
	RXBH-1724A15J	3.6/4.8	1/60	1-4.8	MULTIPLE CKT 1	17.3/20.0	2.8	26/29	30/30
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0	44/50	45/50
	RXBH-1724A18J	12.8/17.0	1/60	3-5.68	SINGLE	61.6/70.8	2.8	81/92	90/100
	RXBH-1724A18J	4.3/5.7	1/60	1-5.68	MULTIPLE CKT 1	20.5/23.6	2.8	30/33	30/35
		8.5/11.3	1/60	2-5.68	MULTIPLE CKT 2	41.1/47.2	0	52/59	60/60
	RXBH-1724A07C	5.4/7.2	3/60	3-2.4	SINGLE	15.0/17.3	2.8	23/26	25/30
	RXBH-1724A10C	7.2/9.6	3/60	3-3.2	SINGLE	20.0/23.1	2.8	29/33	30/35
	RXBH-1724A13C	9.4/12.5	3/60	3-4.17	SINGLE	26.1/30.1	2.8	37/42	40/45
	RXBH-1724A15C	10.8/14.4	3/60	3-4.8	SINGLE	30.0/34.6	2.8	41/47	45/50
	RXBH-1724A18C	12.8/17.0	3/60	3-5.68	SINGLE	35.5/41.0	2.8	48/55	50/60
3617S	RXBH-17A07D	7.2	3/60	3-2.4	SINGLE	8.7	2.1	14	15
	RXBH-17A10D	9.6	3/60	3-3.2	SINGLE	11.6	2.1	18	20
	RXBH-17A15D	14.4	3/60	3-4.8	SINGLE	17.3	2.1	25	25
	RXBH-17A18D	17	3/60	3-5.68	SINGLE	20.4	2.1	29	30

? Heater Kit Connection Type A=Breaker B=Terminal Block C=Pullout Disconnect

3.13.6.2 ELECTRICAL DATA – WITH ELECTRIC HEAT: (-)H1T - continued

AIR HANDLER MODEL (-)H1T	HEATER MODEL NO.	HEATER KW (208/240V) (480V)	PH/HZ	NO. ELEMENTS - KW PER	TYPE SUPPLY CIRCUIT SINGLE CIRCUIT MULTIPLE CIRCUIT	HEATER AMPS	MOTOR AMPS	MINIMUM CIRCUIT AMPACITY	MAXIMUM OVERCURRENT PROTECTION
4821S 4821M	RXBH-1724?05J	3.6/4.8	1/60	1-4.8	SINGLE	17.3/20.0	4.0	27/30	30/30
	RXBH-1724?07J	5.4/7.2	1/60	2-3.6	SINGLE	26.0/30.0	4.0	38/43	40/45
	RXBH-1724?10J	7.2/9.6	1/60	2-4.8	SINGLE	34.6/40.0	4.0	49/55	50/60
	RXBH-1724A15J	10.8/14.4	1/60	3-4.8	SINGLE	51.9/60.0	4.0	70/80	70/80
	RXBH-1724A15J	3.6/4.8	1/60	1-4.8	MULTIPLE CKT 1	17.3/20.0	4.0	27/30	30/30
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0.0	44/50	45/50
	RXBH-1724A18J	12.8/17.0	1/60	3-5.68	SINGLE	61.6/70.8	4.0	82/94	90/100
	RXBJ-1724A18J	4.3/5.7	1/60	1-5.68	MULTIPLE CKT 1	20.5/23.6	4.0	31/35	30/35
		8.5/11.3	1/60	2-5.68	MULTIPLE CKT 2	41.1/47.2	0.0	52/59	60/60
	RXBH-24A20J	14.4/19.2	1/60	4-4.8	SINGLE	69.2/80	4.0	92/105	100/110
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 1	34.6/40.0	4.0	49/55	50/60
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0.0	44/50	45/50
	RXBH-24A25J	18.0/24.0	1/60	6-4.0	SINGLE	86.4/99.9	4.0	113/130	125/150
	RXBH-24A25J	6.0/8.0	1/60	2-4.0	MULTIPLE CKT 1	28.8/33.3	4.0	41/47	45/50
		6.0/8.0	1/60	2-4.0	MULTIPLE CKT 2	28.8/33.3	0.0	36/42	40/45
		6.0/8.0	1/60	2-4.0	MULTIPLE CKT 3	28.8/33.3	0.0	36/42	40/45
	RXBH-1724A07C	5.4/7.2	3/60	3-2.4	SINGLE	15.0/17.3	4.0	24/27	25/30
	RXBH-1724A10C	7.2/9.6	3/60	3-3.2	SINGLE	20.0/23.1	4.0	30/34	30/35
	RXBH-1724A15C	10.8/14.4	3/60	3-4.8	SINGLE	30.0/34.6	4.0	43/49	45/50
	RXBH-1724A18C	12.8/17.0	3/60	3-5.68	SINGLE	35.6/41.0	4.0	50/57	50/60
	RXBH-24A20C*	14.4/19.2	3/60	6-3.2	SINGLE	40.0/46.2	4.0	55/63	60/70
	RXBH-24A20C	7.2/9.6	3/60	3-3.2	MULTIPLE CKT 1	20.0/23.1	4.0	30/34	30/35
		7.2/9.6	3/60	3-3.2	MULTIPLE CKT 2	20.0/23.1	0.0	25/29	25/30
	RXBH-24A25C*	18.0/24.0	3/60	6-4.0	SINGLE	50.0/57.8	4.0	68/77	70/80
	RXBH-24A25C	9.0/12.0	3/60	3-4.0	MULTIPLE CKT 1	25.0/28.9	4.0	37/42	40/45
		9.0/12.0	3/60	3-4.0	MULTIPLE CKT 2	25.0/28.9	0.0	32/37	35/40
	RXBH-24A07D	7.2	3/60	3-2.4	SINGLE	8.7	3.2	15	15
	RXBH-24A10D	9.6	3/60	3-3.2	SINGLE	11.6	3.2	19	20
	RXBH-24A15D	14.4	3/60	3-4.8	SINGLE	17.3	3.2	26	30
	RXBH-24A18D	17	3/60	6-2.84	SINGLE	20.4	3.2	30	30
	RXBH-24A20D	19.2	3/60	6-3.2	SINGLE	23.2	3.2	33	35
	RXBH-24A25D	24.0	3/60	6-4.0	SINGLE	28.8	3.2	40	40
4824S 6021S 6024S	RXBH-1724?05J	3.6/4.8	1/60	1-4.8	SINGLE	17.3/20.0	4.6	28/31	30/35
	RXBH-1724?07J	5.4/7.2	1/60	2-3.6	SINGLE	26.0/30.0	4.6	39/44	40/45
	RXBH-1724?10J	7.2/9.6	1/60	2-4.8	SINGLE	34.6/40.0	4.6	49/56	50/60
	RXBH-1724A15J	10.8/14.4	1/60	3-4.8	SINGLE	51.9/60.0	4.6	71/81	80/90
	RXBH-1724A15J	3.6/4.8	1/60	1-4.8	MULTIPLE CKT1	17.3/20.0	4.6	28/31	30/35
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0	44/50	45/50
	RXBH-1724A18J	12.8/17	1/60	3-5.68	SINGLE	61.6/70.8	4.6	83/95	90/100
	RXBH-1724A18J	4.3/5.7	1/60	1-5.68	MULTIPLE CKT 1	20.5/23.6	4.6	32/36	35/40
		8.5/11.3	1/60	2-5.68	MULTIPLE CKT 2	41.1/47.2	0	52/59	60/60
	RXBH-24A20J	14.4/19.2	1/60	4-4.8	SINGLE	69.2/80	4.6	93/106	100/110
	RXBH-24A20J	7.2/9.6	1/60	2-4.8	MULTIPLE CKT 1	34.6/40.0	4.6	49/56	50/60
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0	44/50	45/50
	RXBH-24A25J	18.0/24.0	1/60	6-4.0	SINGLE	86.4/99.9	4.6	114/131	125/150
	RXBH-24A25J	6.0/8.0	1/60	2-4.0	MULTIPLE CKT 1	28.8/33.3	4.6	42/48	45/50
		6.0/8.0	1/60	2-4.0	MULTIPLE CKT 2	28.8/33.3	0	36/42	40/45
		6.0/8.0	1/60	2-4.0	MULTIPLE CKT 3	28.8/33.3	0	36/42	40/45
	RXBH-24A30J	21.6/28.8	1/60	6-4.8	SINGLE	103.8/120.	4.6	136/156	150/175
	RXBH-24A30J (6024S only)	7.2/9.6	1/60	2-4.8	MULTIPLE CKT 1	34.6/40.0	4.6	49/56	50/60
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 2	34.6/40.0	0	44/50	45/50
		7.2/9.6	1/60	2-4.8	MULTIPLE CKT 3	34.6/40.0	0	44/50	45/50
	RXBH-1724A07C	5.4/7.2	3/60	3-2.4	SINGLE	15.0/17.3	4.6	25/28	25/30
	RXBH-1724A10C	7.2/9.6	3/60	3-3.2	SINGLE	20.0/23.1	4.6	31/35	35/35
	RXBH-1724A15C	10.8/14.4	3/60	3-4.8	SINGLE	30.0/34.6	4.6	44/49	45/50
	RXBH-1724A18C	12.8/17.0	3/60	3-5.08	SINGLE	35.6/41.0	4.6	51/57	60/60
	RXBH-24A20C*	14.4/19.2	3/60	6-3.2	SINGLE	40.0/46.2	4.6	56/64	60/70

? Heater Kit Connection Type A=Breaker B=Terminal Block C=Pullout Disconnect

3.13.6.2 ELECTRICAL DATA – WITH ELECTRIC HEAT: (-)H1T - continued

AIR HANDLER MODEL (-)H1T	HEATER MODEL NO.	HEATER KW (208/240V) (480V)	PH/HZ	NO. ELEMENTS - KW PER	TYPE SUPPLY CIRCUIT SINGLE CIRCUIT MULTIPLE CIRCUIT	HEATER AMPS	MOTOR AMPS	MINIMUM CIRCUIT AMPACITY	MAXIMUM OVERCURRENT PROTECTION
4824S 6021S 6024S	RXBH-24A20C	7.2/9.6	3/60	3-3.2	MULTIPLE CKT 1	20.0/23.1	4.6	31/35	35/35
		7.2/9.6	3/60	3-3.2	MULTIPLE CKT 2	20.0/23.1	0	25/29	25/30
	RXBH-24A25C*	18.0/24.0	3/60	6-4.0	SINGLE	50.0/57.8	4.6	69/78	70/80
	RXBH-24A25C	9.0/12.0	3/60	3-4.0	MULTIPLE CKT 1	25.0/28.9	4.6	37/42	40/45
		9.0/12.0	3/60	3-4.0	MULTIPLE CKT 2	25.0/28.9	0	32/37	35/40
	RXBH-24A30C*	21.6/28.8	3/60	6-4.8	SINGLE	60.0/69.4	4.6	81/93	90/100
	RXBH-24A30C (6024S only)	10.8/14.4	3/60	3-4.8	MULTIPLE CKT 1	30.0/34.7	4.6	44/50	45/50
		10.8/14.4	3/60	3-4.8	MULTIPLE CKT 2	30.0/34.7	0	38/44	40/45
4824S 6021S 6024S	RXBH-24A07D	7.2	3/60	3-2.4	SINGLE	8.7	3.2	15	15
	RXBH-24A10D	9.6	3/60	3-3.2	SINGLE	11.6	3.2	19	20
	RXBH-24A15D	14.4	3/60	3-4.8	SINGLE	17.3	3.2	26	30
	RXBH-24A18D	17.0	3/60	6-2.84	SINGLE	20.4	3.2	30	30
	RXBH-24A20D	19.2	3/60	6-3.2	SINGLE	23.2	3.2	33	35
	RXBH-24A25D	24.0	3/60	6-4.0	SINGLE	28.8	3.2	40	40
	RXBH-24A30D (6024S only)	28.8	3/60	6-4.8	SINGLE	34.6	3.2	48	50

? Heater Kit Connection Type A=Breaker B=Terminal Block C=Disconnect Pullout

*Values only. No single point kit available.

NOTES:

- Electric heater BTUH - (heater watts + motor watts) x 3.412 (see airflow table for motor watts.)
- Supply circuit protective devices may be fuses or "HACR" type circuit breakers.
- Motor load is included in single circuit or circuit 1 of multiple circuits.
- Heater loads are balanced on 3 phase models with 3 or 6 heating elements only.
- Electric heater kits are not permitted for use with 115 volt air-handlers (A voltage).
- J Voltage (208/240V) single phase air-handlers are designed to be used with single or three phase 208/240V electric heaters. To connect 3 phase power to the air handler terminal block, bring only two leads to terminal block, cap, insulate, and fully secure the third lead.
- Do not install 480V electric heaters in 208/240V air-handlers.
- Do not install 208/240V electric heaters in 480V air-handlers.
- If the heater kit is listed under both single and multiple circuits, the heater kit is shipped from factory as multiple circuits. For single phase applications, Jumper bar kit RXBJ-A21 and RXBJ-A31 can be used to convert multiple circuits to a single supply circuit. See Section 6.2 for details.

3.13.7 ELECTRIC HEATER KIT SUPPLEMENTAL INFORMATION

If a heater kit is listed both Single and Multi-circuit, the kit is shipped as a Multi-circuit and will require a single point kit.

MFD: MO/YEAR FRQ: MO/JANNE 01/2006		AIR CONDITIONING DIVISION		MADE IN THE U.S.A. FAIT DANS L'USA				
MODEL/MODELE #		SERIAL/EN SERIE # M0106 38751		MOTOR HP./F.L.A. MOTEUR PSC/F.L.A. 1/2 4.1				
VOLTS 208/240		PH/HZ 1/60						
ATTENTION: MARK HEATER INSTALLED/ L'APPAREIL DE CHAUFFAGE DE MARQUE A INSTALLER								
HEATER MODEL/MODELE D'APPAREIL DE CHAUFFAGE	TYPE SUPPLY CIRCUIT/FAPER-LE-CIRCUIT DE PROVISION	VOLTAGE/ TENSION	PHASE	KW	HEATER AMPS/AMPLIS D'APPAREIL DE CHAUFFAGE	MOTOR AMPS/ LES AMPLIS MOTEURS	MAXIMUM OVERCURRENT PROTECTION/LA PROTECTION MAXIMUM DE OVERCURRENT	MINIMUM BRANCH CIRCUIT AMPACITY/AMPACITY MINIMUM DE CIRCUIT DE BRANCHE
NO HEAT				0.0		4.1	15	5.2
RXBH-24A05J	SINGLE	208/240	1/60	3.6/4.8	17.3/20.0	6.0	30/35	30/33
RXBH-24A07J	SINGLE	208/240	1/60	5.4/7.2	26.0/30.0	6.0	40/45	40/45
RXBH-24A10J	SINGLE	208/240	1/60	7.2/9.6	34.6/40.0	6.0	60/60	51/58
RXBH-24A15J	SINGLE	208/240	1/60	10.8/14.4	51.9/60.0	6.0	80/90	73/83
RXBH-24A15J	MULTI Ckt 1	208/240	1/60	3.6/4.8	17.3/20.0	6.0	30/35	30/33
RXBH-24A15J	MULTI Ckt 2	208/240	1/60	7.2/9.6	34.6/40.0	0.0	45/50	44/50
RXBH-24A18J	SINGLE	208/240	1/60	12.8/17.0	61.2/70.8	6.0	90/100	84/96
RXBH-24A18J	MULTI Ckt 1	208/240	1/60	6.4/8.5	30.8/35.4	6.0	50/60	46/52
RXBH-24A18J	MULTI Ckt 2	208/240	1/60	6.4/8.5	30.8/35.4	0.0	40/45	39/45
RXBH-24A20J	SINGLE	208/240	1/60	14.4/19.2	69.2/80.0	6.0	100/110	94/108
RXBH-24A20J	MULTI Ckt 1	208/240	1/60	7.2/9.6	34.6/40.0	6.0	60/60	51/58
RXBH-24A20J	MULTI Ckt 2	208/240	1/60	7.2/9.6	34.6/40.0	0.0	45/50	44/50
RXBH-24A07C	SINGLE	208/240	3/60	5.4/7.2	15.0/17.3	6.0	30/30	27/30
RXBH-24A10C	SINGLE	208/240	3/60	7.2/9.6	20.0/23.1	6.0	35/40	33/37
RXBH-24A15C	SINGLE	208/240	3/60	10.8/14.4	30.0/34.6	6.0	45/60	45/51
RXBH-24A18C	SINGLE	208/240	3/60	12.4/17.0	35.6/41.0	6.0	60/60	52/59
RXBH-24A18C	MULTI Ckt 1	208/240	3/60	6.4/8.5	17.8/20.5	6.0	30/35	30/34
RXBH-24A18C	MULTI Ckt 2	208/240	3/60	6.4/8.5	17.8/20.5	0.0	25/30	23/26
RXBH-24A20C	SINGLE	208/240	3/60	14.2/19.2	40.0/46.2	6.0	60/70	58/66
RXBH-24A20C	MULTI Ckt 1	208/240	3/60	7.2/9.6	20.0/23.1	6.0	35/40	33/37
RXBH-24A20C	MULTI Ckt 2	208/240	3/60	7.2/9.6	20.0/23.1	0.0	25/30	25/29

Only listed kits can be applied

Contractor should "mark or check" the left column for the kit installed.

These are the required maximum and minimum circuit breaker sizes for overcurrent protection and should not be confused with the size of the breakers installed in the heater kit.

S = SINGLE CIRCUIT/CIRCUIT SIMPLE M = MULTIPLE CIRCUIT/CIRCUIT MULTIPLE

INDOOR BLOWER MOTOR LOAD INCLUDED IN CIRCUIT # 1 OR TOTAL SUPPLY WIRE MUST BE RATED AT 75°C MINIMUM COPPER CONDUCTORS ONLY. TEST EXTERNAL STATIC RANGE: 1 TO 5 IN. W.C. (HEAT PUMP & ELECTRIC HEAT).

UNITS WITH ELECTRIC HEATERS: CLEARANCE TO COMBUSTIBLE MATERIAL TO BE 0 IN. TO UNIT CASING AND 0 IN. TO PLENUM AND DUCT FOR FIRST 36 IN. MODELS HAVE INTEGRAL CIRCUIT BREAKERS WHICH PROVIDE SUPPLEMENTARY OVERCURRENT PROTECTION AND SERVE AS A MAINTENANCE "DISCONNECT". SUPPLY CIRCUIT NOT TO EXCEED 120 VOLTS TO GROUND ON SINGLE PHASE UNITS. REPLACE LINE SIDE BREAKER COVER(S) AFTER MAKING WIRING CONNECTIONS TO BREAKER(S). IF BLOWER-CONTROL ASSEMBLY REQUIRES REMOVAL, SEE "WARNING HAZARDOUS VOLTAGE".

CHARGEMENT DU MOTEUR SOUFFLEUR INTERNE INCLUS DANS LE CIRCUIT # 1 OU CAPACITÉ DU CÂBLAGE D'ALIMENTATION TOTAL DOIT ÊTRE DE 75C DU MINIMUM DE CONDUCTEURS DE CUIVRE SEULEMENT. TESTER L'INTERVALLE STATIQUE EXTERNE: 1 À 5 PO W.C. (THERMOPOMPE ET CHAUFFAGE ÉLECTRIQUE)

UNITÉS AVEC CHAUFFAGES ÉLECTRIQUES: LE DÉGAGEMENT AUX MATIÈRES COMBUSTIBLES DOIT ÊTRE DE 0 po AU BOITIER DE L'UNITÉ ET DE 0 po AU PLÉNUM ET CONDUIT POUR LES 36 PREMIERS po. LES MODÈLES DISPOSENT DE DISJONCTEURS INTÉGRÉS QUI FOURNISSENT UNE PROTECTION SUPPLÉMENTAIRE DE SURINTENSITÉ DE COURANT ET SERVENT DE « SECTIONNEUR » D'ENTRETIEN. LE CIRCUIT D'ALIMENTATION NE DOIT PAS DÉPASSER 120 VOLTS JUSQU'AU SOL SUR DES UNITÉS MONOPHASÉES. REMPLACER LE(S) COUVERCLE(S) DU DISJONCTEUR DU CÔTÉ SECTEUR APRÈS AVOIR EFFECTUÉ LA CONNEXION DES CÂBLAGES AU(X) DISJONCTEUR(S). SI L'ASSEMBLAGE DE CONTRÔLE DU VENTILATEUR A BESOIN D'ÊTRE DÉASSEMBLÉ, CONSULTER "AVERTISSEMENT DE TENSION DANGEREUSE"

Heater Kit Supplemental Information: What allows the manufacturer to use standard Circuit Breakers up to 60 amps inside the air handler, when using an approved Heater Kit?

National Electric Code (Section 424-22b) and UL standards allow subdividing heating element circuits, of less than 48 amps, using breakers of not more than 60 amps. Additionally per NEC 424-3b, a rating not less than 125 percent of the load and NEC 424-22c, which describes the supplementary overcurrent protection required to be factory-installed within, or on the heater. The breakers in the heater kit are not, and have never been intended to protect power wiring leading to the air handler unit. The breakers in the heating kit are for short circuit protection and to provide a disconnect. All internal unit wiring, where the breakers apply, has been UL approved for short circuit protection.

Ampacity, (not breaker size), determines supply circuit wire size. The ampacity listed on the unit rating plate and the Maximum and Minimum circuit breaker size (noted above) or in the units specification sheet or installation instructions provides the information to properly select wire and circuit breaker/protector size. The National Electric Code (NEC) specifies that the supply or branch circuit must be protected at the source.

3.13.8 CONTROL WIRING

IMPORTANT: Class 2 low voltage control wire should not be run in conduit with power wiring and must be separated from power wiring, unless class 1 wire of proper voltage rating is used.

- Low voltage control wiring should be 18 Awg. color-coded. For lengths longer than 100 ft., 16 Awg. wire should be used.
- Low voltage control connections are made to low voltage pigtails extending from top of air handler (upflow position - see Figure 3). Connections for control wiring are made with wire nuts. Control wiring knockouts (5/8 and 7/8) are also provided on the right and left side of the unit for side connection.
- See Section 3.13.9 below for control wiring connections.
- Make sure, after installation, separation of control wiring and power wiring has been maintained.
- See Section 3.13.1 for how to reconfigure transformer for 208 volt applications.

3.13.9 THERMOSTAT & CONTROL WIRING CONNECTIONS

NOTE: These low voltage application diagrams are generic. Your indoor/outdoor units may not have all the characteristics shown or may not wire exactly as shown. Refer to the diagrams and information sent with your indoor/outdoor sections.

WIRE COLOR CODE:

BK - BLACK	G - GREEN	P - PINK	W - WHITE
BR - BROWN	GY - GRAY	PR - PURPLE	Y - YELLOW
GL - BLUE	O - ORANGE	R - RED	

FIGURE 13
TYPICAL THERMOSTAT: STRAIGHT COOLING W / ELECTRIC HEAT

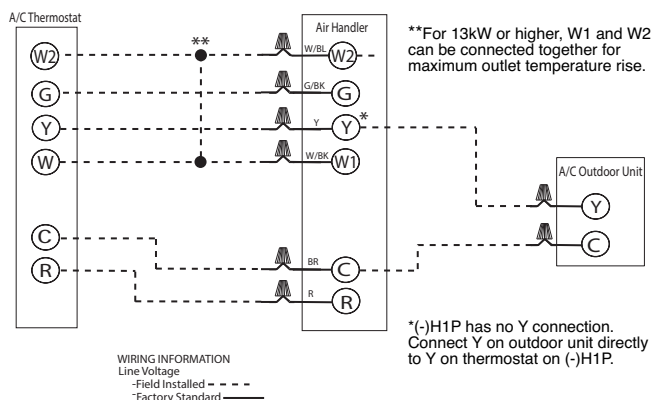
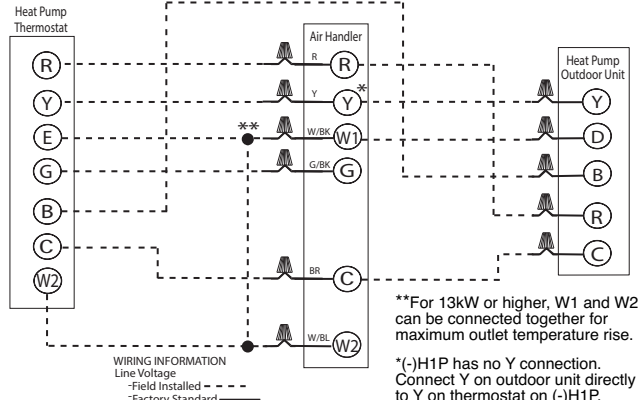


FIGURE 14
TYPICAL THERMOSTAT: HEAT PUMP W / ELECTRIC HEAT



3.14 AIRFLOW

Airflow performance data is based on a dry indoor coil and no return air filter in place. Select performance table for appropriate unit size, voltage and number of electric heaters to be used. Make sure external static applied to unit allows operation within the minimum and maximum limits shown in Section 3.14.1 below for both cooling and electric heat operation. For optimum blower performance, operate the unit in the .3 to .7 in W.C. external static range. Units should be applied with a minimum of .1 in W.C. external static pressure.

NOTE: The air-flow performance data tables (see Section 3.14.3) list air-flow information for air-handlers without heater and with maximum heater kW allowed for each model. The following formula can be used to calculate the adjusted CFM for smaller kW heaters.

$$\text{Adjusted CFM} = \text{No Heat CFM} - [(\text{No Heat CFM} - \text{Max kW CFM}) \times \frac{\text{Actual kW}}{\text{Max kW}}]$$

3.14.1 GENERAL AIRFLOW OPERATING LIMITS

Cabinet Width	17		17/21		21			24	
Cooling BTUH x 1,000 Cooling Tons Nominal	18 1.5	24 2	30 2.5	36 3	42 3.5	48 4	60 5	48 4	60 5
Heat Pump or Air Conditioning Maximum Heat/Cool CFM [L/s] (37.5 CFM [18 L/s]/1,000 BTUH) (450 CFM [212 L/s]/Ton Nominal)	675 [319]	900 [425]	1125 [531]	1350 [637]	1575 [743]	1800 [850]	1925 [907]	1800 [850]	1930* [911]
Heat Pump or Air Conditioning Nominal Heat/Cool CFM [L/s] (33.3 CFM [16 L/s]/1,000 BTUH) (400 CFM [189 L/s]/Ton Nominal)	600 [283]	800 [378]	1000 [472]	1200 [566]	1400 [661]	1600 [755]	1750 [826]	1600 [755]	1800* [850]
Heat Pump or Air Conditioning Minimum Heat/Cool CFM [L/s] (30.0 CFM [14 L/s]/1,000 BTUH) (360 CFM [170 L/s]/Ton Nominal)	540 [255]	720 [340]	900 [425]	1080 [510]	1260 [595]	1440 [680]	1575 [743]	1440 [680]	1620* [765]
Maximum kW Electric Heating & Minimum Electric Heat CFM [L/s]	13 487 [230]	13 617 [291]	18 814 [384]	18 1054 [497]	20 1171 [553]	25 1502 [709]	25 1502 [709]	25 1502 [709]	1666 [786]
Maximum Electric Heat Rise °F [°C]	80 [26.7]	63 [17.2]	66 [18.9]	51 [10.6]	49 [9.4]	50 [10]	50 [10]	50 [10]	54 [12.2]

*CFM [L/s] per ton requirements are reduced for 5 ton systems.

3.14.2 SELECTING INDOOR BLOWER MOTOR SPEED

The (-)H1P and (-)H1T air-handlers must be configured in the field to assure proper air-flow is delivered for the particular application it is being used in. Refer to the AIR-FLOW PERFORMANCE DATA in Section 3.14.3 to determine which speed tap is appropriate for the application.

Important: The pressure drop through the required external filter is not included in the external static pressure shown in the Air-Flow Performance Tables in Section 3.14.3. The filter pressure drop must be added to the duct system pressure drop to determine total external static pressure. Filter pressure drop increases as the filter becomes dirty and must be considered when calculating worst case external static pressure.

3.14.2.1 (-)H1P MODELS (PSC MOTOR)

(-)H1P models are designed to be matched to a specific capacity outdoor unit, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, or 5.0 tons. They have PSC motors with 2 blower motor speed taps, low speed for applications with an external static pressure of up to 0.5" W.C. and high speed for applications with an external static pressure above 0.5" W.C. All models are shipped from the factory wired for high speed operation. **Note:** The external filter pressure drop must be included in the external static pressure when selecting a blower motor speed.

115V & 208/240V Models: The speed selection is made on the Blower Control Board. To change from high speed to low speed, remove the BLACK motor lead from the COM terminal, remove insulated cap from the end of the RED motor lead located in the control box and plug it into the terminal on the end of the BLACK motor lead to prevent it from shorting to ground. Attach RED wire to the COM terminal on the Blower Control Board.

480V Models: The speed selection is made on the Blower Relay. To change from high speed to low speed, remove the BLACK motor lead from terminal 3 on the Blower Relay and remove the cap from the terminal on the end of the RED motor lead. Connect the RED motor lead to terminal 3 on the Blower Relay. **For 3-4 ton models only,** connect the BLACK and YELLOW motor leads together. **Note:** There is no YELLOW motor lead on 5 ton models, so plug the cap that was removed from the RED motor lead into the terminal on the end of the BLACK motor lead to prevent it from shorting to ground.

3.14.2.2 (-)H1T MODELS (CONSTANT TORQUE ECM MOTOR)

Each (-)H1T model can be matched with 2 different outdoor unit capacities, 1.5 - 2.0 tons, 2.5 - 3.0 tons, 3.5 - 4.0 tons, & 4.0 - 5.0 tons depending on the model. (-)H1T models have constant torque ECM motors with 5 blower motor speed taps, labeled T1 through T5. Speed selections are made on a terminal block located on the motor housing. Speed tap T1 is always dedicated to continuous fan operation and delivers approximately 50% of the speed tap T4 air-flow. Speed taps T2 & T4 are for applications with an external static pressure up to 0.5" W.C. (speed tap T2 for lower tonnage & speed tap T4 for higher tonnage). Speed taps T3 & T5 are for applications with an external static pressure above 0.5" W.C. (speed tap T3 for lower tonnage & speed tap T5 for higher tonnage). All models are shipped from the factory with speed tap T5 selected except for the (-)H1T4824S which is shipped with speed tap T3 selected. For optimum performance, efficiency, dehumidification, and the lowest possible noise level, select the appropriate speed tap for the specific application at the time of installation. **Note:** The external filter pressure drop must be included in the external static pressure when selecting a blower motor speed.

To change the indoor blower speed on (-)H1T air-handlers, move the BLUE wire connected to terminal T5 (or T3 on (-)H1T4824S) located on the motor housing to the appropriate terminal (T2 – T5) on the same terminal block.

3.14.3.1 240V AIRFLOW PERFORMANCE DATA: (-)H1P (PSC MOTOR)

Model Number (-)H1P	Motor Speed From Factory	Manufacturer Recommended Air Flow Range (Min / Max) CFM	Blower Size/ Motor HP [W] # of Speeds	Motor Speed	PSC CFM[L/s] Air Delivery/RPM/Watts (Dry Coil – No Filter)							
					External Static Pressure-Inches W.C.							
						0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]
1817ST No heater	High 240 V	523/705 CFM [247/333 L/s]	10x6 1/5HP[149] 2 Speed	Low	CFM	681 [321]	636 [300]	606 [286]	567 [268]	523 [247]	—	—
					RPM	541	601	670	714	768	—	—
					Watts	193	181	173	164	157	—	—
				High	CFM	—	—	—	—	705 [333]	650 [307]	599 [283]
					RPM	—	—	—	—	815	861	989
					Watts	—	—	—	—	239	227	204
1817ST with 13kw heater	High 240 V	493/655 CFM [233/309 L/s]	10x6 1/5HP[149] 2 Speed	Low	CFM	651 [307]	606 [286]	576 [272]	537 [253]	493 [233]	—	—
					RPM	571	631	700	744	798	—	—
					Watts	184	172	164	155	148	—	—
				High	CFM	—	—	—	—	655 [309]	600 [283]	549 [259]
					RPM	—	—	—	—	840	886	1014
					Watts	—	—	—	—	228	216	193
2417ST No heater	High 240 V	682/897 CFM [322/423 L/s]	10x6 1/5HP[149] 2 Speed	Low	CFM	875 [413]	806 [380]	787 [371]	739 [349]	682 [322]	—	—
					RPM	648	700	745	794	827	—	—
					Watts	259	255	243	234	227	—	—
				High	CFM	—	—	—	—	897 [423]	851 [402]	765 [361]
					RPM	—	—	—	—	906	925	955
					Watts	—	—	—	—	332	318	306
2417ST with 13kw heater	High 240 V	652/847 CFM [308/400 L/s]	10x6 1/5HP[149] 2 Speed	Low	CFM	845 [399]	776 [366]	757 [357]	709 [335]	652 [308]	—	—
					RPM	678	730	775	824	857	—	—
					Watts	250	246	234	225	218	—	—
				High	CFM	—	—	—	—	847 [400]	801 [378]	715 [337]
					RPM	—	—	—	—	931	950	980
					Watts	—	—	—	—	321	307	295
3017ST No heater	High 240 V	883/1015 CFM [417/479 L/s]	10x8 1/4HP[186] 2 Speed	Low	CFM	1038 [490]	1010 [477]	976 [461]	925 [437]	883 [417]	—	—
					RPM	721	771	799	848	880	—	—
					Watts	325	314	303	290	286	—	—
				High	CFM	—	—	—	—	1015 [479]	963 [454]	890 [420]
					RPM	—	—	—	—	928	955	974
					Watts	—	—	—	—	356	341	329
3017ST with 18kw heater	High 240 V	833/915 CFM [393/432 L/s]	10x8 1/4HP[186] 2 Speed	Low	CFM	988 [466]	960 [453]	926 [437]	875 [413]	833 [393]	—	—
					RPM	771	821	849	898	930	—	—
					Watts	305	294	283	270	266	—	—
				High	CFM	—	—	—	—	915 [432]	863 [407]	790 [373]
					RPM	—	—	—	—	953	980	999
					Watts	—	—	—	—	326	311	299
3617ST-3621ST No heater	High 240 V	1104/1194 CFM [521/563 L/s]	10x8 1/3HP[249] 2 Speed	Low	CFM	1229 [580]	1201 [567]	1170 [552]	1141 [538]	1104 [521]	—	—
					RPM	788	833	872	909	951	—	—
					Watts	466	462	427	406	395	—	—
				High	CFM	—	—	—	—	1248 [589]	1194 [563]	1133 [535]
					RPM	—	—	—	—	1008	1028	1042
					Watts	—	—	—	—	488	475	454
3617ST/3621ST with 18kw heater	High 240 V	1054/1094 CFM [497/516 L/s]	10x8 1/3HP[249] 2 Speed	Low	CFM	1179 [556]	1151 [543]	1120 [529]	1091 [515]	1054 [497]	—	—
					RPM	838	883	922	959	1001	—	—
					Watts	446	442	407	386	375	—	—
				High	CFM	—	—	—	—	1148 [542]	1094 [516]	1033 [487]
					RPM	—	—	—	—	1033	1053	1067
					Watts	—	—	—	—	458	445	424
4221ST No heater	High 240 V	1211/1514 CFM [571/714 L/s]	10x10 1/2HP[373] 2 Speed	Low	CFM	1526 [720]	1474 [696]	1427 [673]	1307 [617]	1241 [586]	—	—
					RPM	834	870	902	948	968	—	—
					Watts	560	549	535	476	462	—	—
				High	CFM	—	—	—	—	1537 [725]	1418 [669]	1334 [630]
					RPM	—	—	—	—	1072	1077	1085
					Watts	—	—	—	—	860	835	820
4221ST with 20kw heater	High 240 V	1225/1500 CFM [538/667 L/s]	10x10 1/2HP[373] 2 Speed	Low	CFM	1456 [687]	1404 [663]	1357 [640]	1237 [584]	1171 [553]	—	—
					RPM	886	906	925	959	992	—	—
					Watts	542	524	505	468	431	—	—
				High	CFM	—	—	—	—	1437 [678]	1318 [622]	1234 [582]
					RPM	—	—	—	—	1080	1090	1105
					Watts	—	—	—	—	840	800	785

3.14.3.1 240V AIRFLOW PERFORMANCE DATA: (-)H1P (PSC MOTOR) - continued

Model Number (-)H1P	Motor Speed From Factory	Manufacturer Recommended Air Flow Range (Min / Max) CFM	Blower Size/ Motor HP [W] # of Speeds	Motor Speed	PSC CFM[L/s] Air Delivery/RPM/Watts (Dry Coil – No Filter)							
					External Static Pressure-Inches W.C.							
						0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]
4821ST/4824ST No heater	High 240 V	1455/1787 CFM [687/843 L/s]	10x10 3/4HP[559] 2 Speed	Low	CFM	1560 [736]	1550 [731]	1543 [728]	1510 [713]	1455 [687]	—	—
					RPM	807	840	914	941	989	—	—
					Watts	601	589	553	541	507	—	—
				High	CFM	—	—	—	—	1787 [843]	1679 [792]	1575 [743]
					RPM	—	—	—	—	1089	1098	1110
					Watts	—	—	—	—	695	665	630
4821ST/4824ST with 25kw heater	High 240 V	1225/1500 CFM [654/796 L/s]	10x10 3/4HP[559] 2 Speed	Low	CFM	1490 [703]	1480 [698]	1473 [695]	1440 [680]	1385 [654]	—	—
					RPM	857	897	937	974	1011	—	—
					Watts	581	569	533	521	487	—	—
				High	CFM	—	—	—	—	1687 [796]	1579 [745]	1475 [696]
					RPM	—	—	—	—	1095	1107	1120
					Watts	—	—	—	—	670	635	615
6024ST No heater	High 240 V	1766/1965 CFM [833/927 L/s]	11x11 3/4HP[559] 2 Speed	Low	CFM	1944 [917]	1912 [902]	1860 [878]	1813 [856]	1766 [833]	—	—
					RPM	764	803	838	865	889	—	—
					Watts	779	763	747	729	708	—	—
				High	CFM	—	—	—	—	1965 [927]	1908 [900]	1854 [875]
					RPM	—	—	—	—	943	967	977
					Watts	—	—	—	—	828	799	795
6024ST with 30kw heater	High 240 V	1666/1844 CFM [786/870 L/s]	11x11 3/4HP[559] 2 Speed	Low	CFM	1844 [870]	1812 [855]	1760 [831]	1713 [808]	1666 [786]	—	—
					RPM	839	865	890	913	935	—	—
					Watts	745	729	713	696	678	—	—
				High	CFM	—	—	—	—	1865 [880]	1808 [853]	1754 [828]
					RPM	—	—	—	—	987	1001	1014
					Watts	—	—	—	—	788	766	744

3.14.3.2 115/208/480V AIRFLOW PERFORMANCE DATA: (-)H1P (PSC MOTOR)

Model Number (-)H1P	Motor Speed From Factory	Manufacturer Recommended Air Flow Range (Min / Max) CFM	Blower Size/ Motor HP [W] # of Speeds	Motor Speed	PSC CFM[L/s] Air Delivery/RPM/Watts (Dry Coil – No Filter)							
					External Static Pressure-Inches W.C.							
						0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]
1817ST No heater	High	517/711 CFM [244/336 L/s]	10x6 1/5HP[149] 2 Speed	Low	CFM	668 [315]	637 [301]	595 [281]	560 [264]	517 [244]	—	—
					RPM	541	596	657	706	761	—	—
					Watts	180	171	166	161	155	—	—
				High	CFM	—	—	—	—	711 [336]	662 [312]	614 [290]
					RPM	—	—	—	—	812	853	890
					Watts	—	—	—	—	243	227	210
1817ST with 13kw heater	High	487/661 CFM [230/312 L/s]	10x6 1/5HP[149] 2 Speed	Low	CFM	638 [301]	607 [286]	565 [267]	530 [250]	487 [230]	—	—
					RPM	571	656	687	736	791	—	—
					Watts	171	162	157	152	146	—	—
				High	CFM	—	—	—	—	661 [312]	612 [289]	564 [266]
					RPM	—	—	—	—	837	878	915
					Watts	—	—	—	—	232	216	199
2417ST No heater	High	647/888 CFM [305/419 L/s]	10x6 1/5HP[149] 2 Speed	Low	CFM	817 [386]	779 [368]	757 [357]	693 [327]	647 [305]	—	—
					RPM	616	667	715	770	808	—	—
					Watts	239	230	221	206	196	—	—
				High	CFM	—	—	—	—	888 [419]	828 [391]	774 [365]
					RPM	—	—	—	—	875	908	958
					Watts	—	—	—	—	331	313	301
2417ST with 13kw heater	High	617/838 CFM [291/395 L/s]	10x6 1/5HP[149] 2 Speed	Low	CFM	787 [371]	749 [353]	727 [343]	663 [313]	617 [291]	—	—
					RPM	646	697	745	800	838	—	—
					Watts	230	221	212	197	187	—	—
				High	CFM	—	—	—	—	838 [395]	778 [367]	724 [342]
					RPM	—	—	—	—	900	933	983
					Watts	—	—	—	—	320	302	290
3017ST No heater	High	864/1004 CFM [408/474 L/s]	10x8 1/4HP[186] 2 Speed	Low	CFM	1022 [482]	987 [466]	940 [444]	903 [426]	864 [408]	—	—
					RPM	700	754	794	833	870	—	—
					Watts	344	313	302	294	288	—	—
				High	CFM	—	—	—	—	1004 [474]	951 [449]	883 [417]
					RPM	—	—	—	—	924	953	975
					Watts	—	—	—	—	364	352	344
3017ST with 18kw heater	High	814/904 CFM [384/427 L/s]	10x8 1/4HP[186] 2 Speed	Low	CFM	972 [459]	937 [442]	890 [420]	853 [403]	814 [384]	—	—
					RPM	750	804	844	883	920	—	—
					Watts	324	293	282	274	268	—	—
				High	CFM	—	—	—	—	904 [427]	851 [402]	783 [370]
					RPM	—	—	—	—	949	978	1000
					Watts	—	—	—	—	334	322	314
3617ST/3621ST No heater	High	1110/1248 CFM [524/589 L/s]	10x8 1/3HP[249] 2 Speed	Low	CFM	1201 [567]	1170 [552]	1141 [538]	1104 [521]	1062 [501]	—	—
					RPM	833	872	909	951	965	—	—
					Watts	462	427	406	396	385	—	—
				High	CFM	—	—	—	—	1194 [563]	1134 [535]	1078 [509]
					RPM	—	—	—	—	1024	1042	1060
					Watts	—	—	—	—	475	454	417
3617ST/3621ST with 18kw heater	High	1060/1148 CFM [500/542 L/s]	10x8 1/3HP[249] 2 Speed	Low	CFM	1151 [543]	1120 [529]	1091 [515]	1054 [497]	1012 [478]	—	—
					RPM	883	922	959	1001	1015	—	—
					Watts	442	407	386	376	365	—	—
				High	CFM	—	—	—	—	1094 [516]	1034 [488]	978 [462]
					RPM	—	—	—	—	1049	1067	1085
					Watts	—	—	—	—	445	424	386
4221ST No heater	High	1241/1537 CFM [586/725 L/s]	10x10 1/2HP[373] 2 Speed	Low	CFM	1493 [705]	1449 [684]	1363 [643]	1287 [607]	1211 [571]	—	—
					RPM	822	858	885	931	958	—	—
					Watts	540	519	506	484	459	—	—
				High	CFM	—	—	—	—	1514 [714]	1411 [666]	1315 [621]
					RPM	—	—	—	—	1061	1069	1078
					Watts	—	—	—	—	710	702	677
4221ST with 20kw heater	High	1225/1500 CFM [553/678 L/s]	10x10 1/2HP[373] 2 Speed	Low	CFM	1423 [672]	1379 [651]	1293 [610]	1217 [574]	1141 [538]	—	—
					RPM	870	882	925	957	992	—	—
					Watts	514	508	490	461	431	—	—
				High	CFM	—	—	—	—	1414 [667]	1311 [619]	1215 [573]
					RPM	—	—	—	—	1067	1080	1094
					Watts	—	—	—	—	700	678	665

3.14.3.2 115/208/480V AIRFLOW PERFORMANCE DATA: (-)H1P (PSC MOTOR) - continued

Model Number (-)H1P	Motor Speed From Factory	Manufacturer Recommended Air Flow Range (Min / Max) CFM	Blower Size/ Motor H.P. [W] # of Speeds	Motor Speed	PSC CFM[L/s] Air Delivery/RPM/Watts (Dry Coil – No Filter)							
					External Static Pressure-Inches W.C.							
						0.1 [.02]	0.2 [.05]	0.3 [.07]	0.4 [.10]	0.5 [.12]	0.6 [.15]	0.7 [.17]
4821ST/4824ST No heater	High	1395/1824 CFM [658/861 L/s]	10x10 3/4HP[559] 2 Speed	Low	CFM	1488 [702]	1419 [670]	1466 [692]	1430 [675]	1395 [658]	—	—
					RPM	812	861	912	943	973	—	—
					Watts	554	545	526	508	491	—	—
				High	CFM	—	—	—	—	1824 [861]	1767 [834]	1653 [780]
					RPM	—	—	—	—	1102	1112	1121
					Watts	—	—	—	—	871	830	770
4821ST/4824ST with 25kw heater	High	1225/1500 CFM [625/814 L/s]	10x10 3/4HP[559] 2 Speed	Low	CFM	1418 [669]	1349 [637]	1396 [659]	1360 [642]	1325 [625]	—	—
					RPM	862	899	935	965	995	—	—
					Watts	534	525	506	588	471	—	—
				High	CFM	—	—	—	—	1724 [814]	1667 [787]	1553 [733]
					RPM	—	—	—	—	1116	1119	1130
					Watts	—	—	—	—	810	780	730
6024ST No heater	High	1710/1967 CFM [807/928 L/s]	11x11 3/4HP[559] 2 Speed	Low	CFM	1866 [881]	1833 [865]	1806 [852]	1772 [836]	1710 [807]	—	—
					RPM	764	803	824	856	886	—	—
					Watts	514	756	733	715	701	—	—
				High	CFM	—	—	—	—	1967 [928]	1916 [904]	1863 [879]
					RPM	—	—	—	—	948	959	991
					Watts	—	—	—	—	850	827	816
6024ST with 30kw heater	High	1640/1796 CFM [773/847 L/s]	11x11 3/4HP[559] 2 Speed	Low	CFM	1796 [848]	1763 [832]	1736 [819]	1702 [803]	1640 [774]	—	—
					RPM	828	860	878	890	1001	—	—
					Watts	735	718	705	695	678	—	—
				High	CFM	—	—	—	—	1867 [881]	1816 [857]	1763 [832]
					RPM	—	—	—	—	989	1005	1020
					Watts	—	—	—	—	818	795	780

3.14.3.3 115/208/240/480V AIRFLOW PERFORMANCE DATA: (-)H1T (CONSTANT TORQUE MOTOR)

Model Number (-)H1T	Tonnage Application	Blower Size/ Motor H.P. # of Speeds	Motor Speed From Factory	Motor Speed	CFM[L/s] Air Delivery/RPM/Watts (Dry Coil – No Filter)							
					External Static Pressure-Inches W.C.							
						0.10 [.02]	0.20 [.05]	0.30 [.07]	0.40 [.10]	0.50 [.12]	0.60 [.15]	0.70 [.17]
2417S No Heat	1.5	10x8 1/3 [249] 5 Speed	5	2	CFM	837	713	608	554	485	—	—
					RPM	565	587	630	692	751	—	—
					Watts	95	81	88	74	66	—	—
				3	CFM	—	—	—	—	683	615	572
					RPM	—	—	—	—	789	842	892
					Watts	—	—	—	—	140	159	155
2417S with 13kw Heater	1.5	10x8 1/3 [249] 5 Speed	5	2	CFM	814	692	589	535	467	—	—
					RPM	592	613	656	719	778	—	—
					Watts	108	90	97	82	73	—	—
				3	CFM	—	—	—	—	808	629	584
					RPM	—	—	—	—	789	842	892
					Watts	—	—	—	—	148	168	163
2417S No Heat	2	10x8 1/3 [249] 5 Speed	5	4	CFM	902	846	788	742	679	—	—
					RPM	596	645	694	741	791	—	—
					Watts	105	108	116	121	130	—	—
				5	CFM	—	—	—	—	858	816	770
					RPM	—	—	—	—	834	879	925
					Watts	—	—	—	—	185	182	214
2417S with 13kw Heater	2	10x8 1/3 [249] 5 Speed	5	4	CFM	882	827	769	723	661	—	—
					RPM	595	670	719	767	817	—	—
					Watts	113	125	124	129	197	—	—
				5	CFM	—	—	—	—	833	791	746
					RPM	—	—	—	—	852	898	944
					Watts	—	—	—	—	192	189	222
3617S No heater	2.5	10x8 1/2 [373] 5 Speed	5	2	CFM	1093 [516]	1050 [496]	1017 [480]	977 [461]	935 [441]	—	—
					RPM	671	725	764	809	852	—	—
					Watts	153	168	174	180	188	—	—
				3	CFM	—	—	—	—	1084 [512]	1040 [491]	1001 [472]
					RPM	—	—	—	—	896	936	971
					Watts	—	—	—	—	249	257	261
3617S with 18kw heater	2.5	10x8 1/2 [373] 5 Speed	5	2	CFM	1068 [504]	1025 [484]	992 [468]	952 [449]	910 [429]	—	—
					RPM	711	765	804	849	892	—	—
					Watts	164	179	185	191	199	—	—
				3	CFM	—	—	—	—	1059 [500]	1015 [479]	976 [461]
					RPM	—	—	—	—	936	976	1011
					Watts	—	—	—	—	260	268	272
3617S No heater	3.0	10x8 1/2 [373] 5 Speed	5	4	CFM	1270 [599]	1237 [584]	1199 [566]	1165 [550]	1130 [533]	—	—
					RPM	775	816	846	882	926	—	—
					Watts	237	249	259	268	277	—	—
				5	CFM	—	—	—	—	1275 [602]	1244 [587]	1211 [571]
					RPM	—	—	—	—	963	999	1029
					Watts	—	—	—	—	338	348	363
3617S with 18kw heater	3.0	10x8 1/2 [373] 5 Speed	5	4	CFM	1245 [588]	1212 [572]	1174 [554]	1140 [538]	1105 [521]	—	—
					RPM	815	856	886	922	966	—	—
					Watts	248	260	270	279	288	—	—
				5	CFM	—	—	—	—	1250 [590]	1219 [575]	1186 [560]
					RPM	—	—	—	—	1003	1039	1069
					Watts	—	—	—	—	349	359	374

3.14.3.3 115/208/240/480V AIRFLOW PERFORMANCE DATA: (-)H1T (CONSTANT TORQUE MOTOR) - continued

Model Number (-)H1T	Tonnage Application	Blower Size/ Motor H.P. # of Speeds	Motor Speed From Factory	Motor Speed	CFM[L/s] Air Delivery/RPM/Watts (Dry Coil – No Filter)							
					External Static Pressure-Inches W.C.							
						0.10 [.02]	0.20 [.05]	0.30 [.07]	0.40 [.10]	0.50 [.12]	0.60 [.15]	0.70 [.17]
3621M No Heater	2.5	10x10 1/2 HP 5 Speed	5	2	CFM	1073	1016	963	906	854	—	—
					RPM	637	692	746	801	847	—	—
					Watts	130	142	153	165	176	—	—
				3	CFM	—	—	—	—	1103	1059	1000
					RPM	—	—	—	—	917	957	1001
					Watts	—	—	—	—	262	271	285
3621M with 18kW Heater	2.5	10x10 1/2 HP 5 Speed	5	2	CFM	1044	988	936	880	828	—	—
					RPM	678	734	791	844	883	—	—
					Watts	141	155	158	171	182	—	—
				3	CFM	—	—	—	—	1016	961	904
					RPM	—	—	—	—	939	968	1015
					Watts	—	—	—	—	233	243	265
3621M No Heater	3 & 3.5	10x10 1/2 HP 5 Speed	5	4	CFM	1264	1223	1171	1112	1070	—	—
					RPM	724	761	814	868	900	—	—
					Watts	198	208	222	237	245	—	—
				5	CFM	—	—	—	—	1288	1244	1200
					RPM	—	—	—	—	974	1012	1044
					Watts	—	—	—	—	345	362	371
3621M with 18kW Heater	3 & 3.5	10x10 1/2 HP 5 Speed	5	4	CFM	1233	1193	1142	1084	1042	—	—
					RPM	750	794	845	915	933	—	—
					Watts	219	215	227	251	261	—	—
				5	CFM	—	—	—	—	1257	1213	1169
					RPM	—	—	—	—	1020	1023	1054
					Watts	—	—	—	—	355	368	376
3621H No Heat	2.5	10x10 1/2 HP [373] 2 Speed dual voltage	5	2	CFM	1249	1193	1138	1082	1026	970	914
					RPM	732	780	828	877	925	973	1021
					Watts	114	123	133	142	151	161	170
				3	CFM	1305	1251	1205	1154	1101	1046	995
					RPM	668	727	752	797	832	888	914
					Watts	193	187	183	208	210	213	247
3621H 18 kW Heat	2.5	10x10 1/2 Hp [373] 2 Speed dual voltage	5	2	CFM	1221	1166	1110	1054	998	942	886
					RPM	756	804	853	901	949	997	1045
					Watts	119	128	137	147	156	165	175
				3	CFM	1280	1228	1176	1124	1072	1020	968
					RPM	695	736	777	817	858	899	939
					Watts	189	191	197	208	223	243	267
3621H No Heat	3	10x10 1/2 Hp [373] 2 Speed dual voltage	5	4	CFM	1272	1220	1174	1124	1067	1016	961
					RPM	658	706	753	797	838	877	925
					Watts	180	189	189	190	225	202	246
				5	CFM	1468	1421	1377	1332	1285	1240	1192
					RPM	739	773	822	863	901	937	974
					Watts	238	268	276	307	313	302	297
3621H 18 kW Heat	3	10x10 1/2 Hp [373] 2 Speed dual voltage	5	4	CFM	1249	1197	1145	1093	1042	990	938
					RPM	684	728	772	816	859	903	947
					Watts	183	186	192	202	214	230	248
				5	CFM	1445	1399	1354	1308	1262	1216	1170
					RPM	759	799	839	878	918	958	997
					Watts	252	277	295	305	308	303	290

3.14.3.3 115/208/240/480V AIRFLOW PERFORMANCE DATA: (-)H1T (CONSTANT TORQUE MOTOR) - continued

Model Number (-)H1T	Tonnage Application	Blower Size/ Motor H.P. # of Speeds	Motor Speed From Factory	Motor Speed	CFM[L/s] Air Delivery/RPM/Watts (Dry Coil – No Filter)							
					External Static Pressure-Inches W.C.							
						0.10 [.02]	0.20 [.05]	0.30 [.07]	0.40 [.10]	0.50 [.12]	0.60 [.15]	0.70 [.17]
4821S No heater	3.5	10x10 3/4 [559] 5 Speed	5	2	CFM	1743 [695]	1442 [681]	1401 [661]	1373 [648]	1337 [631]	—	—
					RPM	781	825	867	905	949	—	—
					Watts	257	271	303	307	315	—	—
				3	CFM	—	—	—	—	1447 [683]	1433 [676]	1402 [662]
					RPM	—	—	—	—	987	1034	1065
					Watts	—	—	—	—	394	406	405
4821S with 20kW heater	3.5	10x10 3/4 [559] 5 Speed	5	2	CFM	1433 [676]	1402 [662]	1361 [642]	1333 [629]	1297 [612]	—	—
					RPM	831	875	919	954	989	—	—
					Watts	277	295	313	319	325	—	—
				3	CFM	—	—	—	—	1333 [629]	1300 [613]	1267 [598]
					RPM	—	—	—	—	1011	1046	1080
					Watts	—	—	—	—	350	364	377
4821S No heater	4.0	10x10 3/4 [559] 5 Speed	5	4	CFM	1655 [786]	1631 [770]	1601 [756]	1572 [742]	1535 [724]	—	—
					RPM	853	893	934	968	1015	—	—
					Watts	351	387	401	406	422	—	—
				5	CFM	—	—	—	—	1654 [781]	1624 [766]	1563 [738]
					RPM	—	—	—	—	1036	1078	1095
					Watts	—	—	—	—	500	513	523
4821S with 25kW heater	4.0	10x10 3/4 [559] 5 Speed	5	4	CFM	1625 [767]	1591 [751]	1561 [737]	1532 [723]	1495 [706]	—	—
					RPM	894	932	970	1020	1052	—	—
					Watts	389	400	410	430	450	—	—
				5	CFM	—	—	—	—	1614 [762]	1584 [748]	1523 [719]
					RPM	—	—	—	—	1085	1090	1105
					Watts	—	—	—	—	514	520	530
4824S No heater	4.0	11x11 3/4 [559] 5 Speed	3	2	CFM	1748 [825]	1669 [788]	1639 [773]	1599 [755]	1545 [729]	—	—
					RPM	660	698	734	762	795	—	—
					Watts	297	311	326	340	353	—	—
				3	CFM	—	—	—	—	1732 [817]	1683 [794]	1630 [769]
					RPM	—	—	—	—	840	872	899
					Watts	—	—	—	—	448	467	480
4824S with 25kw heater	4.0	11x11 3/4 [559] 5 Speed	3	2	CFM	1708 [806]	1629 [769]	1599 [755]	1559 [736]	1505 [710]	—	—
					RPM	680	736	760	790	820	—	—
					Watts	305	330	341	350	361	—	—
				3	CFM	—	—	—	—	1692 [798]	1643 [775]	1590 [750]
					RPM	—	—	—	—	865	890	1014
					Watts	—	—	—	—	460	470	481
6024S No heater	5.0	11x11 3/4 [559] 5 Speed	5	4	CFM	1902 [898]	1862 [879]	1809 [854]	1781 [840]	1739 [821]	—	—
					RPM	712	749	787	815	856	—	—
					Watts	389	409	419	432	459	—	—
				5	CFM	—	—	—	—	1905 [899]	1866 [881]	1832 [865]
					RPM	—	—	—	—	894	924	950
					Watts	—	—	—	—	565	570	592
6024S with 30kw heater	5.0	11x11 3/4 [559] 5 Speed	5	4	CFM	1862 [879]	1822 [860]	1769 [835]	1741 [822]	1699 [802]	—	—
					RPM	750	790	810	850	880	—	—
					Watts	410	420	430	455	479	—	—
				5	CFM	—	—	—	—	1865 [880]	1826 [862]	1792 [846]
					RPM	—	—	—	—	920	945	970
					Watts	—	—	—	—	565	587	610
6024S No Heater	4 & 5	11x11 3/4 [559] 5 Speed	5	2	CFM	1705 [805]	1661 [784]	1632 [770]	1572 [742]	1517 [716]	—	—
					RPM	663	701	741	782	819	—	—
					Watts	292	309	321	343	357	—	—
				3	CFM	—	—	—	—	1697 [801]	1646 [777]	1601 [756]
					RPM	—	—	—	—	857	895	920
					Watts	—	—	—	—	447	466	473
6024S with 30kW Heater	4 & 5	11x11 3/4 [559] 5 Speed	5	2	CFM	1669 [788]	1625 [767]	1596 [753]	1537 [725]	1482 [700]	—	—
					RPM	698	739	763	816	842	—	—
					Watts	308	317	329	361	373	—	—
				3	CFM	—	—	—	—	1661 [784]	1611 [760]	1566 [739]
					RPM	—	—	—	—	882	915	939
					Watts	—	—	—	—	447	480	487

3.14.3.3 115/208/240/480V AIRFLOW PERFORMANCE DATA: (-)H1T (CONSTANT TORQUE MOTOR) - continued

Model Number (-)H1T	Nominal Cooling Capacity Tons	Blower Size/ Motor H.P. # of Speeds	Motor Speed From Factory	Motor Speed	CFM wet Delivery/filter/heaters/RPM/Watts (Dry Coil – No Filter)							
					External Static Pressure-Inches W.C.							
						0.10 [.02]	0.20 [.05]	0.30 [.07]	0.40 [.10]	0.50 [.12]	0.60 [.15]	0.70 [.17]
4821M No Heat	3.5	10x10 3/4 Hp [559] 2 Speed dual voltage	5	2	CFM	1489	1441	1401	1359	1316	1278	1231
					RPM	750	801	843	882	904	943	985
					Watts	244	270	282	277	288	288	290
				3	CFM	1590	1546	1512	1476	1443	1412	1378
					RPM	831	878	909	953	982	1012	1049
					Watts	377	373	379	390	406	420	427
4821M 20 Kw Heat	3.5	10x10 3/4 Hp [559] 2 Speed dual voltage	5	2	CFM	1465	1423	1381	1338	1296	1254	1212
					RPM	779	816	854	891	929	967	1004
					Watts	257	270	281	287	290	289	285
				3	CFM	1567	1532	1497	1462	1427	1393	1358
					RPM	856	892	927	963	998	1034	1069
					Watts	374	379	386	396	408	423	440
4821M No Heat	4	10x10 3/4 Hp [559] 2 Speed dual voltage	5	4	CFM	1681	1641	1598	1564	1528	1494	1452
					RPM	825	855	907	940	956	1010	1045
					Watts	338	358	388	397	388	422	434
				5	CFM	1803	1760	1217	1683	1648	1612	1576
					RPM	886	919	952	988	1019	1053	1088
					Watts	437	430	451	487	489	505	481
4821M 20 Kw Heat	4	10x10 3/4 Hp [559] 2 Speed dual voltage	5	4	CFM	1659	1621	1584	1546	1509	1471	1434
					RPM	843	879	916	952	988	1025	1061
					Watts	352	367	382	397	412	427	442
				5	CFM	1779	1742	1704	1667	1630	1592	1555
					RPM	903	936	970	1003	1037	1070	1104
					Watts	440	451	463	474	486	497	509
6021S No Heat	5	10x10 3/4 Hp [559] 2 Speed dual voltage	5	2	CFM	1716	1669	1631	1594	1555	1522	1483
					RPM	861	887	911	948	984	1015	1050
					Watts	359	375	379	397	427	419	427
				3	CFM	1841	1798	1758	1728	1699	1660	1629
					RPM	898	930	967	997	1027	1057	1092
					Watts	469	470	484	490	498	512	531
6021S 30 Kw Heat	5	10x10 3/4 Hp [559] 2 Speed dual voltage	5	2	CFM	1691	1653	1615	1577	1538	1500	1462
					RPM	871	903	935	967	999	1031	1063
					Watts	367	379	392	404	416	428	440
				3	CFM	1817	1783	1748	1713	1679	1644	1609
					RPM	915	947	979	1011	1043	1076	1108
					Watts	470	476	484	494	507	521	538
6021S No Heat	5	10x10 3/4 Hp [559] 2 Speed dual voltage	5	4	CFM	1886	1849	1809	1776	1741	1704	1677
					RPM	917	948	981	1012	1047	1076	1108
					Watts	491	501	509	525	540	560	569
				5	CFM	2042	2003	1968	1931	1903	1868	1835
					RPM	962	994	1043	1050	1102	1135	1159
					Watts	612	632	616	649	673	657	711
6021S 30 Kw Heat	5	10x10 3/4 Hp [559] 2 Speed dual voltage	5	4	CFM	2004	1970	1936	1901	1867	1833	1799
					RPM	997	1030	1064	1097	1130	1163	1196
					Watts	617	633	649	666	682	698	714
				5	CFM	2021	1987	1953	1918	1884	1850	1816
					RPM	980	1014	1047	1080	1113	1147	1180
					Watts	618	625	636	650	668	690	715

4.0 START-UP

4.1 PRE-START CHECKLIST

PRE-START CHECKLIST	
☐ YES ☐ NO	Is unit properly located, level, secure and service-able?
☐ YES ☐ NO	Has auxiliary pan been provided under the unit with separate drain? (Units installed above a finished ceiling).
☐ YES ☐ NO	Is condensate line properly sized, run, trapped, pitched and tested?
☐ YES ☐ NO	Is ductwork correctly sized, run, taped and insulated?
☐ YES ☐ NO	Have all cabinet openings and wiring been sealed with caulking?
☐ YES ☐ NO	Is the filter clean, in place and of adequate size?
☐ YES ☐ NO	Is the wiring tight, correct and to the wiring diagram?
☐ YES ☐ NO	Is the unit properly grounded and protected (fused)?
☐ YES ☐ NO	Is the thermostat heat anticipator been set properly?
☐ YES ☐ NO	Is the unit circuit breaker(s) rotated properly "on" up - "off" down?
☐ YES ☐ NO	Are the unit circuit breaker(s) line lug cover(s) in place?
☐ YES ☐ NO	Are all access panels in place and secure?
Refer to outdoor unit installation instructions for system start-up instructions and refrigerant charging instructions.	

4.2 SYSTEM START-UP AND OPERATIONAL CHECK-OUT

After the air-handler and other system components have been installed and the Pre-Start Checklist has been completed, the system should be started up and an operational check-out should be performed. The operational check-out includes checking sequence of operation of the controls, air-flow, and refrigerant charge. If the controls are not found to be functioning properly, or the air-flow or refrigerant charge are not within specifications, corrective action must be taken. The following sections are provided to assist the installer with the operational check-out.

4.3 SEQUENCE OF OPERATION

4.3.1 COOLING MODE

When the thermostat calls for cooling, the G terminal on the blower control board is energized which in turn energizes the indoor blower motor. This causes the indoor blower to circulate air through the air-handler and duct system during the cooling cycle. For (-)H1T air-handlers, the Y terminal on the blower control board is also energized which tells the blower control board to energize the cooling speed on the motor instead of the reduced CFM continuous fan speed.

When the thermostat call is satisfied or the thermostat is turned to the off position. The G and Y terminals on the blower control board are de-energized. A time delay programmed into the (-)H1P blower control board or (-)H1T motor keeps the blower motor energized for an additional 30 seconds to extract the residual cooling from the cold indoor coil.

4.3.2 ELECTRIC HEAT MODE

When the thermostat calls for the 1st stage of heat, the W1 terminal on the blower control board is energized. This energizes the indoor blower motor and all of the electric heater elements for heater kits with 10kW of heat or less and the 1st stage elements for 13kW heater kits and higher. If W1 and W2 thermostat pigtailed at the air-handler are wired together on 13kW heater kits and higher, all of the elements to be energized. For 13kW heater kits and higher, a 2-stage heat thermostat can be used to energize the W2

terminal on the blower control board upon a call for a 2nd stage of heat which will in turn energize the 2nd stage heater elements. The heater kit will cycle between the 1st and 2nd stages of heat at the direction of the thermostat.

When the thermostat call for heat is satisfied or the thermostat is turned to the off position, the W1 terminal on the blower control board is de-energized which will de-energize the heating elements in a few seconds as the bimetallic disc in the sequencer cools. The blower motor will be de-energized 75 seconds after the call for heat ends.

4.3.3 HEAT PUMP HEATING MODE

When the heat pump thermostat is set to “heat” mode, the “B” terminal on the outdoor unit is energized which energizes the reversing valve and switches it to the heating position. When the thermostat calls for heat, the G terminal on the blower control board is energized which in turn energizes the indoor blower motor. This causes the indoor blower to circulate air through the air-handler and duct system during the heating cycle. For (-)H1T air-handlers, the Y terminal on the blower control board is also energized which tells the blower control board to energize the heating speed on the motor instead of the reduced CFM continuous fan speed. The heating speed on the motor is the same as the cooling speed.

Should the room temperature continue to fall when the system is operating in the heat pump heating mode, the thermostat energizes the W2 terminal on the blower control board which energizes supplemental electric heat. For 13kW heater kits and larger, the W1 and W2 pigtails can be connected together for maximum supplemental heat for 2nd stage or wired to the W1 and W2 terminals on the thermostat separately to provide a 3rd stage of heat as needed.

When the thermostat call for heat is satisfied, the G and Y terminals on the blower control board are de-energized. A time delay programmed into the (-)H1P blower control board or (-)H1T motor keeps the blower motor energized for an additional 30 seconds to extract the residual heat from the warm indoor coil.

4.3.4 SUPPLEMENTAL ELECTRIC HEAT DURING DEFROST

Supplemental electric heat during the defrost cycle can be provided by running a wire from the purple pigtail wire (from D terminal on defrost control) on the outdoor heat pump unit to the W1 pigtail on the air-handler. This will energize the electric heat during the defrost cycle to prevent cold air from being discharged from the supply registers in the home.

For the most economical operation and if cold discharge air is not a concern, do not run the wire from the purple pigtail on the outdoor unit to the W1 pigtail on the air-handler. In this case, supplemental heat will only be energized if the thermostat energizes the 2nd stage of heat during the defrost cycle due to a significant drop in room temperature.

4.3.5 EMERGENCY HEAT (HEAT PUMP)

If heat pump thermostat is set to the “Emergency Heat” mode, the outdoor unit will be prevented from operating and heat will be provided solely by the electric heater. The electric heater elements and indoor blower motor will be energized any time there is a call for heat with no compressor and outdoor fan operation. A jumper should be installed between the W1 and E terminals on the thermostat sub-base so a call for emergency heat will be transferred to the 1st stage of heat of the thermostat. The indoor blower will cycle on and off with the electric heater elements when the thermostat fan setting is set to the “auto” mode, although there will be a 75 second delay off period for the blower motor after the call for heat ends.

4.3.6 THERMOSTAT FAN SETTING

If the thermostat “FAN” setting is adjusted to the “AUTO” position, the indoor blower motor will only operate when there is a call for cooling or heating. If the setting is adjusted to the “ON” position, the indoor blower motor will operate continuously. On (-)H1T models, the indoor blower motor will operate at a reduced speed when there is no call for cooling and heating to reduce power consumption and noise.

4.4 CORRECTING ELECTRIC HEAT kW FOR VOLTAGE

The actual electric heat kW varies with the supply voltage. Use the following formula to correct the heater rated kW at voltages other than rated voltage.

$$\text{Actual kW} = \text{Rated kW} \times (\text{Actual Voltage}^2 / \text{Rated Voltage}^2).$$

4.5 CALCULATING ELECTRIC HEAT CAPACITY IN BTUH

Use the following formula to convert heater kW to heating capacity in BTUH.

$$\text{BTUH Capacity} = \text{kW} \times 3412$$

(Where 3412 = BTUH per kW)

4.6 CHECKING INDOOR AIR-FLOW

4.6.1 ESTIMATING CFM USING EXTERNAL STATIC PRESSURE

A common method of checking indoor is to measure the external static pressure that the air-handler is working against and then referring to the air-flow data in Section 3.13.3. Measuring external static pressure to a high degree of precision in the field is challenging, so keep in mind that the CFM determined by this method is an estimate, but is accurate enough for all practical purposes.

To determine external static pressure, the static pressure should be measured in inches of water column across the air-handler using an incline manometer, digital static pressure meter, or a Magnahelic. The static pressure inside the return plenum should be measured as close to the air-handler as possible and must be measured between any external filter rack and the unit so the pressure drop across the filter is accounted for. The static pressure inside the supply plenum should be measured at a point about halfway between the air-handler and the first elbow or the end of the plenum. Total external static pressure is the sum of the return and supply plenum static pressures. Even though the return plenum static pressure is a negative pressure, it must be added to the supply plenum static pressure, ignoring the negative sign. The supply and return plenum static pressure tubing can also be connected to both pressure ports of the pressure measuring device which will automatically add the two pressures together.

4.6.2 ESTIMATING CFM USING ELECTRIC HEAT TEMPERATURE RISE

If the air-handler is equipped with an electric heater, the CFM can be estimated using the air temperature rise across the air-handler with the heater and blower both energized once the unit has run long enough for the temperatures to stabilize. As with determining CFM using external static pressure, the CFM determined by this method is an estimate, but is accurate enough for all practical purposes. Measure the return air temperature as close to the unit as possible and the supply air temperature about half way from the air-handler to the first elbow or end of the supply plenum. Use the following formula to calculate CFM once the temperature rise is determined.

$$\text{CFM} = \text{Heating BTUH} / (\text{Elevation Factor} \times \text{Temp Rise } ^\circ\text{F})$$

Note: Refer to Section 4.5 to determine Heating BTUH and the following chart for Elevation Factor.

Elevation (Feet)	Elevation Factor
Sea Level	1.08
500	0.98
1000	0.96
1500	0.95
2000	0.93
2500	0.91
3000	0.90
3500	0.88
4000	0.86
5000	0.83
6000	0.83
7000	0.77
8000	0.74
9000	0.72
10000	0.69

4.7 CHECKING REFRIGERANT CHARGE

System refrigerant charging should only be performed after the indoor air-flow is confirmed to be correct for the application. Once the air-flow is confirmed, refer to the manufacturer's outdoor unit charging chart and installation manual for the proper charging procedure for the system.

Note: The charging method for systems with a fixed orifice (piston) will likely be different than systems with TXV's.

5.0 COMPONENTS & CONTROLS

5.1 BLOWER MOTOR

All (-)H1P models have 2-speed single-phase permanent split capacitor (PSC) style motors.

- The 208/240 volt models also have voltage taps that allow the motor to be configured to restore full air-flow performance in 208 volt applications.
- The low speed tap is for applications with duct system external static pressures up to 0.5" W.C. and the high speed tap is for applications with external static pressures from 0.5 – 0.7" W.C.
- A run capacitor is required for the PSC motors which is mounted on the blower housing. Speed and voltage change instructions are detailed in Sections 3.13.1 & 3.14.2 of this manual.

All (-)H1T models have 5-speed constant torque electronically commutated (ECM) style motors that are significantly more efficient than PSC motors.

- The 208/240 volt models **do not** require the motor to be reconfigured for 208 volt applications, although the control transformer must still be reconfigured for 208 volt applications.
- The motor has a control module mounted on the end of the motor opposite the shaft end which is replaceable should only the control module itself fail.
- Constant torque ECM motors do not require a run capacitor.
- A terminal block on the motor shell is provided for the 5 speed taps, labeled T1 – T5. The speed taps are 24VAC inputs. **Do not connect line voltage to these speed taps.** T1 provides the slowest speed and is dedicated to continuous fan operation. T2 – T5 are for cooling & heating operation and are selectable at the terminal block using a single wire with an insulated terminal that plugs onto the terminals in the terminal block. Speed change instructions are detailed in Section 3.14.2.
- The constant torque motor has a built in soft start that will ramp the motor up to speed gradually.
- An off-delay is built into the control of the motor that keeps the motor energized for 30 seconds after 24 volts is removed from all speed tap terminals.
- If two of the speed tap terminals (T1 – T5) are energized with 24 volts simultaneously, the motor will operate at the higher of the 2 speeds. An example of this is when the G and Y thermostat inputs are both energized in the cooling or heat pump heating mode. In this case, T1 (continuous fan) and a higher numbered speed tap will both be energized resulting in the motor operating at the higher speed to support the cooling or heat pump heating air-flow requirement.
- The air-flow delivery rate for a constant torque ECM motor will not decrease as much as it does with a PSC motor as external static pressure increases.

5.2 MOTOR RUN CAPACITOR

Only the (-)H1P models have a run capacitors due to the fact they have PSC motors. The capacitor is mounted on the blower housing using a sheet metal strap. The micro-farad (mfd) & voltage ratings vary depending on the blower motor and must be replaced with one with the same rating, except 370V rated capacitors can always be replaced with a 440V rated capacitor.

5.3 BLOWER CONTROL

An electronic blower control is provided to control blower motor & electric heat operation and is located inside the control box attached to the blower housing. The blower control in the (-)H1P and (-)H1T operate differently as described below.

(-)H1P Blower Control

- The contacts in the on-board relay (BR) are used to connect line voltage to the motor speed tap when there is a call for motor operation. Motor speed changes are made by switching motor speed taps at this relay.
- The control has an on-board 3 amp automotive style fuse to protect the control circuit.
- A plug on the electric heater kit wiring harness plugs into a 4 pin plug receptacle on the blower control to allow control of the electric heater by the blower control based on thermostat input.
- There is a 5-pin connector for the thermostat pigtail harness to connect to. Wires from the thermostat do not connect directly to the blower control, but rather to the pig-tails that are routed to the exterior of the air-handler cabinet.
- There is a 2 second on-delay for blower operation when there is a call for blower operation.
- There is a 30 second blower off-delay when a call for cooling or heat pump heating ends.
- There is a 75 second blower off-delay when a call for electric heating ends. This allows time for the contacts in the bi-metallic disc type heating sequencer to open which de-energizes the heater elements.

(-)H1T Blower Control

- There are two 24V outputs on the blower control for controlling the motor, one for continuous fan and one for cooling & heating operation.
- Motor speed changes are made at the motor speed terminal block instead of on the blower control.
- The control has an on-board 3 amp automotive style fuse to protect the control circuit.
- A plug on the electric heater kit wiring harness plugs into a 4 pin plug receptacle on the blower control to allow control of the electric heater by the blower control based on thermostat input.
- There is a 6-pin connector for the thermostat pigtail harness to connect to. Wires from the thermostat do not connect directly to the blower control, but rather to the pig-tails that are routed to the exterior of the air-handler cabinet.
- There is no on-delay for blower operation when there is a call for blower operation.
- There is no blower off-delay provided by the blower control when a call for cooling or heat pump heating ends since a 30 second off-delay is programmed into the constant torque ECM motor.
- There is a blower off-delay programmed into the blower control when a call for electric heating ends. The delay is 45 seconds for the White-Rodgers control and 30 seconds for the UTEC control. This off-delay is added to the 30 second off delay programmed into the motor for a total off-delay of 75 or 60 seconds. This allows time for the contacts in the bi-metallic disc type heating sequencer to open which de-energizes the heater elements.

5.4 BLOWER

The blower utilizes a forward curved centrifugal wheel. The blower housing is constructed from galvanized sheet metal. The motor is attached with a 4-arm belly band type mount that screws into the side of the blower housing. The control box attaches to the front of the blower housing for access through the blower access door. The blower slides into place on a track and is secured by 4 sheet metal screws.

5.5 TRANSFORMER

A 40VA transformer is located inside the control box attached to the blower housing which provides 24V control voltage for both the air-handler & the outdoor unit. The transformer in 208/240V models is wired from the factory for 240V applications, but has a separate 208V tap for 208V applications. The black wires connected to the 240V tap must be moved to the 208V tap when installing the air-handler in 208V applications to assure full 24V+ control voltage for reliable operation of the system controls.

5.6 INDOOR COIL ASSEMBLY

- The indoor coil slabs are a fin & tube design with enhanced aluminum fins & internally grooved aluminum tubing.
- Most models have 3 coil slabs in an "N" configuration, but some models have 2 coil slabs in an "A" configuration.
- All (-)H1P air-handlers have non-bleed thermal expansion valves (TXV) for refrigerant control.
- (-)H1T air-handlers can have either a non-bleed TXV or a fixed orifice (piston). The orifice may have to be changed when the air-handler is matched to certain outdoor units. The correct orifice will be supplied with the outdoor unit in cases where the orifice requires changing. (See Section 3.8)
- The 10th character in the model number indicates which type of metering device the air-handler is equipped with, "T" for TXV and "P" for piston. (See Section 2.3 for the model number nomenclature).
- All models have a self-draining polypropylene condensate drain pan to eliminate standing water & a painted & insulated sheet metal drip pan to catch any water drips from the coil when the air-handler is oriented in the horizontal position.
- All models have built-in sheet metal channels in various locations designed to manage condensate when the air-handler is oriented in the horizontal position, thus preventing water "blow-off".
- Copper stubs are provided for field tubing connections.
- The coil assembly slides into the air-handler on sheet metal rails. The coil is installed in the factory for upflow & horizontal left orientations. The coil must be removed and re-installed into the air-handler cabinet 180° from its factory orientation. An additional set of coil support rails must be installed before the coil can be re-installed. The additional set of rails are included with the air-handler for field installation. (See Section 3.2.2)
- The TXV sensing bulb is shipped unattached & must be securely attached to the vapor line with the supplied clamp and insulated with the supplied foam insulation. (See Section 3.10)

6.0 ACCESSORIES & KITS

6.1 ELECTRIC RESISTANCE HEATER KITS

- All (-)H1P & (-)H1T models are shipped without electric resistance heat.
- Electric heat kits ranging from 3kW to 30kW are available for field installation.
- Refer to Sections 3.13.5, 3.13.6, & 3.13.7 for electric heat kit model numbers available for specific air-handler models along with electrical ratings & additional information regarding the heater kits.
- Heater kit installation instructions are provided with the heater kit.
- All heater kits utilize open wire nickel chromium heating elements.
- An automatic reset over-temperature limit is provided to shut off the heater elements should air-flow become too restricted or if the blower motor fails.
- 13kW kits and larger are designed to operate in 2-stage heat mode if so desired or can be operated as single stage if the W1 & W2 thermostat pigtails are wired together.
- 208/240V single-phase ("J" Voltage), 208/240V 3-phase ("C" Voltage), & 480V 3-phase ("D" Voltage) heater kits are available.
- 115V ("A" Voltage) heater kits are not available.
- 208/240V 3-phase ("C" Voltage) heater kits must be installed in "J" Voltage air-handlers since there are no "C" Voltage air-handlers available. "C" voltage heater kits are for 3-phase applications and allow for smaller wire & fuse/breaker size compared to single-phase "J" Voltage heater kits.
- The heater kit is controlled by the blower control based on thermostat inputs.
- All heater kits are available with a circuit breaker style disconnect.
- 10kW heater kits and smaller are also available with either a pull-out style disconnect or with no disconnect.
- Incoming electric power is connected directly to the heater kit power terminals.
- The heater kit is provided with 2 power wires that connect to the air-handler power terminal block, providing power to operate the blower motor and controls.
- The heater kit is also provided with a 4-pin connector that plugs into a mating plug on the blower control to allow the control of the heater based on thermostat inputs.

6.2 JUMPER BAR KITS

- **Jumper Bar Kit 3 Ckt. to 1 Ckt. RXBJ-A31** is used to convert single phase multiple three circuit units to a single supply circuit. Kit includes cover and screw for line side terminals.
- **Jumper Bar Kit 2 Ckt. to 1 Ckt. RXBJ-A21** is used to convert single phase multiple two circuit units to a single supply circuit. Kit includes cover and screw for line side terminals.

NOTE: No jumper bar kit is available to convert three phase multiple two circuit units to a single supply circuit.

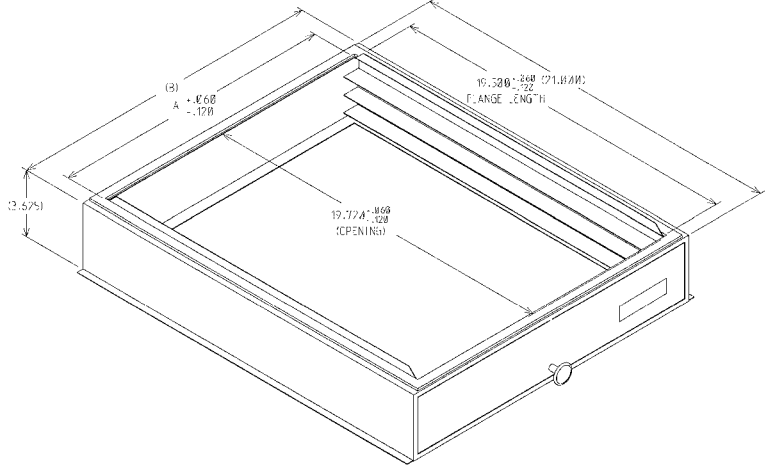
6.3 AUXILIARY HORIZONTAL OVERFLOW PANS

Cabinet Size	Auxiliary Horizontal Overflow Pan Accessory Model Number
17.5" wide & 3621S	RXBM-AC48
21' & 24.5" except 3621S	RXBM-AC61

6.4 EXTERNAL FILTER BASES (See Figure 15)

Model Cabinet Size	Filter Size	Part Number	A	B
17	16 x 20 [406 x 508]	RXHF-17	15.70	17.50
21	20 x 20 [508 x 508]	RXHF-21	19.20	21.00
24	25 x 20 [635 x 508]	RXHF-24	22.70	25.50

FIGURE 15
EXTERNAL FILTER BASE: RXHF-



6.5 COMBUSTIBLE FLOOR BASES

For high heat downflow applications. (See Section 3.2.2.)

Model Cabinet Size	Combustible Floor Base Model Number
17	RXHB-17
21	RXHB-21
24	RXHB-24

6.6 HORIZONTAL ADAPTER KITS

This horizontal adapter kit is used to convert RCH replacement coils for horizontal applications if water management parts from original coil are not usable or are unavailable. See the following table to order proper horizontal adapter kit.

RCH Coil Model	Horizontal Adapter Kit Model Number (Single Qty.)	Horizontal Adapter Kit Model Number (10-pak Qty.)
2414	RXHH-A01	RXHH-A01x10
2417	RXHH-A02	RXHH-A02x10
3617/3621S	RXHH-A03	RXHH-A03x10
3621M/4821/4824	RXHH-A04	RXHH-A04x10
6024	RXHH-A05	RXHH-A05x10
3621H/4821M/6021S	RXHH-A06	RXHH-A06x10

7.0 MAINTENANCE

For continuing high performance, and to minimize possible equipment failure, it is essential that periodic maintenance be performed on this equipment. Consult your local dealer as to the proper frequency of maintenance and the availability of a maintenance contract.

IMPORTANT: Before performing any service or maintenance procedures, see the "Safety Information" (Section 1.0) at the front of this manual.

WARNING

Units with circuit breaker(s) meet requirements as a service disconnect switch, however, if access is required to the line side (covered) of the circuit breaker, this side of the breaker(s) will be energized with the breaker(s) de-energized. Contact with the line side can cause electrical shock resulting in personal injury or death.

7.1 AIR FILTER

Check the system filter every ninety days or as often as found to be necessary and if obstructed, clean or replace at once.

A qualified installer, service agency or HVAC professional should instruct the homeowner on how to access filters for regular maintenance.

IMPORTANT: Do not operate the system without a filter in place.

- New filters are available from a local distributor or home supply retailer.

7.2 INDOOR COIL, DRAIN PAN, DRAIN LINE

Inspect the indoor coil, drain pan, and drain line once each year for cleanliness and clean as necessary. In some cases, it may be necessary to remove the filter and check the return side of the coil with a mirror and flashlight.

IMPORTANT: Do not use caustic household drain cleaners, such as bleach, in the condensate pan or near the indoor coil. Drain cleaners will quickly damage the indoor coil.

7.3 BLOWER MOTOR AND WHEEL

Inspect the blower motor and wheel for cleanliness. It should be several years before it would become necessary to clean the blower motor and wheel.

- If it becomes necessary to remove the blower assembly from the unit, see instructions on removal and replacement of motor, blower, and blower wheel in Sections 7.5-7.7 below.
- The blower motor and wheel may be cleaned by using a vacuum with a soft brush attachment. Remove grease with a mild solvent such as hot water and detergent. Be careful not to disturb the balance weights (clips) on the blower wheel blades. Do not drop or bend wheel as balance will be affected.

7.4 MOTOR LUBRICATION

The blower motor sleeve bearings are pre-lubricated by the motor manufacturer and do not have oiling ports. Motor should operate for an indefinite period of time without additional lubrication.

7.5 BLOWER ASSEMBLY REMOVAL & REPLACEMENT

Removing the blower assembly is not normally required for normal service and maintenance. Removal is necessary for replacement of defective parts such as motor, blower wheel. After extended use, removal of the blower assembly may become necessary for a thorough cleaning of the blower motor and wheel.

WARNING

If removal of the blower assembly is required, all disconnect switches supplying power to the equipment must be de-energized and locked (if not in sight of unit) so the field power wires can be safely removed from the blower assembly. Failure to do so can cause electrical shock resulting in personal injury or death.

- Mark field power supply wiring (for replacement) attached to terminal block or circuit breaker(s) on blower assembly. Remove wiring from terminal block or circuit breaker(s).
- Mark low voltage control wiring (for replacement) where attached to unit control pig-tails on right side of blower housing. Remove wire nuts attaching field control wiring to unit control pigtails.
- Remove 4 screws holding blower assembly to front channel of cabinet and pull blower assembly from cabinet.
- To replace blower assembly, slide blower assembly into blower deck. Make sure blower assembly engages lances in deck properly. If assembly hangs up, check to make sure top and bottom are lined up in proper locations.

- Slide blower assembly to back of cabinet and make sure it is completely engaged.
- Replace 4 screws holding blower assembly to front channel of cabinet. Take care not to strip screws.
- Replace low voltage control wiring with wire nuts and make sure wiring is per the wiring diagram and all connections are tight and secure.
- Replace field power wiring to terminal block or circuit breaker(s) on control area of blower assembly. Make sure wires are connected per the wiring diagram. Tighten supply power wiring securely to terminals lugs.
- Make sure wiring is within cabinet and will not interfere with access door. Make sure there is proper separation between low voltage control wiring and field power wiring.
- Replace blower assembly control access panel before energizing equipment.

7.6 MOTOR REPLACEMENT

With the blower assembly removed, the indoor blower motor can be removed and replaced using the following procedure:

- Remove motor leads from the motor capacitor, blower control, blower relay, or motor terminals. Note lead locations for ease of reassembly. Pull leads from plastic bushing in blower side.
- Loosen the set screw holding blower wheel onto the motor shaft. The shaft extends through blower hub so that a wrench can be used on the extended shaft to break the shaft loose if necessary. Be careful not to damage shaft. A wheel puller can be used on the groove in the blower hub if necessary.
- Remove 4 screws holding the motor mounts to the blower side and remove motor mount assembly from blower assembly.
- Remove the screw on the belly band strap around the motor shell and remove the 4 mounts from motor.
- Install (four) motor mounts and the belly band strap on the new motor using the screws removed in the previous step.
- Insert the motor shaft through the hub in blower wheel and orient motor to original position with motor leads and motor label facing the front of blower (control area).
- Reassemble 4 screws through motor mounts into blower side. Do not overtorque screws.
- Turn motor shaft so that flat on shaft is located under blower wheel setscrew, and blower wheel is centered in blower housing with the same distance on each side between the inlet orifice and outside of blower wheel. Tighten setscrew on motor shaft. Turn wheel by hand to make sure it runs true without hitting blower sides.
- Reassemble motor wiring to capacitor (for (-)H1P only) and blower control or motor terminals making sure that wires match wiring diagram and are tight and secure.

7.7 BLOWER WHEEL REPLACEMENT

With the blower assembly removed and the motor assembly removed (see above instructions), remove the screws holding the blower wrap (cutoff) to the blower sides.

- With wrap (cutoff) screws removed, cut off end of blower wrap will spring up. Lifting wrap blower wheel is removed through the discharge opening in the blower housing.
- To replace, make sure wheel is oriented properly with hub to the opposite side from the motor. Lift blower wrap and insert blower wheel through discharge opening in the blower housing.
- Hold blower wrap down into position and replace screws holding blower wrap to blower sides.
- See motor replacement and blower assembly instructions for remaining assembly procedure.

7.8 REPLACEMENT PARTS

Any replacement part used to replace parts originally supplied on equipment must be the same as or an approved alternate to the original part supplied. The manufacturer will not be responsible for replacement parts not designed to physically fit or operate within the design parameters the original parts were selected for.

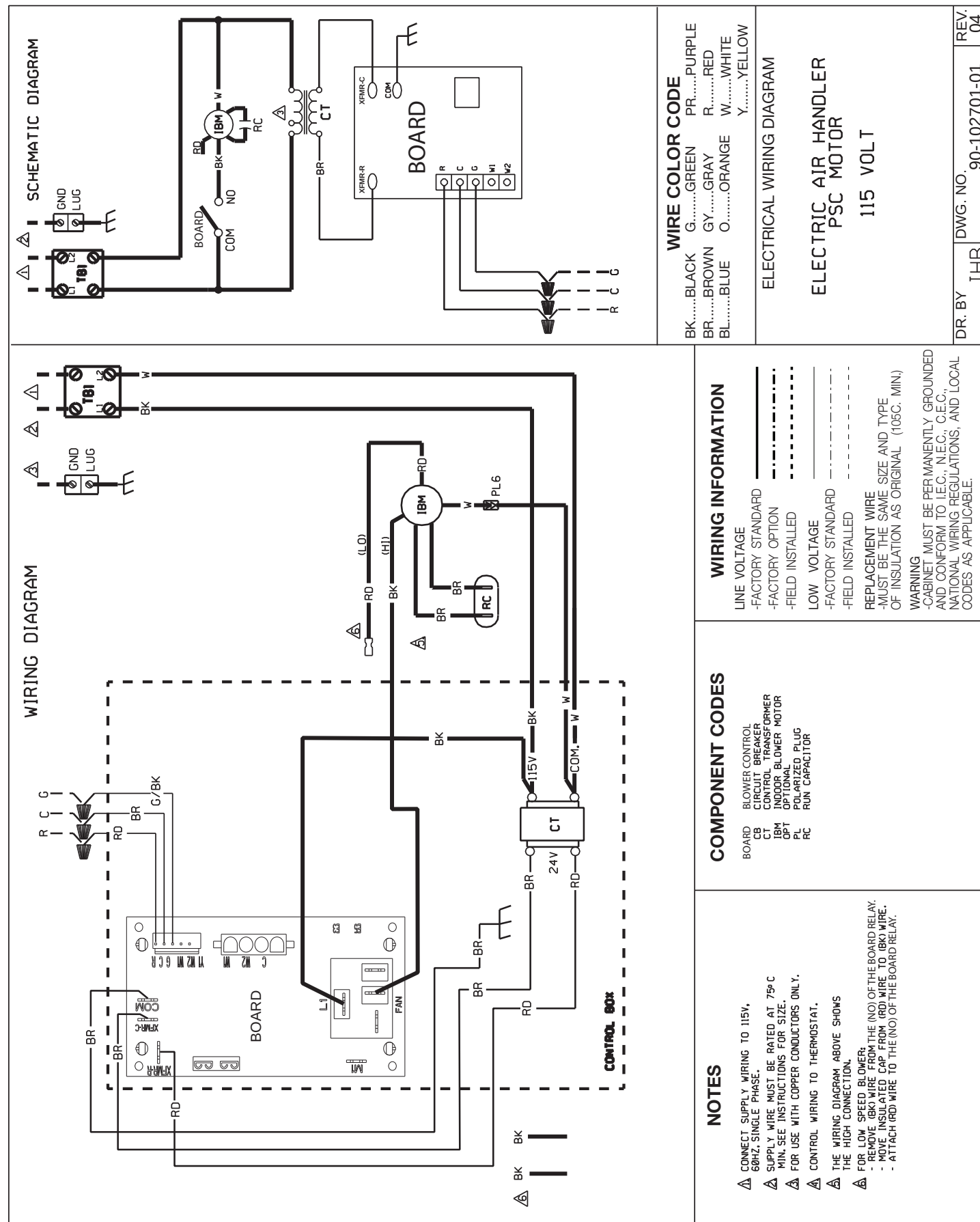
These parts include but are not limited to: Circuit breakers, heater controls, heater limit controls, heater elements, motor, motor capacitor, blower control, control transformer, blower wheel, indoor coil and sheet metal parts.

When ordering replacement parts, it is necessary to order by part number and include with the order the complete model number and serial number from the unit data plate. (See Parts List for unit component part numbers).

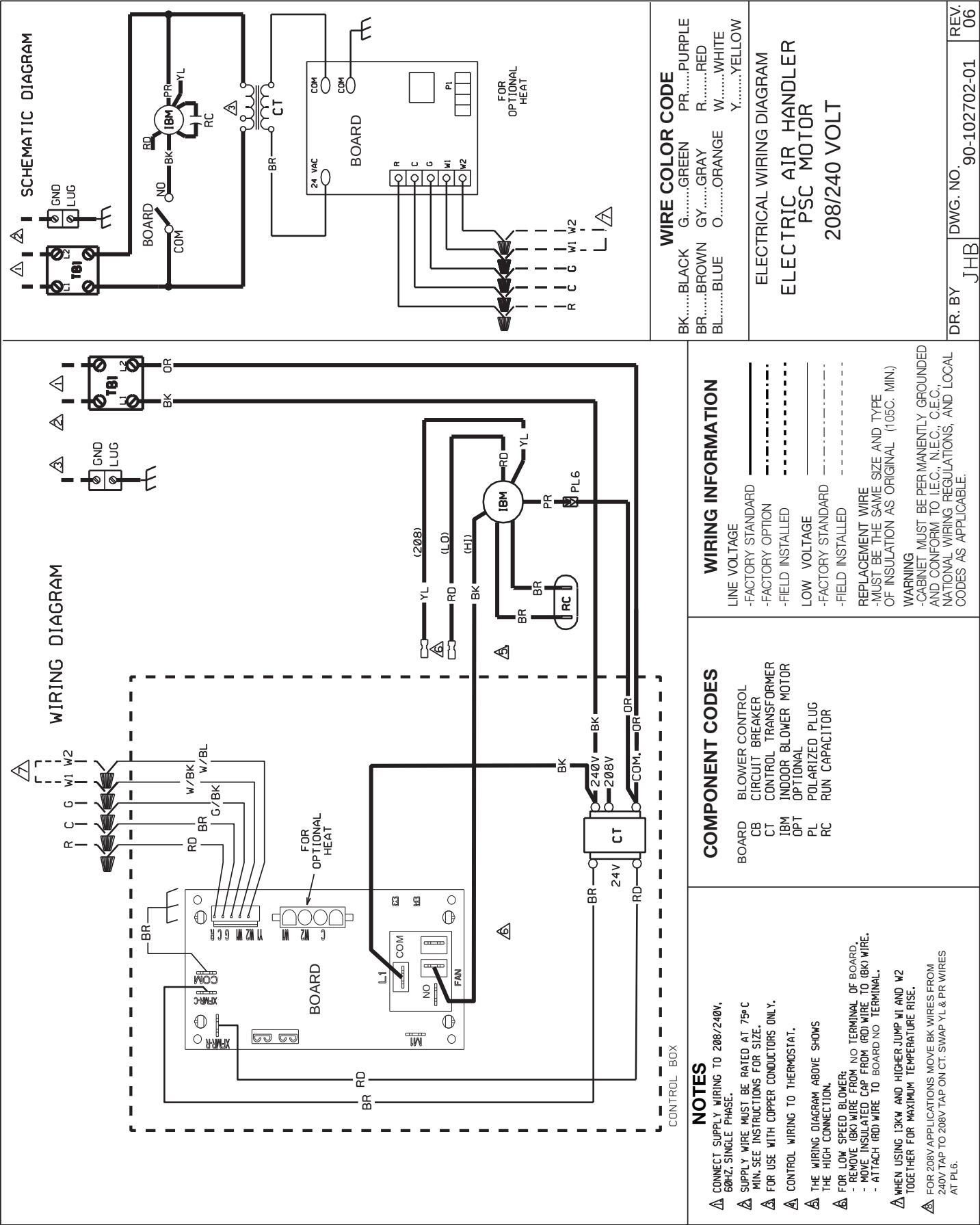
8.0 DIAGNOSTICS

Problem	Possible Cause (Suggested Fix)
Blower motor will not operate	- Failed run capacitor on (-)H1P (replace) - Failed motor (replace) - Failed motor control module on (-)H1T (replace module) - Blown 3A fuse on blower control (check for control circuit short, replace fuse) - Loose wiring connection or broken wire (check connections & wiring) - Failed transformer (replace) - Failed blower control (replace) - Disconnect breaker is turned off or has tripped due to overcurrent or shorted circuit (check for shorts, reset breaker)
Excessive vibration	Blower wheel out of balance (replace or clean blower wheel)
Water overflowing drainpan	- Plugged drain (clear drain) - Unit not level (level unit)
Electric heater not heating properly or not heating at all, but blower motor is operating	- Over temperature limit has tripped (check for low air-flow) - Over temperature limit has failed (replace) - Sequencer or contactor has failed (replace) - One or more heating elements have burned out (replace)
Coil is frozen up	- System low on refrigerant charge (check for leaks & adjust charge) - Dirty return air filter (replace filter) - Inadequate air-flow due to incorrect blower motor speed selected (select higher speed) or excessively restrictive duct system (correct duct system)
Excessive air-flow	Incorrect blower motor speed selected (select lower speed)
Water blow-off from coil	- Excessive air-flow (select lower blower motor speed) - Contaminants on coil fins (clean coil) - Damaged coil fins (comb out fins or replace coil)
TXV not controlling properly	- TXV bulb not positioned correctly or clamp not tight (Check position of TXV sensing bulb and tightness of clamp) - Failed TXV (replace) - Plugged TXV inlet screen (clean or replace screen or replace TXV)

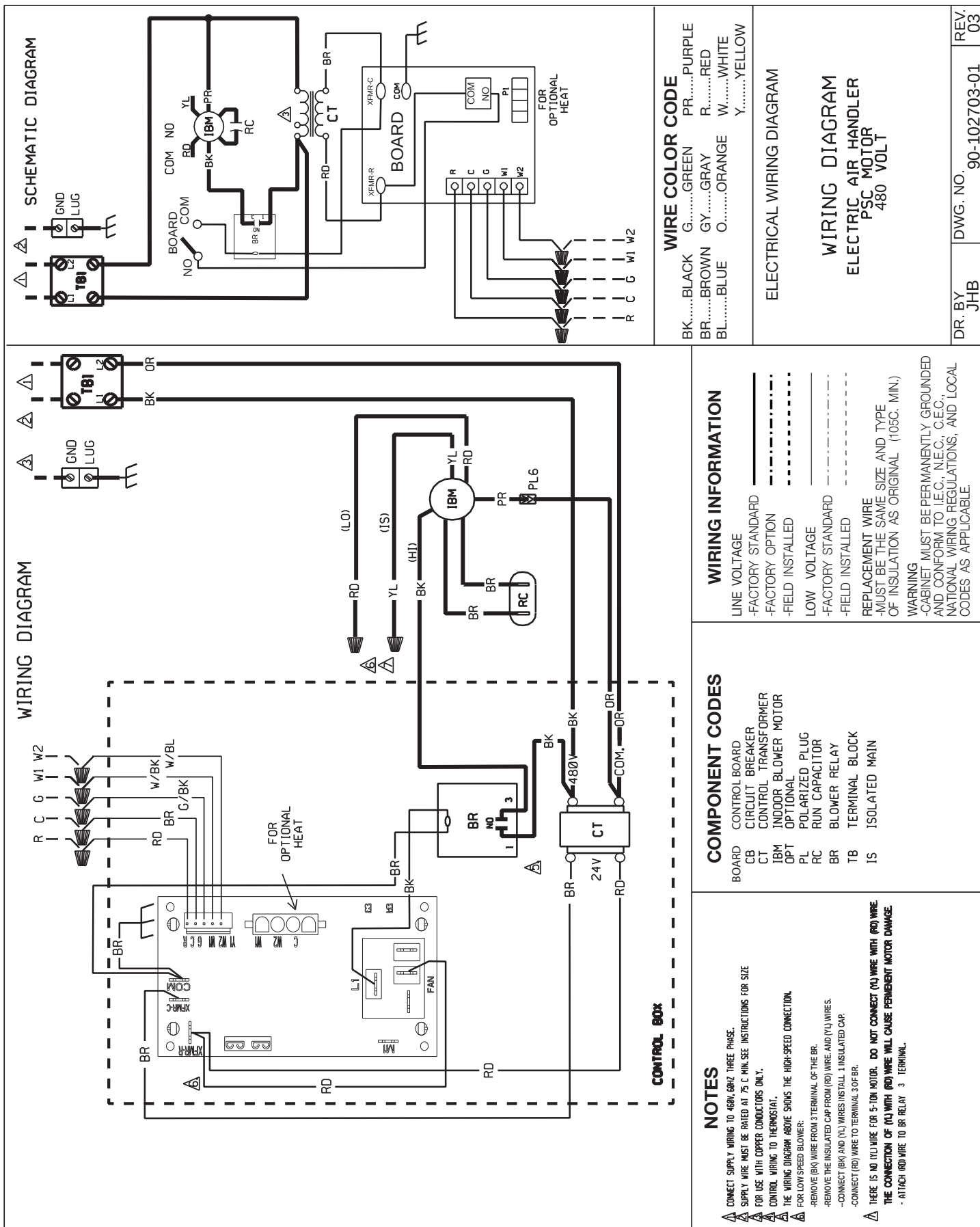
9.1 WIRING DIAGRAM (-)H1P – 115V



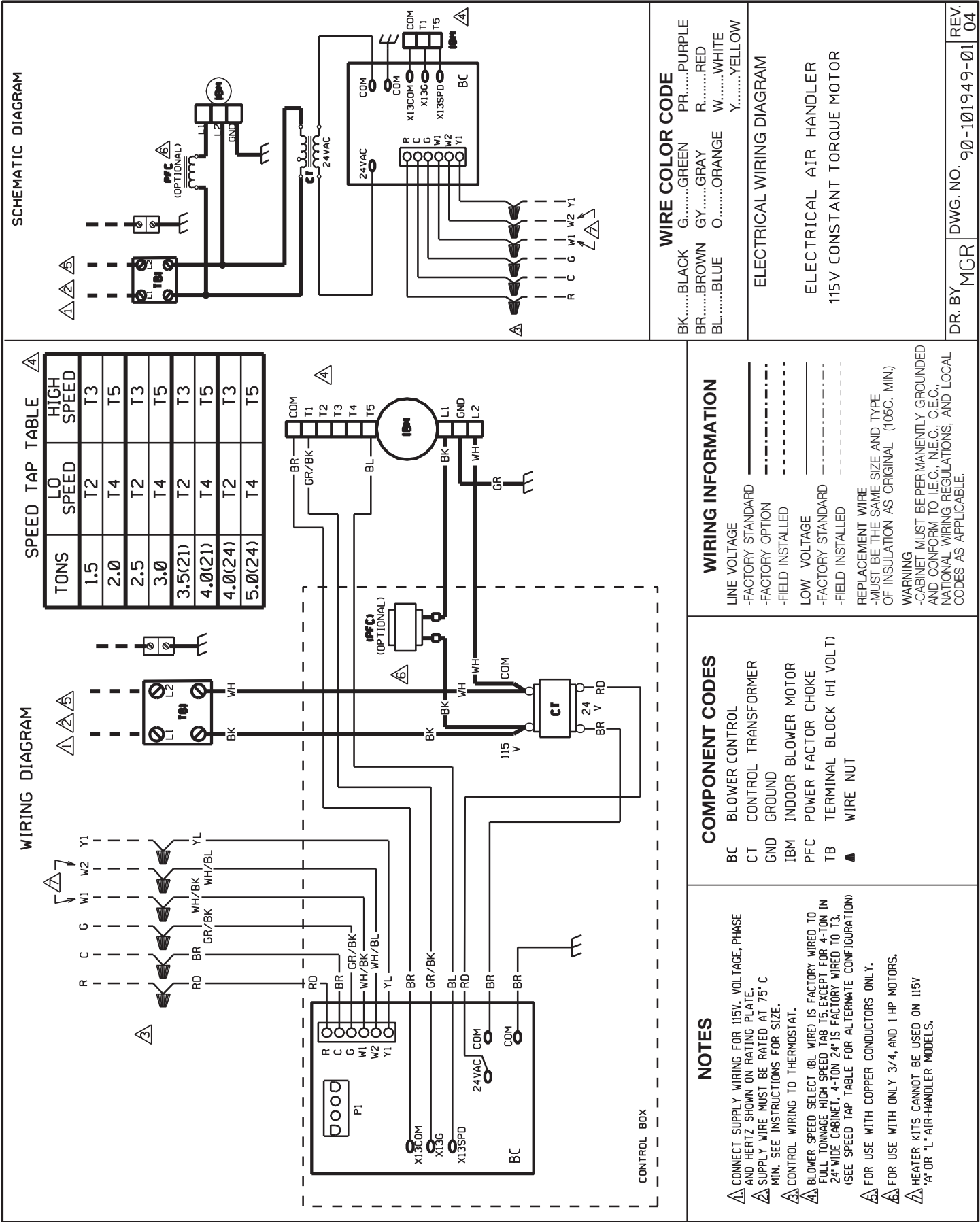
9.2 WIRING DIAGRAM (-)H1P – 208/240V



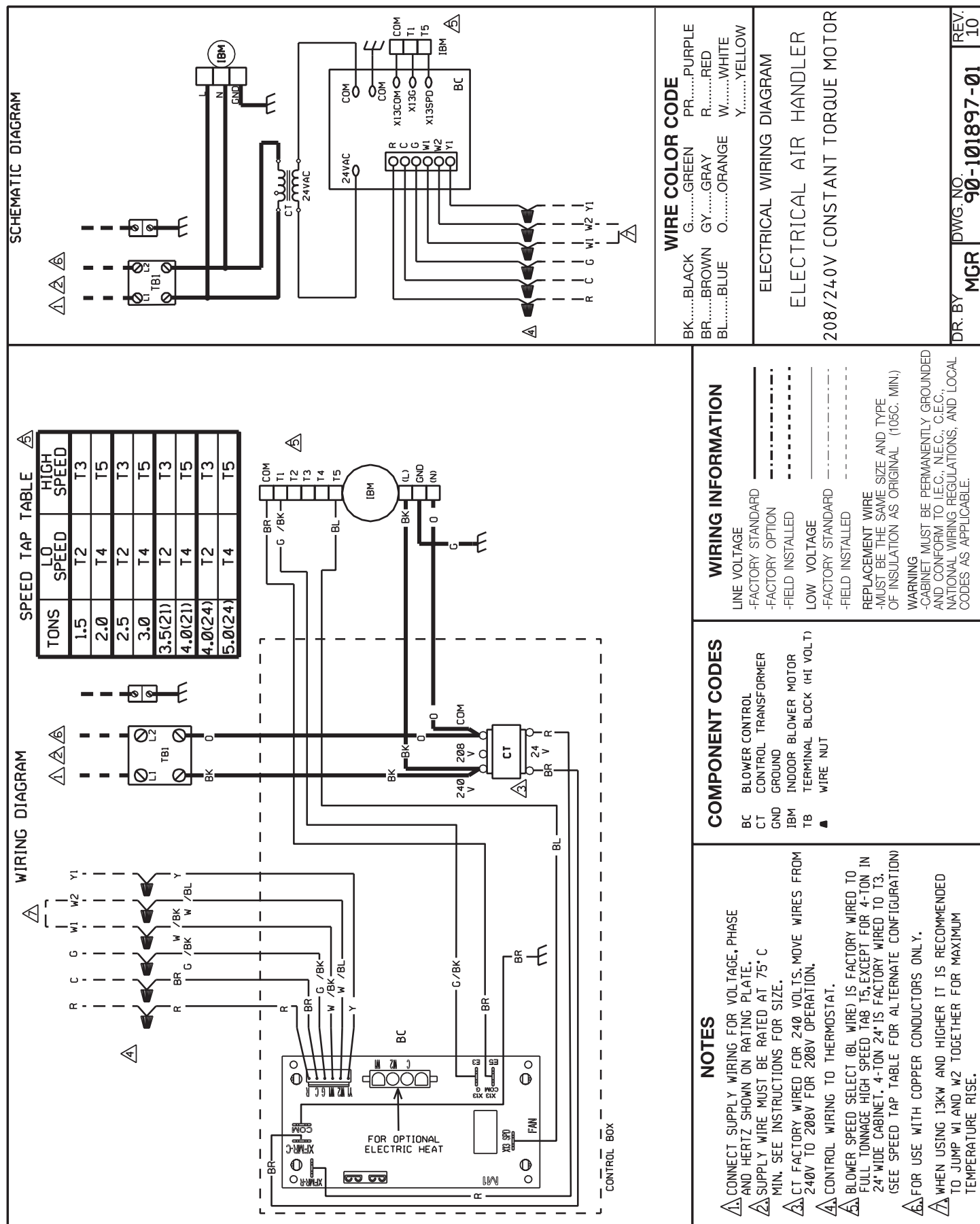
9.3 WIRING DIAGRAM (-)H1P – 480V



9.4 WIRING DIAGRAM (-)H1T – 115V



9.5 WIRING DIAGRAM (-)H1T – 208/240V



9.6 WIRING DIAGRAM (-)H1T – 480V

